

# LM561B – 5630 Middle Power LED



## Introduction

### Features

- Beam Angle: 120°
- Precondition : JEDEC Level 2a
- Dimension : 5.6 x 3.0 x 0.8 mm
- ESD withstand Voltage : up to  $\pm 5$ KV [HBM]

## SAMSUNG ELECTRONICS

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Yongin-City, Gyeonggi-Do 446-711, KOREA

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# 1. Product Code Information

## 1) Luminous Flux Bins ( $T_s = 25^\circ\text{C}$ )

Nominal CCT	Product Code	Flux Rank	Sorting Condition $I_m @65\text{mA}$
			Flux Range ( $\Phi_v, I_m$ )
2700K	SPMWHT541MD5W★W☆SB	S2	26.0 ~ 28.0
		S3	28.0 ~ 30.0
	SPMWHT541MD5W★W☆SC	S3	28.0 ~ 30.0
		S4	30.0 ~ 32.0
	SPMWHT541MD5W★W☆SD	S4	30.0 ~ 32.0
S5		32.0 ~ 34.0	
3000K	SPMWHT541MD5W★V☆SB	S2	26.5 ~ 28.5
		S3	28.5 ~ 30.5
	SPMWHT541MD5W★V☆SC	S3	28.5 ~ 30.5
		S4	30.5 ~ 32.5
	SPMWHT541MD5W★V☆SD	S4	30.5 ~ 32.5
S5		32.5 ~ 34.5	
3500K	SPMWHT541MD5W★U☆SB	S2	27.0 ~ 29.0
		S3	29.0 ~ 31.0
	SPMWHT541MD5W★U☆SC	S3	29.0 ~ 31.0
		S4	31.0 ~ 33.0
	SPMWHT541MD5W★U☆SD	S4	31.0 ~ 33.0
S5		33.0 ~ 35.0	
4000K	SPMWHT541MD5W★T☆SB	S2	28.0 ~ 30.0
		S3	30.0 ~ 32.0
	SPMWHT541MD5W★T☆SC	S3	30.0 ~ 32.0
		S4	32.0 ~ 34.0
	SPMWHT541MD5W★T☆SD	S4	32.0 ~ 34.0
S5		34.0 ~ 36.0	
5000K	SPMWHT541MD5W★R☆SB	S2	29.0 ~ 31.0
		S3	31.0 ~ 33.0
	SPMWHT541MD5W★R☆SC	S3	31.0 ~ 33.0
		S4	33.0 ~ 35.0
	SPMWHT541MD5W★R☆SD	S4	33.0 ~ 35.0
S5		35.0 ~ 37.0	

### 1) Luminous Flux Bins ( $T_s = 25^\circ\text{C}$ )

Nominal CCT	Product Code	Flux Rank	Sorting Condition $I_m$ @65mA
			Flux Range ( $\Phi_v$ , lm)
5700K	SPMWHT541MD5W★Q☆SB	S2	28.5 ~ 30.5
		S3	30.5 ~ 32.5
	SPMWHT541MD5W★Q☆SC	S3	30.5 ~ 32.5
		S4	32.5 ~ 34.5
	SPMWHT541MD5W★Q☆SD	S4	32.5 ~ 34.5
		S5	34.5 ~ 36.5
6500K	SPMWHT541MD5W★P☆SB	S2	28.0 ~ 30.0
		S3	30.0 ~ 32.0
	SPMWHT541MD5W★P☆SC	S3	30.0 ~ 32.0
		S4	32.0 ~ 34.0
	SPMWHT541MD5W★P☆SD	S4	32.0 ~ 34.0
		S5	34.0 ~ 36.0

**Notes:**

- 1) SAMSUNG ELECTRONICS maintains a tolerance of  $\pm 5\%$  on Luminous Flux measurements.
- 2) "★" can be "WA(VF 2.7~3.2V step 0.1V + 2500EA), WK(VF 2.7~3.2V step 0.1V + 10,000EA)"
- 3) Warm white : "☆" can be "0"(Whole Bin), "H"(Half Bin) or "M"(Quarter Bin) of the color binning.  
Cool white : "☆" can be "0"(Whole Bin) or "M"(Quarter Bin) of the color binning.

