

Materials

- 1. C3604 brass, nickel plated
- 2. C2680 brass, nickel plated
- 3. C2680 brass, nickel plated
- 4. C3604 brass, nickel plated
- 5. POM, black
- 6. SK4 steel, nickel plated

Electrical requirements

Dielectric strength: 1 min @ 500 Vac and 2mA
 Insulation resistance: 100 MΩ @ 100 Vdc
 Contact resistance: 50 mΩ or less

Mechanical requirements

Durability: 5000 mating cycles while maintaining normal operation and < 50mΩ
 Bending strength: ≥ 1.5 kg
 Breaking strength: ≥ 3.0 kg

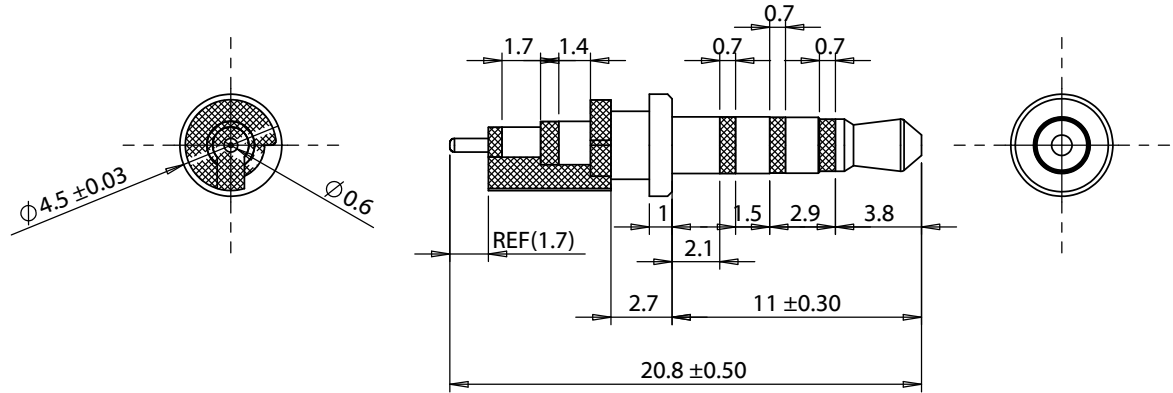
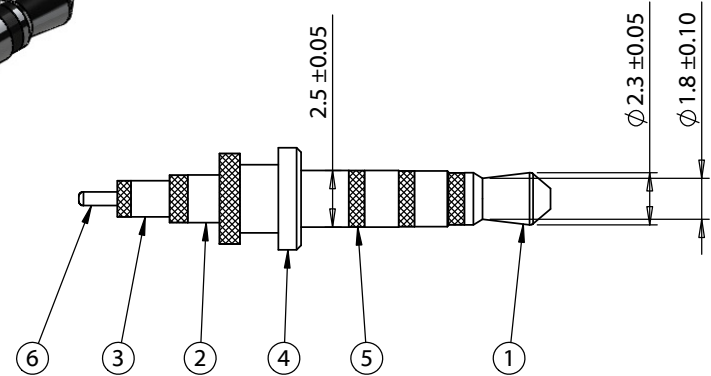
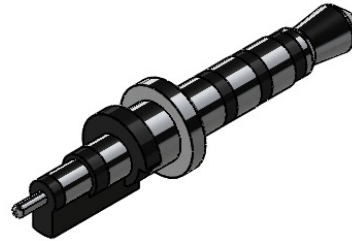
Environmental tests

Salt spray test: 5% NaCl spray at 1ml/80cm²/h, chamber temp 46.5°C, spray temp 35°C, 87% humidity, 48 hours. No oxidation.

Cold resistance: -25°C±3 for 2 hours with no degradation.
 Heat resistance: 85°C±3 for 2 hours with no degradation.

Operating range

-30 to 85 °C



REVISION	DATE	DESCRIPTION
A	3/6/14	Initial release

PREPARED:
 VERIFIED:
 DIMENSIONS ARE IN MILLIMETERS
 TOLERANCES:
 X: ± 0.5 mm
 X.X: ± 0.3 mm
 X.XX: ± 0.05 mm

NOTES
 RoHS and REACH compliant
 Function test: no open, no short circuit, no INT
 DESCRIPTION:
 Connector, 4C audio plug, 2.5xL20.8 mm, brass, nickel plated, molding style

TENSILITY

**20802 Sockeye Place #130
 Bend, OR 97701 USA
 tel 541.323.3228 fax 541.323.4202
 800 877.670.7118 www.tensility.com**

SIZE A	PART NUMBER 50-00401
SCALE: 5:1	WEIGHT:
SHEET 1 OF 1	