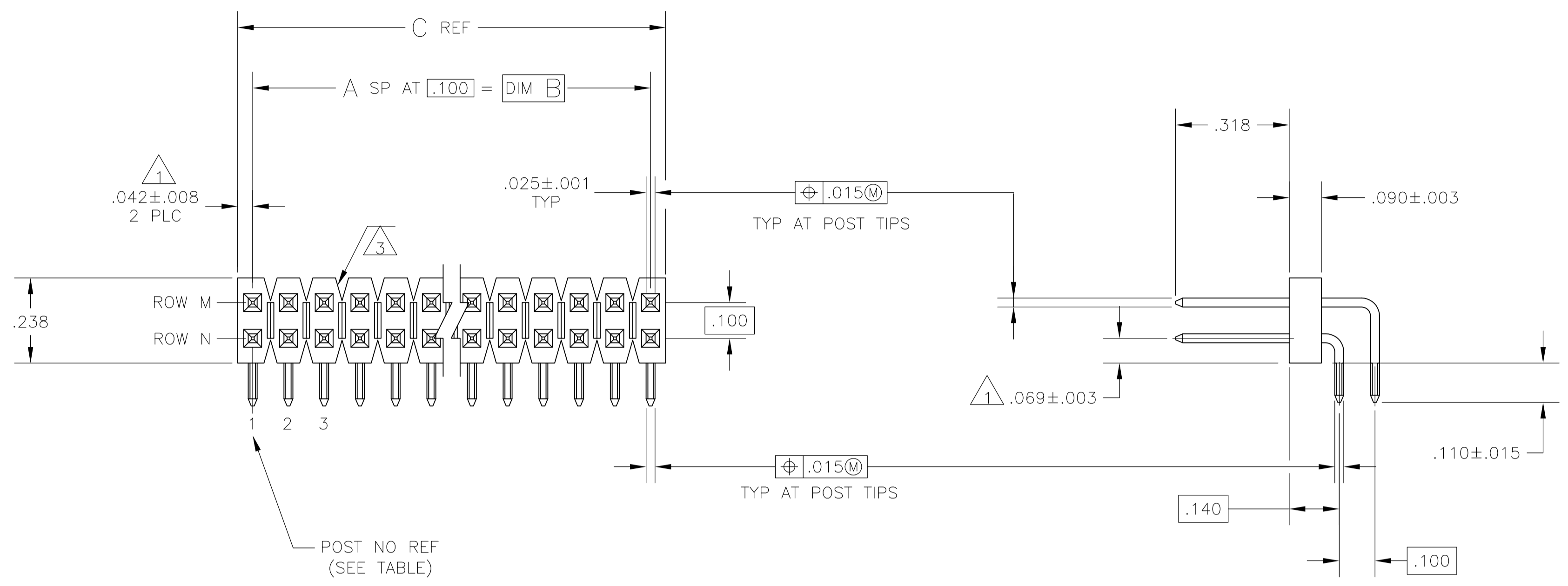
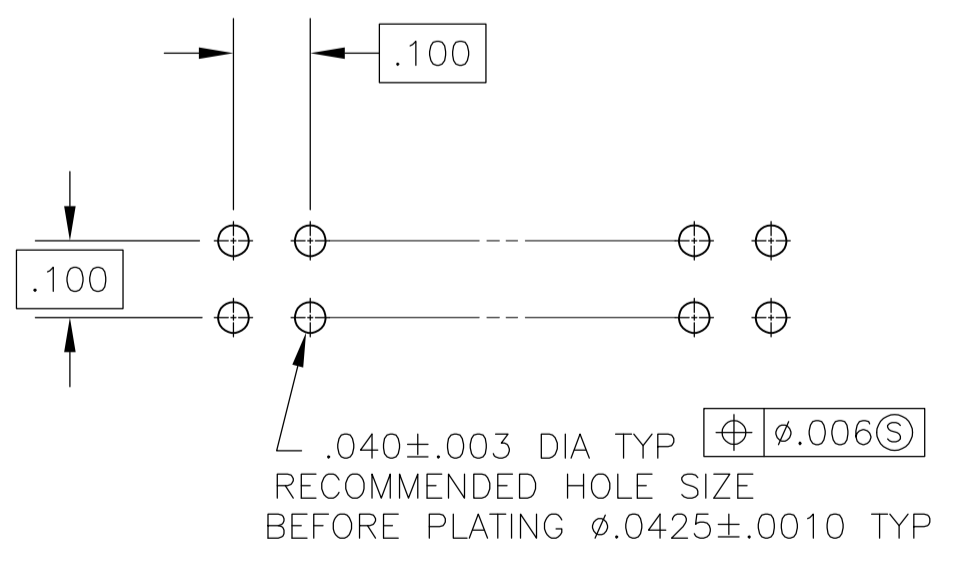


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LOC		DIST		REVISIONS				
AD	00	PLTR	DESCRIPTION	DATE	DMN	APVD		
J	EC	063C	0195 05	01JUN05	BSV	JLG		
J1			REVISED PER ECO-09-020689	28AUG09	KK	AEG		



- 1 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING
- 2 FOR ACTIVE POSITION SIZES 4 AND ABOVE, POSTS WILL BE SELECTIVELY SWAGED TO PROVIDE CONNECTOR RETENTION TO THE PC BOARD UNTIL SOLDERED. FOR POSITION SIZE 2, POSTS WILL BE KINKED.(SEE TABLE FOR RETENTION FEATURE LOCATION)
- 3 BREAKAWY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT
- 4 .000100-.000200 MATTE TIN-LEAD OVER .000050 NICKEL, ON ENTIRE POST.
- 5 .000100-.000200 BRIGHT TIN OVER .000050 NICKEL, ON ENTIRE POST.
- 6 .000100-.000200 MATTE TIN OVER .000050 NICKEL, ON ENTIRE POST.
- 7 HIGH TEMPERATURE CONFIGURATION
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

