

THIS IS A CONTROLLED DOCUMENT.

APPLICATOR PARTS LIST

TYPE .187 & .205 FLAG FASTON HINGEBAR MARK III

AMP INCORPORATED HARRISBURG, PENNA.

APPLICATOR PARTS LIST				TYPE .187 & .205 FLAG FASTON HINGEBAR MARK III			AMP INCORPORATED HARRISBURG, PENNA.					
NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA			TERMINALS	
1	WIRE CRIMPER	1	473070-1	42	FRONT STAB. BAR	1	811006-1	TO APPLY TERMINAL SPEC 114-2078			.016 STOCK	
2	INS. CRIMPER	1	473128	43	ANVIL INSERT SPACER			STOCK .016 .0126			42234	
3	ANVIL	1	810152-1	44	HINGE BLOCK & STAB.	1	810974-1	WIRE SIZE	CRIMP HEIGHT	C.H.	42459	
4	ANVIL INSERT	1	811046-1	45	HINGE PIN	1	811007-1	20	.056	.035	60195	
5	SHEAR BLADE	1	810475-0	46				18	.058	.037	60643	
6	REAR SHEAR PLATE	1	811068-3	47	HINGE BAR ASS'Y. 565062-1	1	465248-1	16	.061	.040	62354	
7	SHEAR BLADE SPRING	1	810410-1	48	HINGE BAR SPRING	2	3-238465	14	.065		63635	
8	FRONT SHEAR PLATE	1	388632-3	49	STRIP GUIDE STOP	2	810417				FORGN.0126 STOCK	
9	REAR ANVIL SPACER PLT.			50	STRIP HOLD DOWN	1	810411	CRIMP	SIZE	TYPE	FEED	150699
10	FRONT ANVIL SPACER PLT.			51	SPACER-COMP. SPRING	2	811070-1	WIRE	.140	TAB	LOC.	
11	TOOL SPACER			52	CAM FOLLOWER HOLDER	1	810409	INSUL.	.140	0		.0126 STOCK
12	CRIMP SPACER			53	CAM FOLLOWER	1	24746-1	SLEEVED				63417
13	FRONT STRIP GUIDE	1	811052-9	54	SPRING BRACKET	1	810418	INSULATION RANGE	WIRE RANGE			63476
14	REAR STRIP GUIDE	1	388621-1	55	CAM FOLLOWER SPRING	1	810408	.110-.170	20-14			63557
15	RAM	1	473828	56	HOOK HOLDER	1	810419	EXPLODED VIEW				150634
16	RAM RET. PLT.	1	465004-2	57	SHEAR PICKUP HOOK	1	810416	A-6004-3,-4				170140
17	ADJ. PLATE	1	811010-1	58	HOLD DOWN-HINGE BAR	1	811009-1	REMARKS:				2238041
18	PROTECTIVE PLUG	1	23141-3	59	DEPRESSOR SCREW	1	810647-1	END WIRE APPL.				.0126 STOCK
19	APPLICATOR MOUNT ASSY.			60	WASHER	4	376482	.205				42199
20	BASE PLATE	1	465238-1	61	FEED FINGER SPRING	1	810421-1	.187				42486
21	BASE BLOCK			62	DOWEL PIN	2	1-21030-5	.205				42458
22	STRIP GUIDE PLATE			63	MICRO-SWITCH	1	23496-1	.187				42618
23	ANVIL HOLDER	1	810423	64	MICRO-SWITCH COVER	1	22689-2	.205				42711
24	AUX. ANVIL HOLDER			65	BRACKET-MICRO SWITCH	1	811074-1	.205				42809
25	STRIPPER			66	CONNECTOR	1	22781-2	.187				60657
26	STRIPPER MOUNT			67	HOOK HOLDER SCREW	1	810413	.187				60219
27	RETAINER PLATE			68				.187				61401
28	STRIPPER MOUNT BRACKET			69	SPACER (ANVIL HOLDER)	1	811223-1	.205				61425
29	STRIPPER BUSHING			70	LEAD WIRE	1	465918-1	.205				61693
30	STOCK DRAG	1	811063-4	71	DOWEL PIN	1	465702-1	.205				62183
31	STOCK DRAG HANDLE			72	PLATE IDENT.	1	452373-1	.187				62591
32	STOCK DRAG STUD			REV. REVISION RECORD			DATE	BY	ECN	THIS APPLICATOR IS TO BE USED ON.		62756
33	STOCK DRAG SPRING	2	810135	R	SUPDS W/CHANGES	8-27-79	JH	R316S	AMP-O-ELECTRIC		1-471273-3	DIST
34	STOCK DRAG ADJ. SCREW			S	ECN R-6550	11-85	JH		ASSY DNG 565065			4
35	FEED FINGER HOLDER	1	810131	T	ECNR-7674	10-28-87	JH		SERIAL NO.	DATE SHIPPED		DESIGNED
36	FEED FINGER	1	810422	U	ECN A-316791	7-91	JH		CUSTOMER NAME AND ADDRESS			CHK'D
37	FEED FINGER TIP	1	810420	V	ECN A-330891	8-91	JH					8/28/91
38	FEED FINGER STUD	1	810414-1	W	ECN A-341791	10-91	JH					APP'D.
39	BASE CASTING	1	570238	X	ECN A-346491	12-91	JH					
40	GUARD ASSY	1	457698-4	Y	ECN A-361892	4-8-92	JH					
41	BASE MOUNT WASHER	2	371178	Z	6150-4479-93	4/93	JH					
	AA	ECN 0150-6049-95	PM	CE	3-95				APPLICATOR REV NUMBER			SHEET
	AAI	ECN 0150-6332-95	PM	TE	8-95			AB2 565501-1			1 OF 2	
	AB	ECN 0150-7808-97	MY	TE	6-97							
	AB1	ECN 0150-1453-04	MY	TE	11-04							
	AB2	ECR-14-004101	JH/TE		3-14							