## 2) Color Bins ( $T_s = 25^\circ\text{C}$ )

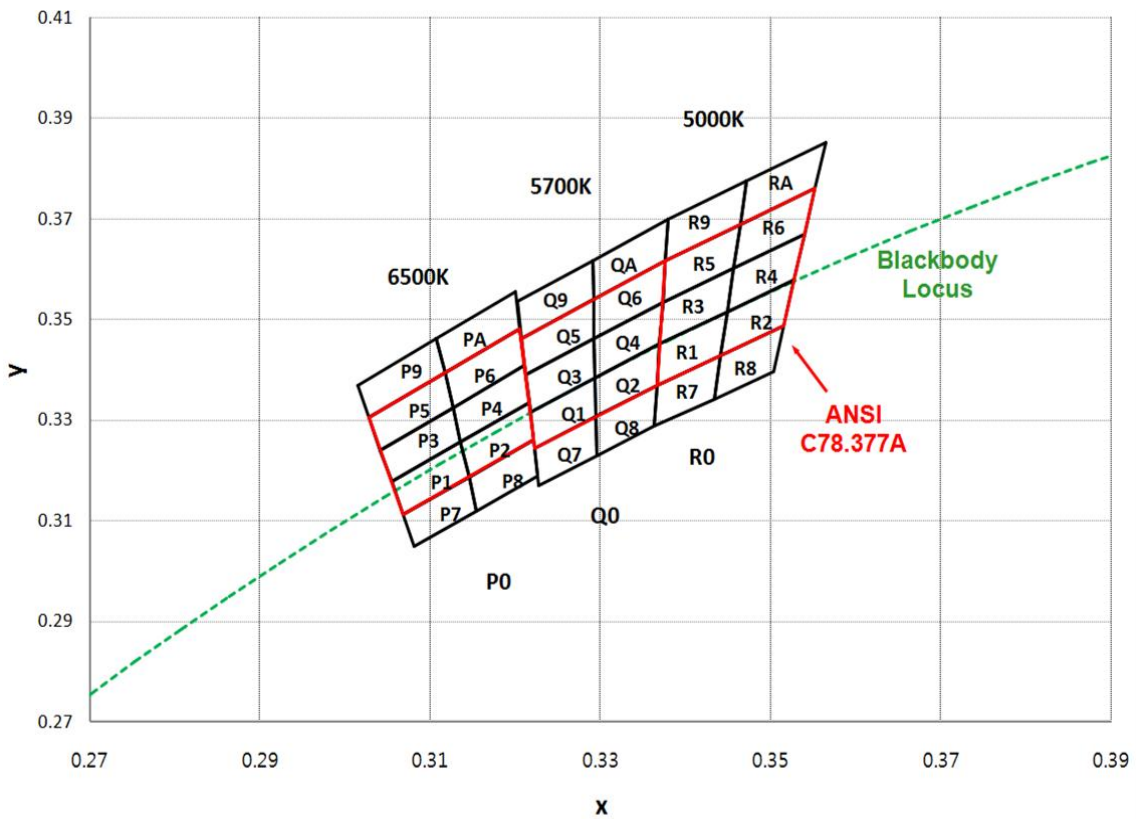
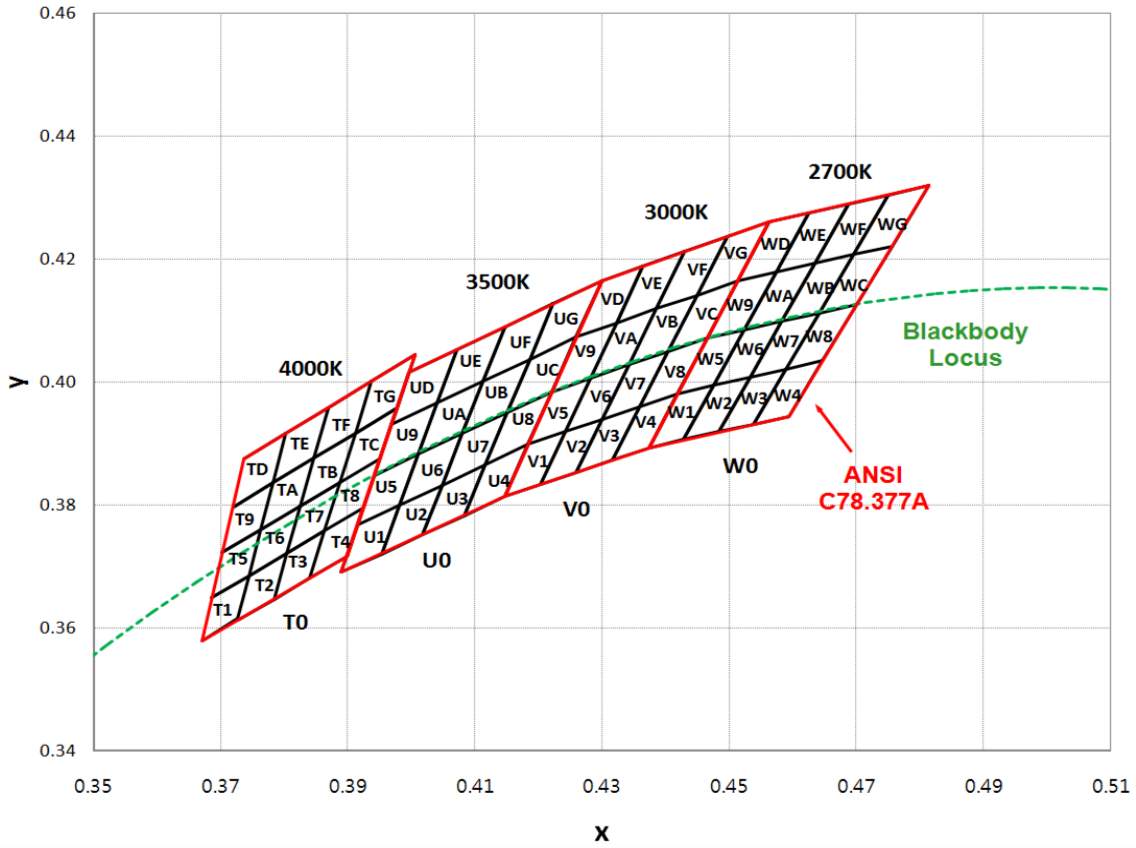
### 1) Color Binning

