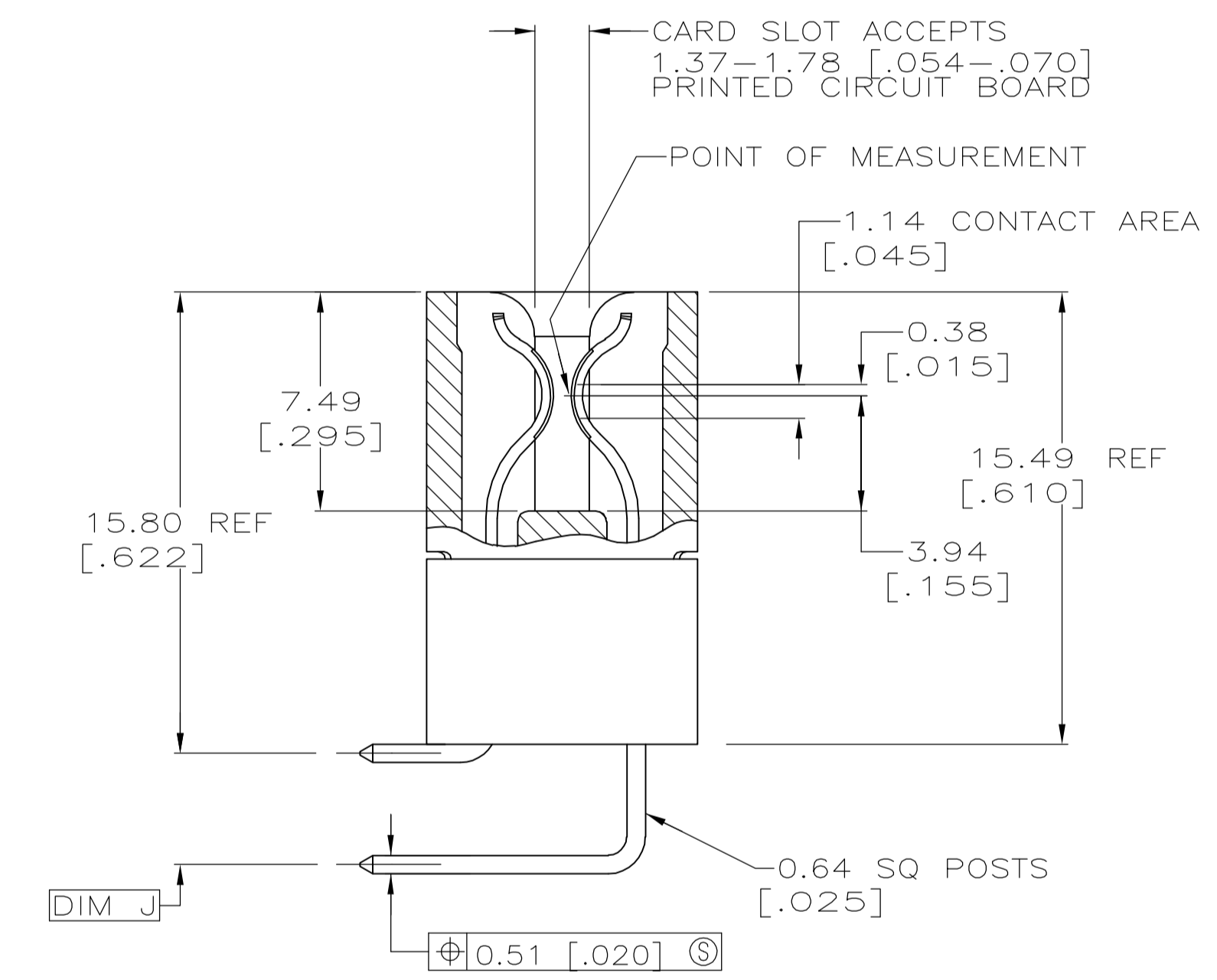
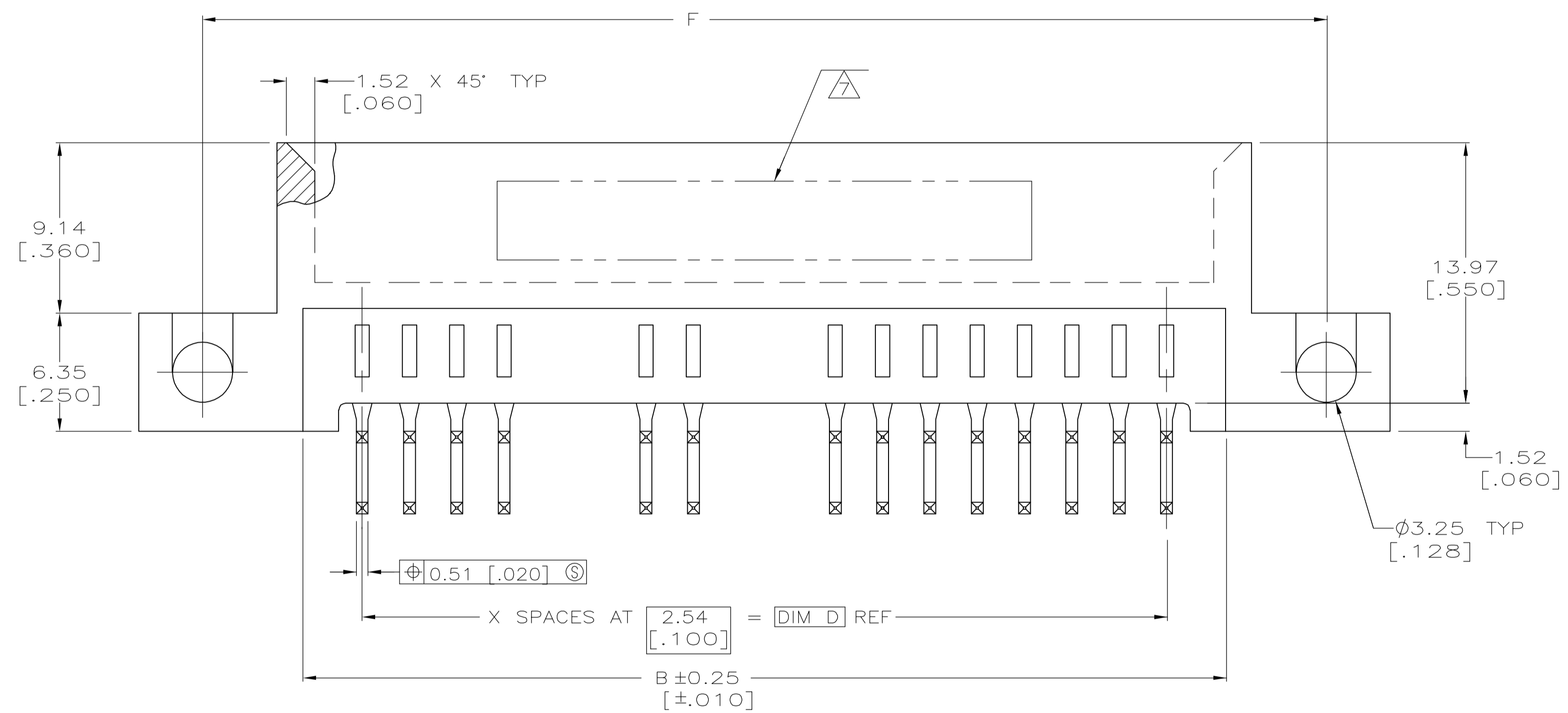


