APPLICABLE STANDARD				
RATING	OPERATING TEMPERATURE RANGE	-25 °C TO +85 °C	STORAGE TEMPERATURE RANGE	-10 °C TO +60 °C
	VOLTAGE	AC 30 V , DC 42 V	————	————
	CURRENT	2 A	APPLICABLE CABLE	————

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	X	X
MARKING	CONFIRMED VISUALLY.		X	X
ELECTRIC CHARACTERISTICS				
CONTACT RESISTANCE	CONTACT SHALL BE MEASURED AT DC 1 A	15 mΩ MAX.	X	X
INSULATION RESISTANCE	100 V DC.	1000 MΩ MIN.	X	X
VOLTAGE PROOF	300 V AC. FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	X	X
MECHANICAL CHARACTERISTICS				
CONTACT INSERTION AND WITHDRAWAL FORCES	φ0.53±0.003 BY STEEL GAUGE.	INSERTION AND WITHDRAWAL FORCES : 0.4 N MIN.	X	—
CONNECTOR INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.	INSERTION AND WITHDRAWAL FORCES LOCKING DEVICE WITH UNLOCK : — N MAX. LOCKING DEVICE WITH LOCK : 50 N MAX.	X	—
MECHANICAL OPERATION	1000 TIMES INSERTIONS AND EXTRACTIONS.	CONTACT RESISTANCE: 30 mΩ MAX.	X	—
VIBRATION	FREQUENCY: 10 → 55 → 10 (Hz) (1CYC,5min), SINGLE AMPLITUDE 0.75 mm, AT 10 CYC, FOR 3 DIRECTIONS.	①NO ELECTRICAL DISCONTINUITY OF 10 μs. ②NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
SHOCK	490 m/s² DIRECTIONS OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
ENVIRONMENTAL CHARACTERISTICS				
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 ℃, 90 TO 95 %, 96 h.	① INSULATION RESISTANCE: 10 MΩ MIN (AT HIGH HUMIDITY). ② INSULATION RESISTANCE: 100 MΩ MIN (AT DRY). ③ NO DAMAGE.CRACK AND LOOSENESS OF PARTS.	X	—
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55→ R/T(1) → +85 → R/T ℃ TIME 30 → 10 TO 15 → 30 → 10 TO 15 min UNDER 5 CYCLES.	① INSULATION RESISTANCE: 100 MΩ MIN. ② NO DAMAGE.CRACK AND LOOSENESS OF PARTS.	X	—
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	NO HEAVY CORROSIN RUIN THE FUNCTION.	X	—
DRY HEAT	EXPOSED AT + 85 ℃ , 96 h.	NO DAMAGE,CRACK AND LOOSENESS OF PARTS.	X	—
COLD	EXPOSED AT - 55 ℃ , 96 h.	NO DAMAGE,CRACK AND LOOSENESS OF PARTS.	X	—
RESISTANCE TO SOLDERING HEAT	SOLDER TEMPERTURE +350±10℃, FOR IMMERSION DURATION, 3 TO 4 s.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS	X	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERTURE, +350±10℃ FOR IMMERSION DURATION, 2 TO 3 s	SOLDER SURFACE TO BE FREE FROM PIN-HOLE, NO WETTING AND OTHER DEFECTS.	X	—
SEALING	EXPOSED AT A DEPTH OF 1 m FOR 0.5 h.	NO WATER PENETRATION INSIDE CONNECTOR.	X	—
AIRTIGHTNESS	APPLY AIR PRESSURE 17.6kPa FOR 0.5min TO INSIDE CONNECTOR.	NO AIR BUBBLES INSIDE CONNECTOR.	X	—

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
A					

REMARK

NOTES(1)R/T : ROOM TEMPERATURE

(2)SEALING AND AIRTIGHTNESS SHALL BE TESTED BY APPLICABLE CONNECTOR.

Unless otherwise specified, refer to JIS C 5402.

