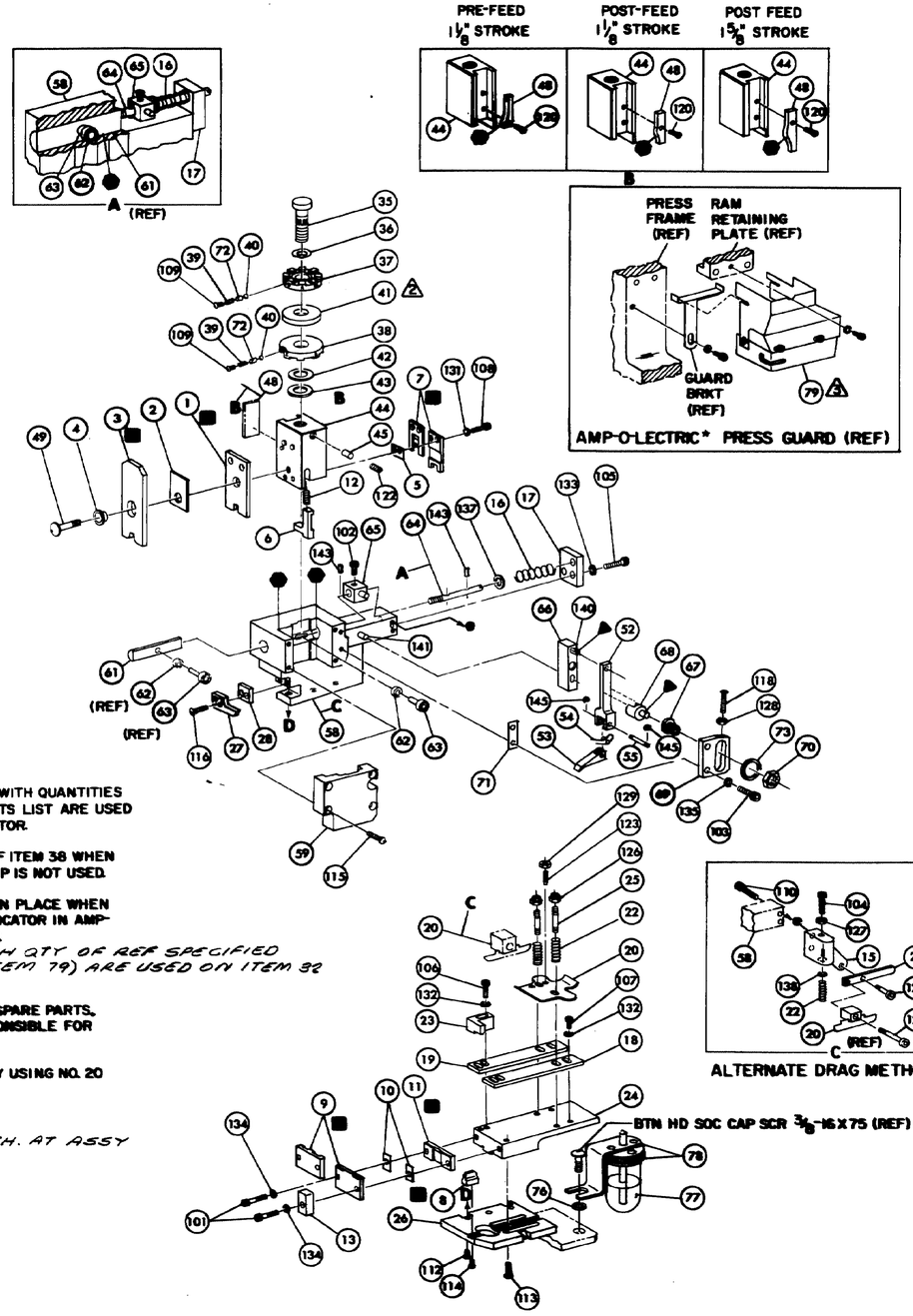

NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32

KEY:

■ RECOMMENDED SPARE PARTS. CUSTOMER RESPONSIBLE FOR REPLACEMENT.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

⬢ GREASE LIGHTLY.

△ CUT TO LGTH. AT ASSY

ITEM NO	QTY	DESCRIPTION	PART NO
1	1	PLATE, STRIP HOLD	240825-4
2	1	SPRING, DRAG	4-22281-1
3	–	LEVER, DRAG	240636-1
4	1	DRAG, STOCK	454177-1
5	1	GUIDE, STRIP (REAR)	454204-9
6	1	GUIDE, STRIP (FRONT)	454204-9
7	REF	GUIDE, FEED ROD	454178-1
8	REF	SPRING, FEED RETURN	4-22284-9
9		ADAPTER, DRAG	
10			
11			
12		SPACER, HOLD DOWN	
13		SPRING, HOLD DOWN	
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24			
25			
26			
27			
28			
29			
30			
31			
32		APPLICATOR, BASIC (SUB ASSY)	458980-1
33			
34			
35		POST, RAM	690212-1
36	1	WASHER, SPRING	22480-5
37	1	DISC, WIRE	3-690692-2
38	1	DISC, INSULATION	690192-1
39	2	SPRING, COMPRESSION	690170-1
40	2	BALL, STEEL	23241-6
41	2	WASHER, LAMINATED	690125-1
42	1	WASHER, RAM	690124-1
43	1	RAM	455674-2
44	1	PLUG, NYLON	690191-1
45	2	WASHER, FLAT (SPECIAL)	458109-1
46	1	ANVIL	2-235005-6
47	1	BLADE, SLUG	690477-6
48	1	HOLD DOWN, TERMINAL	
49	1	SPACER, SHEAR BLADE	4-240641-0
50	1	SPACER, TUBULAR	233009-1
51	1	CRIMPER, INSULATION	2-456135-8
52	1	SPACER, INSULATION	455883-3
53	1	CRIMPER, WIRE	456402-1

CRIMPING DATA				APPLICATOR WILL APPLY
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	
A	.032	22		61172
B	.029	24		61279
C	.026	26,28 & 30		61319
D	NOT	USED		61455

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.055	F	.542	AB 8039
INSUL	.080	O		

WIRE RANGE: .075 MAX | INSULATION RANGE: 30-22 | DIE/PRESS NO:

REMARKS: AMPOMATOR

I.D. PLATE (REF): 461264-1

REMARKS	NO	REV
	TO APPLY TERMINAL	
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

P F	LTR	REVISION RECORD	APP	DATE
	E	ECN A157668		11-86
	D	PER ECN R3470		4-84
	C	REV ITEM 37 PER B2385		3-74
	B	REV ITEMS 18 & 19 R1649		12-70
	A	REV PER ECN R-974		12-65

SET UPGAGE 10-1 458655-1571 | DR 5-27 APP | CHK | REL SHT | LOC A D | NO 460077-1 | REV E

AMP INCORPORATED Harrisburg, Pa.

NAME MINIATURE QUICK CHANGE APPLICATOR

END FEED (AMP 58-5)

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