REMARKS	PLATING	ROW N	ROW M	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER	
									HOLD-DOWN POST CONFIG LOCATION
OBSOLETE	7	6	1,2,39,40	1,2,39,40	3.984	3.900	39	80	7-104437-0
OBSOLETE	7	6	1,2,29,30	1,2,29,30	2.984	2.900	29	60	6-104437-9
OBSOLETE	7	6	1,2,24,25	1,2,24,25	2.484	2.400	24	50	6-104437-8
OBSOLETE	7	6	1,2,19,20	1,2,19,20	1.984	1.900	19	40	6-104437-7
OBSOLETE	7	6	1,2,16,17	1,2,16,17	1.684	1.600	16	34	6-104437-6
OBSOLETE	7	6	1,2,14,15	1,2,14,15	1.484	1.400	14	30	6-104437-5
OBSOLETE	7	6	1,2,13,14	1,2,13,14	1.384	1.300	13	28	6-104437-4
OBSOLETE	7	6	1,2,12,13	1,2,12,13	1.284	1.200	12	26	6-104437-3
OBSOLETE	7	6	1,2,11,12	1,2,11,12	1.184	1.100	11	24	6-104437-2
OBSOLETE	7	6	1,2,10,11	1,2,10,11	1.084	1.000	10	22	6-104437-1
OBSOLETE	7	6	1,2,9,10	1,2,9,10	.984	.900	9	20	6-104437-0
OBSOLETE	7	6	1,2,8,9	1,2,8,9	.884	.800	8	18	5-104437-9
OBSOLETE	7	6	1,2,7,8	1,2,7,8	.784	.700	7	16	5-104437-8
OBSOLETE	7	6	1,2,6,7	1,2,6,7	.684	.600	6	14	5-104437-7
OBSOLETE	7	6	1,2,5,6	1,2,5,6	.584	.500	5	12	5-104437-6
OBSOLETE	7	6	1,2,4,5	1,2,4,5	.484	.400	4	10	5-104437-5
OBSOLETE	7	6	1,2,3,4	1,2,3,4	.384	.300	3	8	5-104437-4
OBSOLETE	7	6	1,2,3	1,2,3	.284	.200	2	6	5-104437-3
OBSOLETE	7	6	1,2	1,2	.184	.100	1	4	5-104437-2
OBSOLETE	8	4	1,2,39,40	1,2,39,40	3.984	3.900	39	80	2-104437-0
OBSOLETE	8	4	1,2,29,30	1,2,29,30	2.984	2.900	29	60	1-104437-9
OBSOLETE	8	4	1,2,24,25	1,2,24,25	2.484	2.400	24	50	1-104437-8
OBSOLETE	8	4	1,2,19,20	1,2,19,20	1.984	1.900	19	40	1-104437-7
OBSOLETE	8	4	1,2,16,17	1,2,16,17	1.684	1.600	16	34	1-104437-6
OBSOLETE	8	4	1,2,14,15	1,2,14,15	1.484	1.400	14	30	1-104437-5
OBSOLETE	8	4	1,2,13,14	1,2,13,14	1.384	1.300	13	28	1-104437-4
OBSOLETE	8	4	1,2,12,13	1,2,12,13	1.284	1.200	12	26	1-104437-3
OBSOLETE	8	4	1,2,11,12	1,2,11,12	1.184	1.100	11	24	1-104437-2
OBSOLETE	8	4	1,2,10,11	1,2,10,11	1.084	1.000	10	22	1-104437-1
OBSOLETE	8	4	1,2,9,10	1,2,9,10	.984	.900	9	20	1-104437-0
OBSOLETE	8	4	1,2,8,9	1,2,8,9	.884	.800	8	18	104437-9
OBSOLETE	8	4	1,2,7,8	1,2,7,8	.784	.700	7	16	104437-8
OBSOLETE	8	4	1,2,6,7	1,2,6,7	.684	.600	6	14	104437-7
OBSOLETE	8	4	1,2,5,6	1,2,5,6	.584	.500	5	12	104437-6
OBSOLETE	8	4	1,2,4,5	1,2,4,5	.484	.400	4	10	104437-5
OBSOLETE	8	4	1,2,3,4	1,2,3,4	.384	.300	3	8	104437-4
OBSOLETE	8	4	1,2,3	1,2,3	.284	.200	2	6	104437-3
OBSOLETE	8	4	1,2	1,2	.184	.100	1	4	104437-2
OBSOLETE	8	4	1	1	.084	-	-	2	104437-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES
 TOLERANCES UNLESS OTHERWISE SPECIFIED:
 0 PLC ± -
 1 PLC ± -
 2 PLC ± -
 3 PLC ± .005
 4 PLC ± -
 ANGLES ± -

MATERIAL HOUSING FINISH SEE TABLE
 WEIGHT -
 CUSTOMER DRAWING

DN H. MOLL 28JUN88
 CHK R. FEIDT 28JUN88
 APVD W. PARKER 28JUN88
 NAME
 Tyco Electronics Corporation
 Harrisburg, Pa 17105-3608

SIZE A1
 CAGE CODE 00779
 DRAWING NO. 104437
 SCALE 4:1
 SHEET 1 OF 1
 REV J1