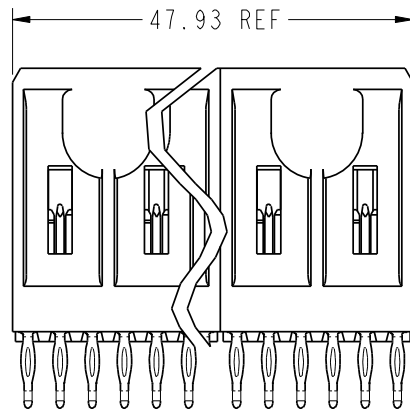
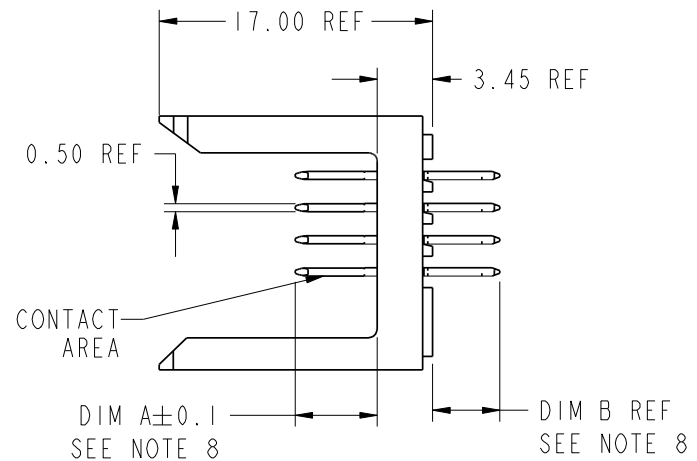
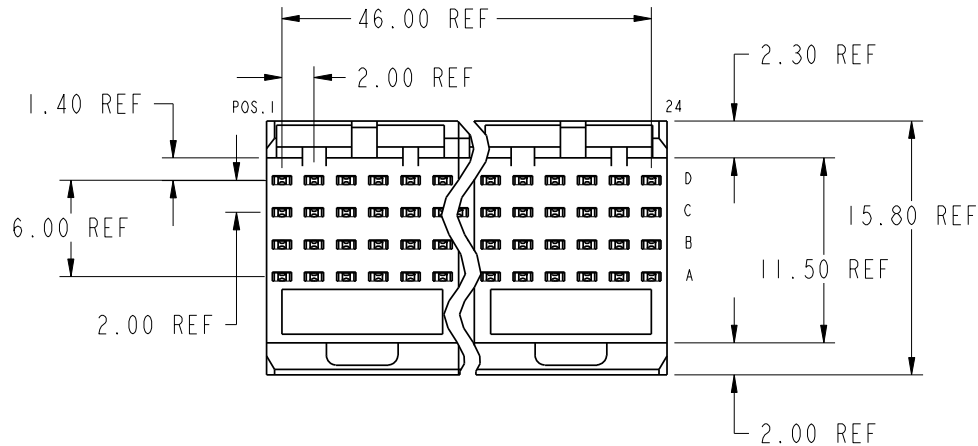


PRODUCT NUMBER

88923-XY Y

88923-XY YLF



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rev	ecn no	dr	date
BB	V06-0569	DCH	2006-06-13
BC	V07-0240	HTB	2007-03-20
BD	DG10-0392	TER	2010-11-12
-	-	-	-
AX	V05-0662	DA1	2005-07-14
AY	V05-0858	DA1	2005-09-08
BA	V05-1030	LP	2005-11-21

www.fciconnect.com		surface ISO 1302	tolerance std ISO 406 ISO 1101	projection ⊕	mm ↔
TOLERANCES UNLESS OTHERWISE SPECIFIED		ANGULAR	LINEAR	size A4	Scale 21:10
Dr	T. BRUNGARD	11/19/99	0.X	±0.3	ECN
Eng	M. STRAWSER	11/19/99	0.XX	±0.13	
Chr	M. STRAWSER	11/19/99	0.XXX	±0.051	
Appr	M. STRAWSER	02/29/00	Product family	METRAL	Spec ref *
FCI		title METRAL SIGNAL HEADER		dwg no 88923	Rev. BD
		4 MOD, 4 ROW PRESS-FIT		CUSTOMER	sheet 1 of 9
		catalog no *			

