

Customer Information Sheet

DRAWING No.: M83-LFDIF2NXX-0000-000

SHEET 2 OF 2

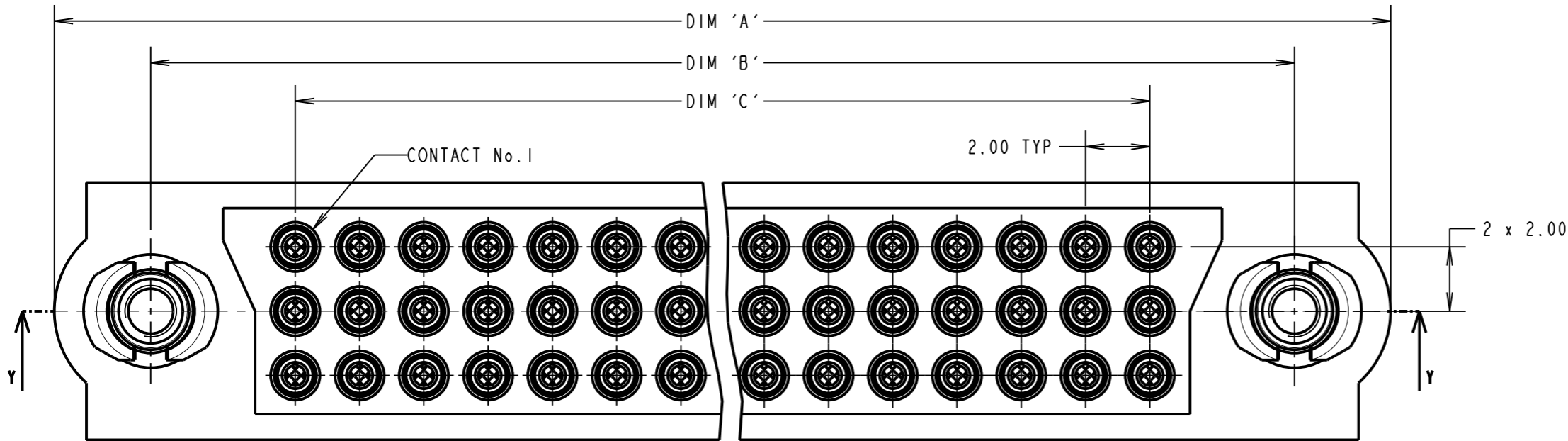
IF IN DOUBT - ASK

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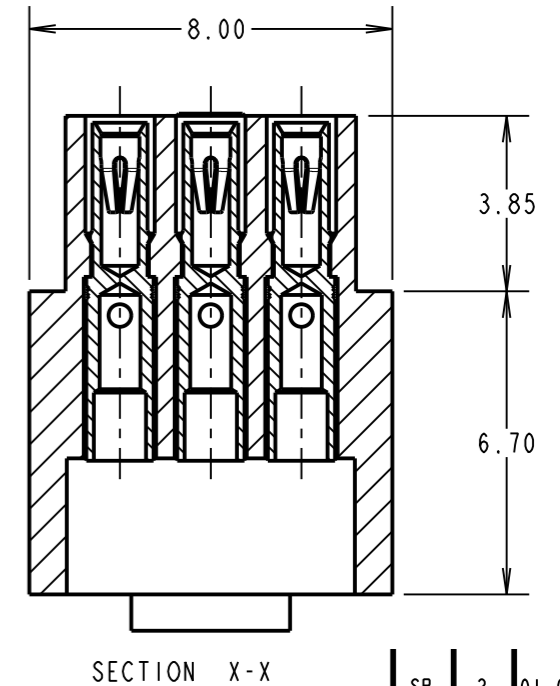
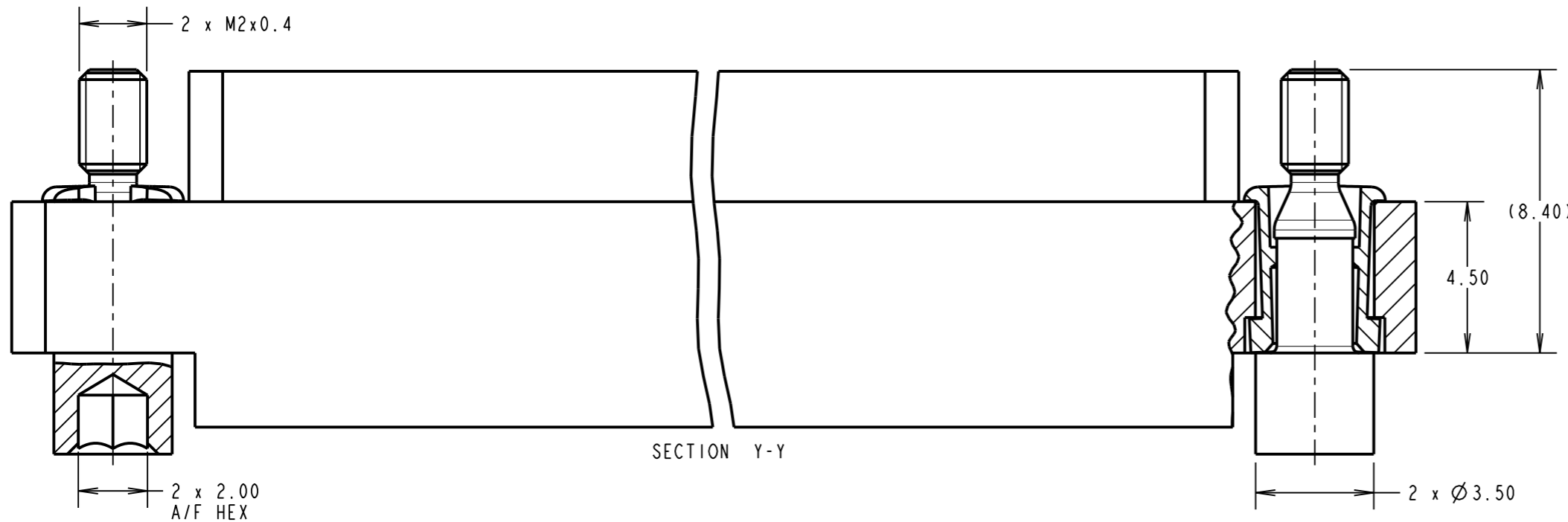
NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