Nominal CCT	Product Code	Color Rank	Chromaticity Bins
2700K	SPMWHT541MD5W★W0SB SPMWHT541MD5W★W0SC SPMWHT541MD5W★W0SD	W0 (Whole bin)	W1, W2, W3, W4, W5, W6, W7, W8, W9, WA, WB, WC, WD, WE, WF, WG
	SPMWHT541MD5W★WHSB SPMWHT541MD5W★WHSC SPMWHT541MD5W★WHSD	WH (Half bin)	W5, W6, W7, W8, W9, WA, WB, WC
	SPMWHT541MD5W★WMSB SPMWHT541MD5W★WMSC SPMWHT541MD5W★WMSD	WM (Quarter bin)	W6, W7, WA, WB
3000K	SPMWHT541MD5W★V0SB SPMWHT541MD5W★V0SC SPMWHT541MD5W★V0SD	V0 (Whole bin)	V1, V2, V3, V4, V5, V6, V7, V8, V9, VA, VB, VC, VD, VE, VF, VG
	SPMWHT541MD5W★VHSB SPMWHT541MD5W★VHSC SPMWHT541MD5W★VHSD	VH (Half bin)	V5, V6, V7, V8, V9, VA, VB, VC
	SPMWHT541MD5W★VMSB SPMWHT541MD5W★VMSC SPMWHT541MD5W★VMSD	VM (Quarter bin)	V6, V7, VA, VB
3500K	SPMWHT541MD5W★U0SB SPMWHT541MD5W★U0SC SPMWHT541MD5W★U0SD	U0 (Whole bin)	U1, U2, U3, U4, U5, U6, U7, U8, U9, UA, UB, UC, UD, UE, UF, UG
	SPMWHT541MD5W★UHSB SPMWHT541MD5W★UHSC SPMWHT541MD5W★UHSD	UH (Half bin)	U5, U6, U7, U8, U9, UA, UB, UC
	SPMWHT541MD5W★UMSB SPMWHT541MD5W★UMSC SPMWHT541MD5W★UMSD	UM (Quarter bin)	U6, U7, UA, UB