- ① HOUSING: GLASS FILLED POLYESTER; COLOR: BLACK.
- ② CONTACT: PHOSPHOR BRONZE.
- ③ NICKEL UNDERPLATE: 0.00127  $[\begin{matrix} .000050 \end{matrix}]$  MIN ALL OVER PER MIL-G-45204.
- ④ MATTE TIN PLATE: 0.00254  $[\begin{matrix} .000100 \end{matrix}]$  MIN - SOLDER POSTS.
- ⑤ GOLD PLATE: 0.00076  $[\begin{matrix} .000030 \end{matrix}]$  MIN IN THE CONTACT AREA PER QQ-N-290.
- ⑥ AMP PART NUMBER AND DATE CODE ARE MARKED IN APPROXIMATE AREA SHOWN, EITHER SIDE.
- 7. RECOMMENDED PCB FINISHED HOLE DIA:  $1.07 \pm 0.08$   $[\begin{matrix} .042 \pm .003 \end{matrix}]$ .



645384-6 SHOWN

3.81 [.150]	60.32 [2.375]	67.18 [2.645]	43.18 [1.700]	48.26 [1.900]	49.53 [1.950]	52.32 [2.060]	5, 6, 9, 10 27, 28, 31, 32	17	18	5645384-6
3.81 [.150]	65.40 [2.575]	72.26 [2.845]	48.26 [1.900]	53.34 [2.100]	54.61 [2.150]	57.40 [2.260]	NONE	19	20	5645384-3
3.81 [.150]	60.32 [2.375]	67.18 [2.645]	43.18 [1.700]	48.26 [1.900]	49.53 [1.950]	52.32 [2.060]	NONE	17	18	5645384-1
J	F	E	D	C	B	A	PINS OMITTED	X	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± 0.13 $[\begin{matrix} .005 \end{matrix}]$	3 PLC ± -	4 PLC ± -	ANGLES ± °	FINISH

MATERIAL:   
 WEIGHT: A1 00779  $\text{\textcircled{C}}$  = 5645384  
 CUSTOMER DRAWING SCALE: 1:1 SHEET 1 OF 1 REV A

Tyco Electronics Corporation  
 Harrisburg, Pa 17105-3608  
 PRODUCT SPEC: 108-9039  
 APPLICATION SPEC: 2.54  $[\begin{matrix} .100 \end{matrix}]$  CL, RIGHT ANGLE