THIS DRAWING IS UNCLASSIFIED. DATE 08-14-2000 BY AMP INCORPORATED. ALL RIGHTS RESERVED. COPYRIGHT 2000

CASE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO

Duplicate - Original Destroyed

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
201	Screw-Soc. Set	8-32	.125	4	3-21006-8	242	Screw-Soc. Set	1/4-28	1.00	2	7-21007-7
202	Screw-Soc. Set	8-32	.125	1	3-21006-8	243	Nut-Hex	1/4-28		2	21020-7
203	Screw-Soc. Hd. Cap	8-32	.50	1	2-21000-7	244	<del>Screw-Soc. Hd. Cap</del>	<del>1-10</del>	<del>.05</del>	<del>2</del>	<del>21000-3</del>
204	Nut-Hex	10-32		1	21068-7	245	Screw-Soc. Hd. Cap	10-32	.62	2	3-21000-6
205	Washer-Flat	#10		1	21108-7	246	SCREW, SET	10-32	.38	1	5-21006-2
206	Screw-Soc. Flat Hd.	8-32	.38	2	2-21003-7	247					
207	Screw-Soc. Hd. Cap	6-32	.25	2	1-21000-8	248					
208	Screw-Soc. Set, -Selfloc	8-32	.38	2	4-21008-2	249					
209	Screw-Soc. Hd. Cap	1/4-20	1.00	2	21001-6	250					
210	Pin-Roll	.187	2.00	-	1-21029-7	251					
211	Screw-Soc. Set-Selfloc	8-32	.25	2	4-21008-2	252					
212	Screw-Soc. Set	10-32	.25	2	5-21006-6	253					
213	Nut-Hex	8-32		2	21068-6	254					
214	Screw-Soc. Hd. Cap	8-32	.38	2	2-21000-6	255					
215	Screw-Hex. Hd. Cap	3/8-16	.75	2	2-21015-9	256					
216						257					
217	Screw-Soc. Hd. Cap	5/16-18	.75	2	1-21001-8	258	Nut-Hex.	8-32		1	21018-6
218	Pin-Roll	.250	1.00	2	4-21029-7	259	Screw-Soc. Set.	1/4-20	.50	1	21009-6
219	Screw-Hex. Hd. Cap	3/3-16	1.25	2	3-21015-2	260					
220	<del>Washer-Flat</del>	<del>3/8</del>	<del></del>	<del>2</del>	<del>21028-6</del>						
221	Screw-Soc. Hd. Cap	1/4-20	.88	2	21001-5						
222	Screw-Soc. Set	1/2-13	1.00	2	4-21007-7						
223	Screw-Soc. Hd. Cap	5/16-18	.62	3	1-21001-7						
224	Washer-Flat	#8		2	21108-6						
225	Pin-Roll	.062	.50	-	21028-6						
226	Screw-Soc. Hd. Cap	10-32	.31	2	7-21000-6						
227	Screw-Soc. Butt. Hd.	8-32	.38	1	2-21002-1						
228	Screw-Soc. Hd. Cap	1/4-20	.50	1	21001-2						
229	Screw-Soc. Hd. Cap	1/4-20	.25	1	9-21001-0						
230	Screw-Soc. Hd. Cap	6-32	1.25	2	7-21000-3						
231	Washer-Flat	#6		4	21108-5						
232	Nut-Hex	6-32		2	21068-5						
233	Screw-Soc. Hd. Cap	10-32	.38	2	3-21000-1						
234	Screw-Soc. Hd. Cap	1/4-20	.50	2	21001-2						
235	Screw-Soc. Set	1/4-20	.38	1	21007-4						
236	<del>Screw-Soc. Butt. Hd.</del>	<del>6-32</del>	<del>.25</del>	<del>1</del>	<del>2-21002-1</del>						
237	Screw-Soc. Hd. Cap	8-32	.25	1	2-21000-5						
238	<del>Screw-Soc. Hd. Cap</del>	<del>10-32</del>	<del>.50</del>	<del>2</del>	<del>3-21000-6</del>						
239	Screw-Soc. Hd. Cap	8-32	.88	1	3-21000-0						
240	Screw-Soc. Hd. Cap	10-32	.50	1	3-21000-9						
241	Pin-Roll	.125	.75	-	5-21028-5						

APPLICATOR ONLY TO INCLUDE

NOTES:

REV.	APPLICATOR PART LIST	SHEET
AB2	565501-1	2 of 2

THIS IS A CONTROLLED DOCUMENT.

THIS DRAWING IS UNPUBLISHED. ALL RIGHTS RESERVED. BY AIP INCORPORATED. 2000

DUPLICATE - ORIGINAL LOST  
THIS IS A TRACING