DRAWING MADE IN THIRD ANGLE PROJECTION
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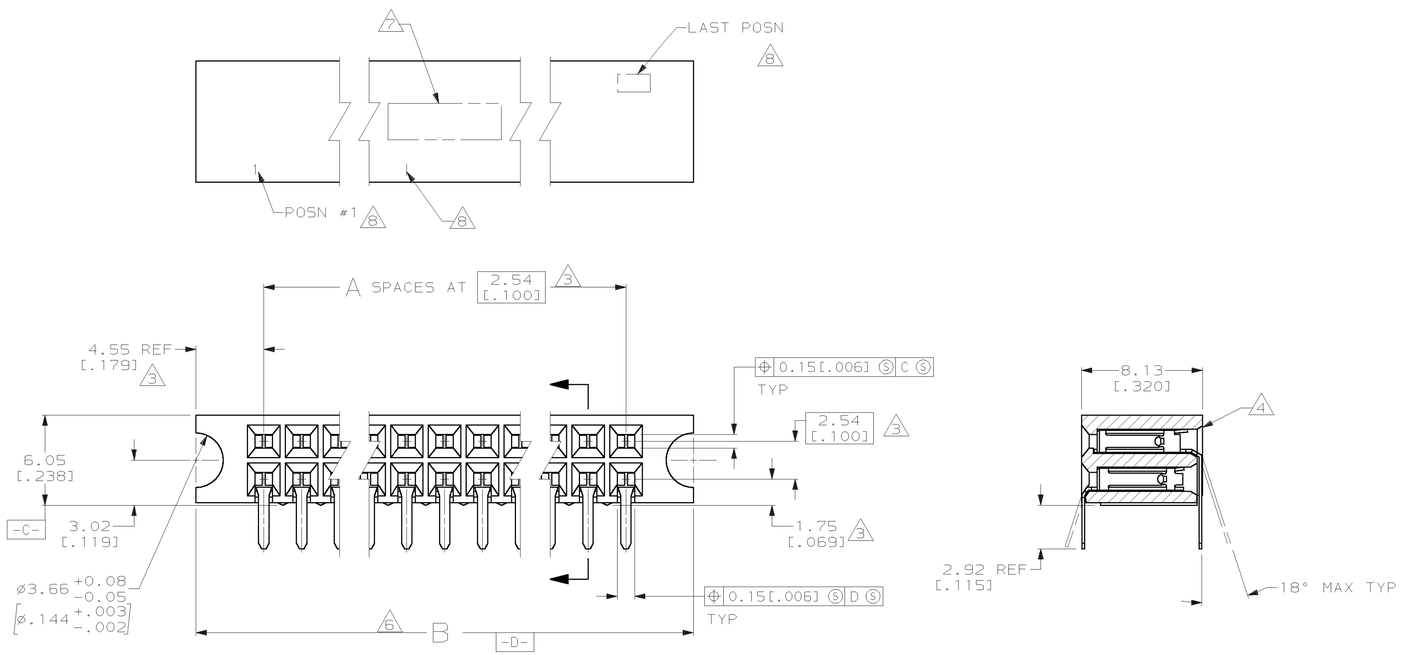
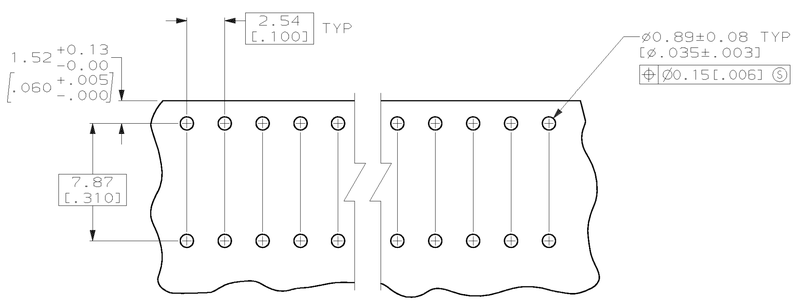
LOC	DIST	P	F
DF	Z0		

REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPD
	F	REV PER 0G3D-0408-00 CT	1-01	DN

1. QUALITY CONFORMANCE INSPECTION PER MIL-C-55302 (GROUP A, B & C).
2. PACKAGED PER MIL-C-55302
3. THESE DIMENSIONS PERTAIN TO CAVITY CENTERLINES ONLY, NOT TO CONTACT LOCATIONS.
4. SLOT OPTIONAL AT INDICATED AREA OF HOUSING.
5. CONTACTS: GOLD FLASH OVER 0.000762 TO 0.00381 [.000030 TO .000150] NICKEL ENTIRE CONTACT, 0.00127[.000050] GOLD ON CONTACT AREA ONLY.
6. TOLERANCE TO CENTER OR RADIUS IS ±0.15[.006], TO END OF BLOCK ±0.51[.020].
7. MARKED IN APPROXIMATE AREA SHOWN
   EXAMPLE: AMP PART NO
   DATE CODE MILITARY PART NUMBER
8. CHARACTERS MARKED IN AREA SHOWN, EVERY FIFTH POSITION MARKED WITH A BAR
9. "CSA" LOGO MARKED ON HOUSING.





RECOMMENDED PC BOARD HOLE LAYOUT

MILITARY PART NUMBER	B	A	NO OF POSN	PART NUMBER
M55302/128-DL2A	158.95 [6.258]	59	120	1-102192-1
M55302/128-DA2A	133.55 [5.258]	49	100	1-102192-0
M55302/128-CG2A	108.15 [4.258]	39	80	102192-9
M55302/128-BH2A	70.05 [2.758]	24	50	102192-8
M55302/128-DB2A	136.09 [5.358]	50	102	102192-7
M55302/128-AM2A	39.57 [1.558]	12	26	102192-6
M55302/128-AK2A	34.49 [1.358]	10	22	102192-5
M55302/128-BN2A	82.75 [3.258]	29	60	102192-4
M55302/128-BK2A	75.13 [2.958]	26	54	102192-3
M55302/128-BM2A	80.21 [3.158]	28	58	102192-2
M55302/128-CJ2A	113.23 [4.458]	41	84	102192-1

DO NOT SCALE PRINT.
UNLESS SPECIFIED
DIMENSIONS IN mm [INCHES]
TOLERANCES ON :
2 PLC DEC ± 0
3 PLC DEC ± 0.25[.010]
ANGLES ± -

MATERIAL
HOUSING:
POLYPHENYLENE SULFIDE, NATURAL
CONTACTS: PH BRZ

FINISH
5

DR 5-1-91 J GALLUCCI BG
CHK 6-10-91 KATE HELM
APPD 6-10-91 DIRK DIXON
APPD 6-10-91 DIRK DIXON
PRODUCT SPEC -
APPLICATION SPEC -
WEIGHT -

AMP Incorporated
Harrisburg, PA 17105-3608

NAME
ASSEMBLY, HOUSING, MOD II, 2.54[.100] DOUBLE ROW, WITH GUIDE PIN EARS, SHORT POINT CONTACTS

SIZE D | CAGE CODE 00779 | DRAWING NO 102192
SCALE 5:1 | SHEET 1 OF 1

AMP 1756-3 REV 11-89

CUSTOMER DRAWING