SPECIFICATIONS:
MATERIAL:
 MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK
 JACKSCREW = STAINLESS STEEL
 JACKSCREW COLLAR = NICKEL COATED BRASS
 CONTACT CLIP = BERYLLIUM COPPER
 CONTACT SHELL = BRASS
FINISH:
 CONTACT CLIP = 0.3µ GOLD
 CONTACT SHELL = 0.25-0.3µ GOLD
ELECTRICAL:
 CURRENT RATING AT 25°C = 3.0A MAX
 CURRENT RATING AT 85°C = 2.2A MAX
 WORKING VOLTAGE = 120V AC/DC
 VOLTAGE PROOF = 360V AC/DC
 CONTACT RESISTANCE = 25 mΩ MAX
 INSULATION RESISTANCE = 100 MΩ MIN
MECHANICAL:
 DURABILITY = 500 OPERATIONS
 INSERTION FORCE = 1.0N MAX
 WITHDRAWAL FORCE = 0.2N MIN
ENVIRONMENTAL:
 TEMPERATURE RANGE = -55°C TO +125°C
PACKING:
 TRAY
 FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)



NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA CONTACTS, USE PART NUMBER M83-0110005.
- RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 22 AWG. MAX INSULATION DIAMETER = Ø1.10mm, STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. SEE TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. SEE INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

ORDER CODE:

M83-LFDIF2NXX-0000-000

TOTAL No. OF CONTACTS
 18, 27, 36, 51, 54, 60, 72, 96

| DIMENSION | CALCULATION |
|---|--|
| DIM 'A' | ((TOTAL No. OF CONTACTS / 3) x 2) + 13 |
| DIM 'B' | ((TOTAL No. OF CONTACTS / 3) x 2) + 7 |
| DIM 'C' | ((TOTAL No. OF CONTACTS / 3) x 2) - 2 |
| EXAMPLE: CONNECTOR WITH 27 CONTACTS, M83-LFDIF2N27-0000-000 DIM 'A' = 31.00, DIM 'B' = 25.00, DIM 'C' = 16.00 | |

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TOLERANCES
 X. = ±1mm
 X.X = ±0.25mm
 X.XX = ±0.10mm
 X.XXX = ±0.01mm
 ANGLES = ±5°
 UNLESS STATED

MATERIAL:
 SEE ABOVE
FINISH: SEE ABOVE
S/AREA: mm²

TITLE: 3-ROW DATAMATE CRIMP SOCKET ASSEMBLY (LARGE BORE)

DRAWING NUMBER: M83-LFDIF2NXX-0000-000

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|---------------------|------|----------|--------|
| SB | 2 | 01.02.12 | 11638 |
| NAME | ISS. | DATE | C/NOTE |
| APPROVED: S.BENNETT | | | |
| CHECKED: S.FLOWER | | | |
| DRAWN: S. MCCULLAGH | | | |
| CUSTOMER REF.: | | | |
| ASSEMBLY DRG: | | | |