REV F - 2006-04-17

PDM: Rev:BD

STATUS:Released 4 Printed: Jan 17, 2011

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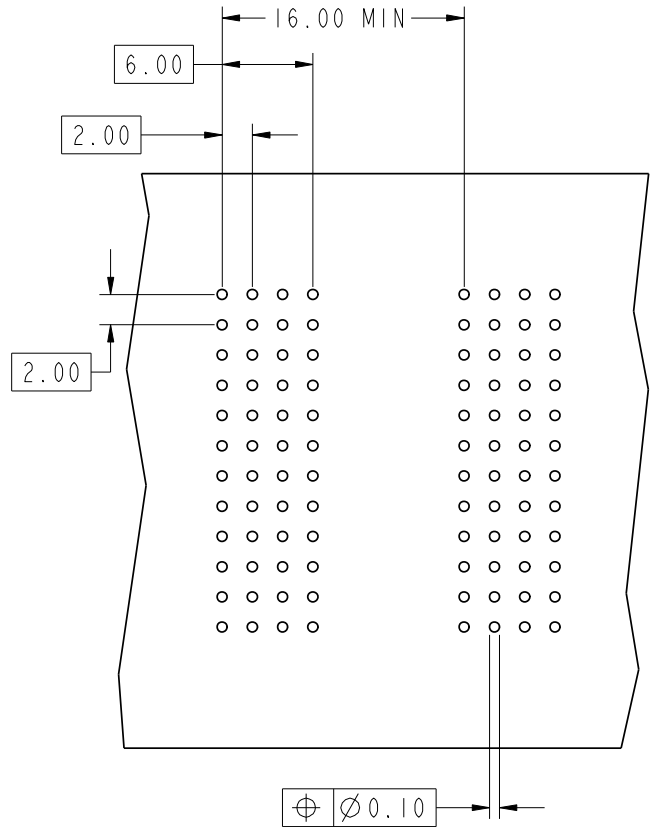
A

B

C

D

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
13	8.25	4.30
14	8.25	13.60
19	8.00	4.30
20	8.00	13.60
25	5.75	15.60
59	5.00	11.80
60	5.75	11.80
61	6.50	11.80



⊕ ∅0.10

REQUIRED PC BOARD LAYOUT
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION



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REV F - 2006-04-17

www.fciconnect.com		surface ISO 1302	tolerance std ISO 406 ISO 1101	projection mm
		TOLERANCES UNLESS OTHERWISE SPECIFIED		
Dr	T. BRUNGARD	11/19/99	ANGULAR	size A4
Eng	M. STRAWSER	11/19/99	LINEAR	Scale 11:10
Chr	M. STRAWSER	11/19/99	0° ±2°	ECN
Appr	M. STRAWSER	02/29/00	Product family	Spec ref *
		title METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT		dwg no 88923 Rev. BD
catalog no		* CUSTOMER		sheet 2 of 9

PDM: Rev:BD

STATUS:Released 4 Printed: Jan 17, 2011



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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X01 SEE NOTE 11 LEAD FREE OPTION	D	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2
	C	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2
	B	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2
	A	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X02 SEE NOTE 11 LEAD FREE OPTION	D	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6
	C	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6
	B	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6
	A	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X03 SEE NOTE 11 LEAD FREE OPTION	D						-	-	-	-	-	-	-	-	-	-	-	-	-					
	C						-	-	-	-	-	-	-	-	-	-	-	-	-					
	B						-	-	-	-	-	-	-	-	-	-	-	-	-					
	A						-	-	-	-	-	-	-	-	-	-	-	-	-					

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X04 SEE NOTE 11 LEAD FREE OPTION	D	3			3	3																		3
	C	3			3	3																		3
	B	3			3	3																		3
	A	3			3	3																		3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X05 SEE NOTE 11 LEAD FREE OPTION	D	20	20	20	20	20	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
	C	20	20	20	20	20	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
	B	20	20	20	20	20	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
	A	20	20	20	20	20	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X06 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	1	1	1	1	1	1	2	2	2	2	2	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X07 SEE NOTE 11 LEAD FREE OPTION	D	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25
	C	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25
	B	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25
	A	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X08 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X09 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	20	20	20	20	20	20	20	20	20	20	20	20	20
	C	6	6	6	6	6	6	6	6	6	6	20	20	20	20	20	20	20	20	20	20	20	20	
	B	6	6	6	6	6	6	6	6	6	6	20	20	20	20	20	20	20	20	20	20	20	20	
	A	6	6	6	6	6	6	6	6	6	6	20	20	20	20	20	20	20	20	20	20	20	20	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X10 SEE NOTE 11 LEAD FREE OPTION	D				-	-	-					-	-						-	-				
	C				-	-	-						-	-						-	-			
	B																							
	A				-	-	-						-	-						-	-			

www.fciconnect.com		surface <input checked="" type="checkbox"/> ISO 1302	tolerance std ISO 406 ISO 1101	projection mm
		TOLERANCES UNLESS OTHERWISE SPECIFIED		
Dr	T. BRUNGARD	11/19/99	ANGULAR	0.x ±0.3
Eng	M. STRAWSER	11/19/99	LINEAR	0.xx ±0.13
Chr	M. STRAWSER	11/19/99	0° ±2°	0.xxx ±0.051
Appr	M. STRAWSER	02/29/00	Product family	METRAL
FCI title METRAL SIGNAL HEADER			dwg no	88923
4 MOD, 4 ROW PRESS-FIT			Rev.	BD
catalog no			*	CUSTOMER
			sheet	3 of 9