APPROVED	SU.OBARA	09.12.04
CHECKED	HY.KISHI	09.12.04
DESIGNED	TY.SUZUKI	09.12.04
DRAWN	TY.SUZUKI	09.12.04

Note QT:Qualification Test AT:Assurance Test X:Applicable Test

DRAWING NO. ELC4-116600-00

HRS

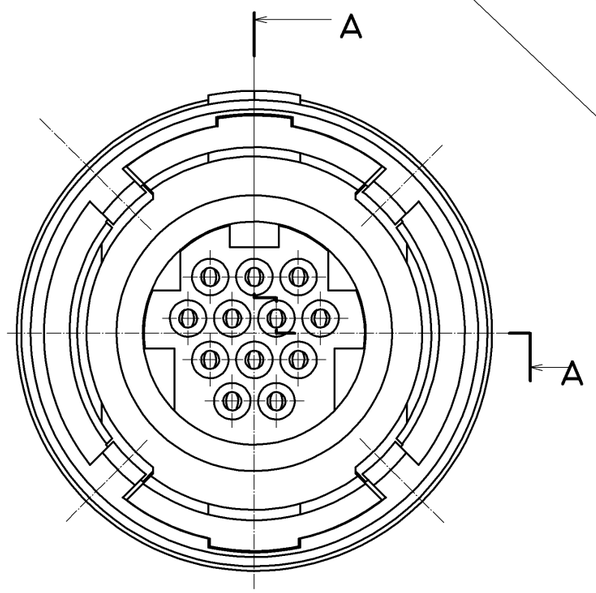
SPECIFICATION SHEET

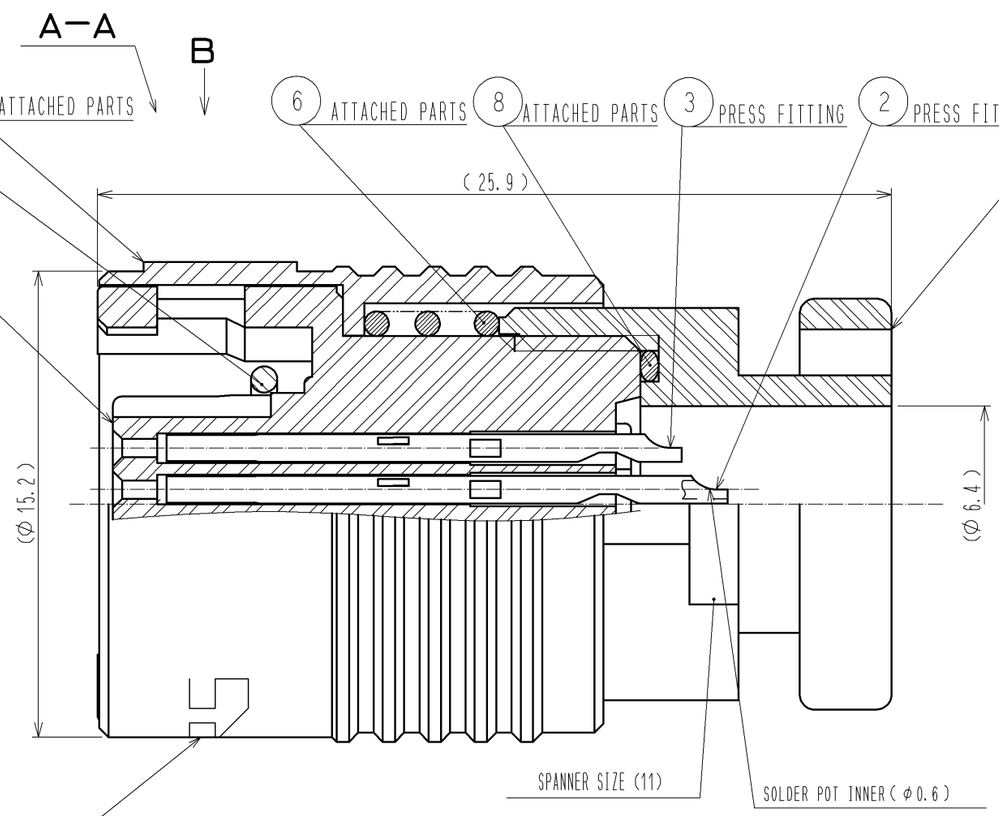
HIROSE ELECTRIC CO., LTD.

