Crimp Adapter

For 22mm wide U-Dies

In Pneumatic

Crimp Machine



# **Application Tooling Specification Sheet**



Order No. 63801-8903

#### **Features**

- The Quick Change Crimp Adapter allows crimp die kits to be easily installed into the bench mounted pneumatic crimp machine UP 60.
- Powered crimp capabilities help reduce fatigue and discomfort from repetitive manual crimping.

## Scope

The 63801-8903 Crimp Adapter was created for use with the 22mm wide U-dies when used with the Universal Pneumatic Crimp Machine UP 60 (Order No. 63801-8900).

#### Installation

To install the U-dies in the Crimp Adapter and the Crimp Adapter into the Universal Pneumatic Crimp Machine UP 60, refer to the Instruction Manual TM-638018900, Section 9 *Adapters*.

#### Maintenance

DOC NO: ATS-038018903

It is recommended that each operator of the tool be made aware of, and responsible for, the following maintenance steps:

Revision: A Revision Date: 05-22-13

- 1. Remove dust, moisture and other contaminants with a clean brush, or soft, lint-free cloth.
- 2. Do not use any abrasive materials that could damage the tool.
- 3. Make certain the pins are protected with a thin coat of high quality machine oil. Do not oil excessively. This tool was engineered for durability, but like any fine piece of equipment, it needs cleaning and lubrication for a maximum service life of trouble-free crimping. The use of a light oil, such as SAE 30 weight automotive oil, every 5,000 crimps or monthly, will significantly enhance the tool life and ensure a stable calibration.
- 4. Store the tool in a clean and dry area when not in use.

### Warranty

This tool is for electrical terminal crimping purposes only. This tool is made of the best quality materials. All vital components are long life-tested. All tools are warranted free of manufacturing defects for a period of 30 days. Should such a defect occur, we will repair or exchange the tool free of charge. This repair or exchange will not be applicable to alter, misused, or damaged tools.

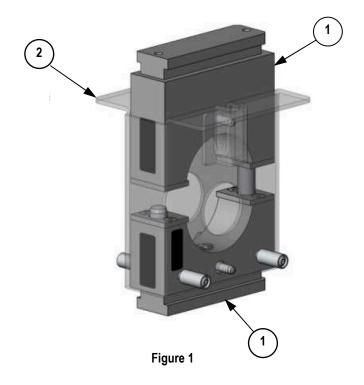
Revision: A

Kelease Date: U5-ZZ-13

DOC NO. A12-038018903

# **Crimp Adapter Parts List**

Item Number	Order Number	Description	Quantity
1	63801-8903	Crimp Adapter for 22mm wide U-Dies with Safety Guard	1
2	63801-8993	Safety Guard	0



Revision: A Revision Date: 05-22-13

plication tooling please contact Molex at 1-800-786-6539.  Sit our Web site at http://www.molex.com
sit our Web site at http://www.molex.com
sit our Web site at http://www.molex.com
it our Web site at http://www.molex.com
it our Web site at http://www.molex.com
sit our Web site at http://www.molex.com
sit our Web site at http://www.molex.com

Revision: A Revision Date: 05-22-13