REV F - 2006-04-17

A

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X11 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X12 SEE NOTE 11 LEAD FREE OPTION	D	19	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	19
	C	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	A	4	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X13 SEE NOTE 11 LEAD FREE OPTION	D	2	2	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	2	2
	C	3	3	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	3	3
	B	3	3	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	3	3
	A	2	2	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X14 SEE NOTE 11 LEAD FREE OPTION	D	1	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19
	C	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X15 SEE NOTE 11 LEAD FREE OPTION	D	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3
	C	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1
	B	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19
	A	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X16 SEE NOTE 11 LEAD FREE OPTION	D	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-
	C	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	B	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	A	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X17 SEE NOTE 11 LEAD FREE OPTION	D	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-
	C	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	B	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	A	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X18 SEE NOTE 11 LEAD FREE OPTION	D	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
	C	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
	B	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
	A	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X19 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	4	4	2	4	2	4	2	4	2	4	2	4	2	4	4
	A	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X20 SEE NOTE 11 LEAD FREE OPTION	D	1	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	1	1
	C	1	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	1	19
	B	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	19
	A	1	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	1



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D

www.fciconnect.com		surface <input checked="" type="checkbox"/> ISO 1302	tolerance std ISO 406 ISO 1101	projection	mm
		TOLERANCES UNLESS OTHERWISE SPECIFIED			mm
Dr	T. BRUNGARD	11/19/99	ANGULAR	0.x ±0.3	size A4
Eng	M. STRAWSER	11/19/99	LINEAR	0.xx ±0.13	Scale 11:10
Chr	M. STRAWSER	11/19/99	0° ±2°	0.xxx ±0.051	ECN
Appr	M. STRAWSER	02/29/00	Product family	METRAL	Spec ref *
		title METRAL SIGNAL HEADER		dwg no 88923	Rev. BD
		catalog no *		CUSTOMER	sheet 4 of 9

A

Table for METRAL P/N 88923-X31, rows D, C, B, A with columns for CONTACT CODE MOD. 1 and MODS. 2-4.

B

Table for METRAL P/N 88923-X32, rows D, C, B, A with columns for CONTACT CODE MOD. 1 and MODS. 2-4.

C

Table for METRAL P/N 88923-X33, rows D, C, B, A with columns for CONTACT CODE MOD. 1 and MODS. 2-4.

D

Table for METRAL P/N 88923-X34, rows D, C, B, A with columns for CONTACT CODE MOD. 1 and MODS. 2-4.

Table for METRAL P/N 88923-X35, rows D, C, B, A with columns for CONTACT CODE MOD. 1 and MODS. 2-4.

2

2

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Table for METRAL P/N 88923-X36, rows D, C, B, A with columns for CONTACT CODE MOD. 1 and MODS. 2-4.

Table for METRAL P/N 88923-X37, rows D, C, B, A with columns for CONTACT CODE MOD. 1 and MODS. 2-4.

Table for METRAL P/N 88923-X38, rows D, C, B, A with columns for CONTACT CODE MOD. 1 and MODS. 2-4.

Table for METRAL P/N 88923-X39, rows D, C, B, A with columns for CONTACT CODE MOD. 1 and MODS. 2-4.

Table for METRAL P/N 88923-X40, rows D, C, B, A with columns for CONTACT CODE MOD. 1 and MODS. 2-4.



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Technical drawing information block including website, surface/ISO 1302, tolerance std, projection mm, and a table with Dr, Eng, Chr, Appr, title, size, dwg no, Rev., and customer info.