PART NO. HR30-7PB-12S

CODE NO. CL130-0035-5-00 A 1/1

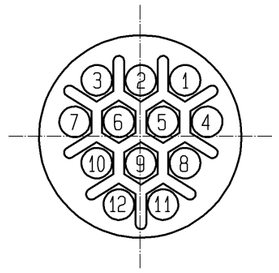
FORM HD0011-2-1



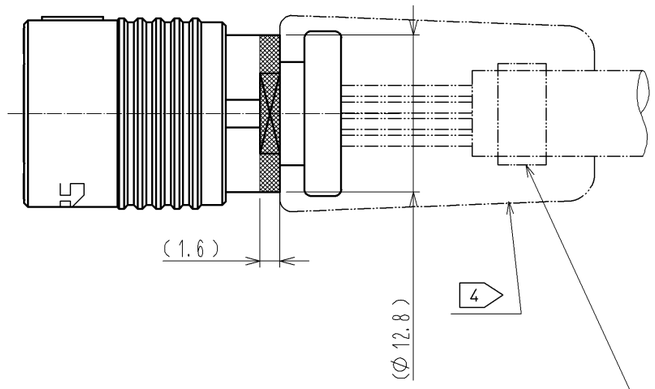


CONTACT POSITION ARRANGEMENT

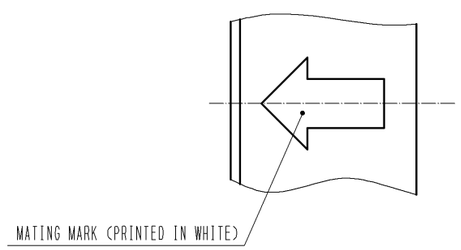
THE CONTACT CONFIGURATION DEPICT A VIEW FROM THE WIRING SIDE.

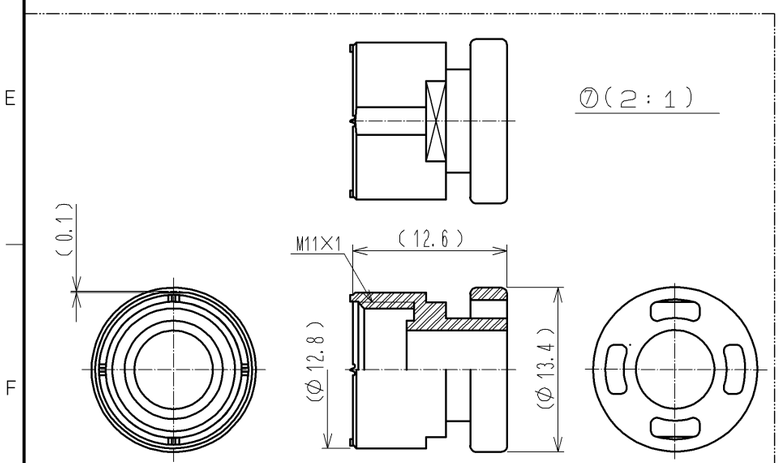


5 ASSEMBLY PROCEDURE(2:1)



THE PARTS OF THE CLAMP FITTING IS RECOMMENDED





NOTES
1. THE RECOMMENDED CLUMP TORQUE OF REF. NO. ⑦ IS 0.5N·m. LOCTITE 271, LOCPRIMER 7649, HENKEL JAPAN LTD IS RECOMMENDED TO PREVENT REF. NO. ⑦ FROM LOOSENING.
2. ROTATION EXAMPLES OF NO.① AND NO.⑦ ARE SHOWN. FOR OVERMOLDING NOTE THAT THE POSITION IS NOT ALWAYS THE SAME.
3. APPLICABLE JIG
   SOLDER TERMINATION FIXTURE : HR30-7P-12SC-TC01(CL150-0223-0)
4. WHEN THIS PRODUCT ASSEMBLED, IT SHALL APPLY TO ETAD-C0198 AND BE OVERMOLDED BY CUSTOMER.
   CABLE CLAMP STRENGTH, WATERPROOF PERFORMANCE DEPEND ON OVERMOLD.
   WE RECOMMENDED CHECKING THE QUALITY BEFORE THE USAGE.
5. THE MOLDING DIE FOR OVERMOLDING SHALL BE DESIGNED AS HOLDING DOWN THE AREA ▨ (SPANNER SETTING AREA(11) AND CIRCUMFERENCE OF (φ12.8))AS SHOWN IN THE DRAWING.

部番	材質	処理，備考	部番	材質	処理，備考
4	SILICONE RUBBER	(RED)	8	SILICONE RUBBER	(RED)
3	PHOSHOR BRONZE	SURFACE PLATING : GOLD PLATING 0.2 μm UNDER PLATING : NICKEL PLATING 2 μm	7	POLYBUTYLENE TEREPHTHALATE	(BLACK) UL94V-0
2	PHOSHOR BRONZE	SURFACE PLATING : GOLD PLATING 0.2 μm UNDER PLATING : NICKEL PLATING 2 μm	6	STAINLESS STEEL	
1	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	5	POLYBUTYLENE TEREPHTHALATE	(BLACK) UL94V-0

UNITS	SCALE	△の数	訂正記事	設計	検図	年月日
mm	5 : 1	△				

HIROSE ELECTRIC CO., LTD.

承認	SU. OBARA	09.12.04
検図	HY. KISHI	09.12.04
設計	TY. SUZUKI	09.12.04
製図	TY. SUZUKI	09.12.04

図番：	EDC3-116600-00
製品名：	HR30-7PB-12S
製品コード	CL130-0035-5-00 △ 1/1