



6-Way Valve Shown

VALVE		USED WITH PUMP
PART NUMBER	PORTS	
59220	3	69120-1, 69120-2
59221	6	
1901782-1	3	1804700-1, 1804700-2

Figure 1

1. INTRODUCTION

The multi-directional valves listed in Figure 1 are designed to be used with the heavy-duty electric hydraulic pumps also listed in Figure 1.

NOTE For set-up and operating procedures for the pumps, refer to Customer Manual 409-1950 for Pumps 69120-[] and 409-10081 for Pumps 1804700-[].

Reasons for reissue of this instruction sheet are provided in Section 5, REVISION SUMMARY.

2. DESCRIPTION

Each multi-directional valve features a manual handle control and outlets (up to three or six are available) to connect more than one head to the pump. The valve can only be operated by Foot Control 68284-1.

3. INSTALLATION

1. Attach the hose assembly from the pump to the inlet of the multi-directional valve.
2. Attach hoses from the crimping heads to the outlet ports of the multi-directional valve.

NOTE Each port has two outlets — one on each side of the multi-directional valve. The hose to the crimping head may be attached to either side. The other side must have a plug.

NOTE DO NOT attach more than one crimping head to each port. If a port is not used, make sure that port has a plug.

3. To hydraulically activate the crimping head, slide the handle over the valve stem button of the port being used (refer to Figure 1).
4. Rotate the handle all the way to the horizontal position. The handle will depress the valve stem and lock into position.
5. To hydraulically shut off the crimping head, move the handle to the upright position as shown in Figure 1.

4. ORDERING AND REPAIR

Order multi-directional valves through your representative, or call 1-800-526-5142, or send a facsimile of your purchase order to 717-986-7605, or write to:

CUSTOMER SERVICE (038-035)
TYCO ELECTRONICS CORPORATION
PO BOX 3608
HARRISBURG PA 17105-3608

For customer repair service, call 1-800-526-5136.

5. REVISION SUMMARY

Revisions to this instruction sheet include:

- Updated instruction sheet to corporate requirements