### 1) Color Binning (Continued)

Nominal CCT	Product Code	Color Rank	Chromaticity Bins
4000K	SPMWHT541MD5W★T0SB SPMWHT541MD5W★T0SC SPMWHT541MD5W★T0SD	T0 (Whole bin)	T1, T2, T3, T4, T5, T6, T7, T8, T9, TA, TB, TC, TD, TE, TF, TG
	SPMWHT541MD5W★THSB SPMWHT541MD5W★THSC SPMWHT541MD5W★THSD	TH (Half bin)	T5, T6, T7, T8, T9, TA, TB, TC
	SPMWHT541MD5W★TMSB SPMWHT541MD5W★TMSC SPMWHT541MD5W★TMSD	TM (Quarter bin)	T6, T7, TA, TB
5000K	SPMWHT541MD5W★R0SB SPMWHT541MD5W★R0SC SPMWHT541MD5W★R0SD	R0 (Whole bin)	R1, R2, R3, R4, R5 R6, R7, R8, R9 ,RA
	SPMWHT541MD5W★RMSB SPMWHT541MD5W★RMSC SPMWHT541MD5W★RMSD	RM (Quarter bin)	R1, R2, R3, R4, R5, R6
5700K	SPMWHT541MD5W★Q0SB SPMWHT541MD5W★Q0SC SPMWHT541MD5W★Q0SD	Q0 (Whole bin)	Q1, Q2, Q3, Q4, Q5 Q6, Q7, Q8, Q9, QA
	SPMWHT541MD5W★QMSB SPMWHT541MD5W★QMSC SPMWHT541MD5W★QMSD	QM (Quarter bin)	Q1, Q2, Q3, Q4, Q5, Q6
6500K	SPMWHT541MD5W★P0SB SPMWHT541MD5W★P0SC SPMWHT541MD5W★P0SD	P0 (Whole bin)	P1, P2, P3, P4, P5 P6, P7, P8, P9, PA
	SPMWHT541MD5W★PMSB SPMWHT541MD5W★PMSC SPMWHT541MD5W★PMSD	PM (Quarter bin)	P1, P2, P3, P4, P5, P6

## 2) Chromaticity Region & Coordinates





## 2) Chromaticity Region & Coordinates (Continued)

Region	CIE X	CIE Y	Region	CIE X	CIE Y
W rank (2700K)					
W1	0.4373	0.3893	W9	0.4465	0.4071
	0.4418	0.3981		0.4513	0.4164
	0.4475	0.3994		0.4573	0.4178
	0.4428	0.3906		0.4523	0.4085
W2	0.4428	0.3906	WA	0.4523	0.4085
	0.4475	0.3994		0.4573	0.4178
	0.4532	0.4008		0.4634	0.4193
	0.4483	0.3919		0.4582	0.4099
W3	0.4483	0.3919	WB	0.4582	0.4099
	0.4532	0.4008		0.4634	0.4193
	0.4589	0.4021		0.4695	0.4207
	0.4538	0.3931		0.4641	0.4112
W4	0.4538	0.3931	WC	0.4641	0.4112
	0.4589	0.4021		0.4695	0.4207
	0.4646	0.4034		0.4756	0.4221
	0.4593	0.3944		0.4700	0.4126
W5	0.4418	0.3981	WD	0.4513	0.4164
	0.4465	0.4071		0.4562	0.4260
	0.4523	0.4085		0.4624	0.4274
	0.4475	0.3994		0.4573	0.4178
W6	0.4475	0.3994	WE	0.4573	0.4178
	0.4523	0.4085		0.4624	0.4274
	0.4582	0.4099		0.4687	0.4289
	0.4532	0.4008		0.4634	0.4193
W7	0.4532	0.4008	WF	0.4634	0.4193
	0.4582	0.4099		0.4687	0.4289
	0.4641	0.4112		0.4750	0.4304
	0.4589	0.4021		0.4695	0.4207
W8	0.4589	0.4021	WG	0.4695	0.4207
	0.4641	0.4112		0.4750	0.4304
	0.4700	0.4126		0.4813	0.4319
	0.4646	0.4034		0.4756	0.4221