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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X41 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	20	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	20	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	20	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	20	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X42 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7	7	6	7	7	7	7	7	20	20	8	8	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X43 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	6	7	7	7	7	7	7	6	7	7	7	7	20	8	7	7		
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7		
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7		
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7		

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X44 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7	7	7	6	7	7	7	7	20	8	7	7		
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7		
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7		
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7		

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X45 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	8	8	8	6	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	C	7	7	7	6	6	6	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X46 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	1	1	1	
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	1	1	1	
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	1	1	1	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X47 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	3	3	1	3	3	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	3	1	1	1	1	3	1	1	1	1	1	1	3	1	3	3	1	1
	A	1	1	1	1	1	3	1	1	1	1	3	1	1	1	1	1	1	3	1	3	3	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X48 SEE NOTE 11 LEAD FREE OPTION	D	1	1	3	1	1	1	1	1	3	1	1	1	1	3	1	1	1	1	1	1	1	1	1
	C	1	1	3	1	1	1	1	1	3	1	1	1	1	3	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	3	1	1	1	1	3	1	1	1	1	1	1	3	1	1	1	1	1
	A	1	1	1	1	1	3	1	1	1	1	3	1	1	1	1	1	1	3	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
88923-X49 AND 88923-X49LF SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	6	7	7	7	7	7	7	6	7	7	7	7	7	8	8	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X50 AND 88923-X50LF SEE NOTE 11 LEAD FREE OPTION	D	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	C	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

www.fciconnect.com		surface <input checked="" type="checkbox"/> ISO 1302	tolerance std ISO 406 ISO 1101	projection	mm
		TOLERANCES UNLESS OTHERWISE SPECIFIED			
Dr	T. BRUNGARD	11/19/99	ANGULAR	LINEAR	0.X ±0.3
Eng	M. STRAWSER	11/19/99			0.XX ±0.13
Chr	M. STRAWSER	11/19/99	0° ±2°		0.XXX ±0.051
Appr	M. STRAWSER	02/29/00	Product family		METRAL
		METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT			dwg no 88923
catalog no		*			Rev. BD
		CUSTOMER			sheet 7 of 9

A

A

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X51 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X52 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7	6	7	7	7	7	7	7	7	7	8	8	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7

B

B

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22
88923-X53 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7	6	7	7	7	7	7	7	7	8	8	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7

C

C

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X54 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	3	3	3	3	3	1	1	1	1	1	3	3	3	3	3	3	1	1	
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

D

D

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X55 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2



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		TOLERANCES UNLESS OTHERWISE SPECIFIED			
Dr	T. BRUNGARD	11/19/99	ANGULAR	LINEAR	0.X ±0.3
Eng	M. STRAWSER	11/19/99			0.XX ±0.13
Chr	M. STRAWSER	11/19/99	0° ±2°		0.XXX ±0.051
Appr	M. STRAWSER	02/29/00	Product family		METRAL
		title METRAL SIGNAL HEADER			Rev. BD
		4 MOD, 4 ROW PRESS-FIT			
		catalog no	*		CUSTOMER
		dwg no 88923			sheet 8 of 9

A

B

C

D

A

B

C

D

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:
PHOSPHOR BRONZE.
4. PLATING ON PRESS-FIT TAIL:
88923 -XXX IS SnPb
88923-XYLFF IS SN (LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE.
5. PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPLF
7. PRODUCT SPECIFICATION GS-12-180
APPLICATION SPECIFICATION BUS-20-073
8. AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
9. -A PLATING HAS Au FLASH IN PRESS FIT AREA (LEAD FREE).
10. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
11. FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX. EXAMPLE: 88923-X01LF
12. ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING (DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1--- AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

PLATING IN CONTACT AREA

DASH NUMBER	PERFORMANCE LEVEL	NOTES
-Ayy	TELCORDIA CO	SEE NOTE 9
-N1yy	TELCORDIA CO (NXT)	-
-N5yy	TELCORDIA UE (NXT)	-
-1yy	TELCORDIA CO	-
-2yy	TELECOM CLASS	-
-3yy	IEC CLASS I	-
-5yy	TELCORDIA UE	-
-9yy	TELCORDIA CO	-
-AYYLF	TELCORDIA CO	SEE NOTE 10
-N1YYLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 10
-N5YYLF	TELCORDIA UE (NXT)	SEE NOTE 10
-1YYLF	TELCORDIA CO IEC CLASS I	SEE NOTE 10
-2YYLF	TELECOM CLASS	SEE NOTE 10
-5YYLF	TELCORDIA UE	SEE NOTE 10



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www.fciconnect.com			surface <input checked="" type="checkbox"/> ISO 1302	tolerance std ISO 406 ISO 1101	projection	mm	
			TOLERANCES UNLESS OTHERWISE SPECIFIED				
Dr	T.BRUNGARD	11/19/99	ANGULAR	LINEAR	0.X	±0.3	
Eng	M.STRAWSER	11/19/99			0.XX	±0.13	size A4
Chr	M.STRAWSER	11/19/99	0°	±2°	0.XXX	±0.051	ECN
Appr	M.STRAWSER	02/29/00	Product family		METRAL	Spec ref	*
		title METRAL SIGNAL HEADER			dwg no 88923		Rev. BD
		4 MOD, 4 ROW PRESS-FIT			* CUSTOMER		sheet 9 of 9