Region	CIE X	CIE Y	Region	CIE X	CIE Y
V rank (3000K)					
V1	0.4147	0.3814	V9	0.4221	0.3984
	0.4183	0.3898		0.4259	0.4073
	0.4242	0.3919		0.4322	0.4096
	0.4203	0.3833		0.4281	0.4006
V2	0.4203	0.3833	VA	0.4281	0.4006
	0.4242	0.3919		0.4322	0.4096
	0.4300	0.3939		0.4385	0.4119
	0.4259	0.3853		0.4342	0.4028
V3	0.4259	0.3853	VB	0.4342	0.4028
	0.4300	0.3939		0.4385	0.4119
	0.4359	0.3960		0.4449	0.4141
	0.4316	0.3873		0.4403	0.4049
V4	0.4316	0.3873	VC	0.4403	0.4049
	0.4359	0.3960		0.4449	0.4141
	0.4418	0.3981		0.4513	0.4164
	0.4373	0.3893		0.4465	0.4071
V5	0.4183	0.3898	VD	0.4259	0.4073
	0.4221	0.3984		0.4299	0.4165
	0.4281	0.4006		0.4364	0.4188
	0.4242	0.3919		0.4322	0.4096
V6	0.4242	0.3919	VE	0.4322	0.4096
	0.4281	0.4006		0.4364	0.4188
	0.4342	0.4028		0.4430	0.4212
	0.4300	0.3939		0.4385	0.4119
V7	0.4300	0.3939	VF	0.4385	0.4119
	0.4342	0.4028		0.4430	0.4212
	0.4403	0.4049		0.4496	0.4236
	0.4359	0.3960		0.4449	0.4141
V8	0.4359	0.3960	VG	0.4449	0.4141
	0.4403	0.4049		0.4496	0.4236
	0.4465	0.4071		0.4562	0.4260
	0.4418	0.3981		0.4513	0.4164



## 2) Chromaticity Region & Coordinates (Continued)

Region	CIE X	CIE Y	Region	CIE X	CIE Y
U rank (3500K)					
U1	0.3889	0.3690	U9	0.3941	0.3848
	0.3915	0.3768		0.3968	0.3930
	0.3981	0.3800		0.4040	0.3966
	0.3953	0.3720		0.4010	0.3882
U2	0.3953	0.3720	UA	0.4010	0.3882
	0.3981	0.3800		0.4040	0.3966
	0.4048	0.3832		0.4113	0.4001
	0.4017	0.3751		0.4080	0.3916
U3	0.4017	0.3751	UB	0.4080	0.3916
	0.4048	0.3832		0.4113	0.4001
	0.4116	0.3865		0.4186	0.4037
	0.4082	0.3782		0.4150	0.3950
U4	0.4082	0.3782	UC	0.4150	0.3950
	0.4116	0.3865		0.4186	0.4037
	0.4183	0.3898		0.4259	0.4073
	0.4147	0.3814		0.4221	0.3984
U5	0.3915	0.3768	UD	0.3968	0.3930
	0.3941	0.3848		0.3996	0.4015
	0.4010	0.3882		0.4071	0.4052
	0.3981	0.3800		0.4040	0.3966
U6	0.3981	0.3800	UE	0.4040	0.3966
	0.4010	0.3882		0.4071	0.4052
	0.4080	0.3916		0.4146	0.4089
	0.4048	0.3832		0.4113	0.4001
U7	0.4048	0.3832	UF	0.4113	0.4001
	0.4080	0.3916		0.4146	0.4089
	0.4150	0.3950		0.4222	0.4127
	0.4116	0.3865		0.4186	0.4037
U8	0.4116	0.3865	UG	0.4186	0.4037
	0.4150	0.3950		0.4222	0.4127
	0.4221	0.3984		0.4299	0.4165
	0.4183	0.3898		0.4259	0.4073

Region	CIE X	CIE Y	Region	CIE X	CIE Y
T rank (4000K)					
T1	0.367	0.3578	T9	0.3702	0.3722
	0.3726	0.3612		0.3763	0.376
	0.3744	0.3685		0.3782	0.3837
	0.3686	0.3649		0.3719	0.3797
T2	0.3726	0.3612	TA	0.3763	0.3760
	0.3783	0.3646		0.3825	0.3798
	0.3804	0.3721		0.3847	0.3877
	0.3744	0.3685		0.3782	0.3837
T3	0.3783	0.3646	TB	0.3825	0.3798
	0.3840	0.3681		0.3887	0.3836
	0.3863	0.3758		0.3912	0.3917
	0.3804	0.3721		0.3847	0.3877
T4	0.384	0.3681	TC	0.3887	0.3837
	0.3898	0.3716		0.395	0.3875
	0.3924	0.3794		0.3978	0.3958
	0.3863	0.3758		0.3912	0.3917
T5	0.3686	0.3649	TD	0.3719	0.3797
	0.3744	0.3685		0.3782	0.3837
	0.3763	0.376		0.3802	0.3916
	0.3702	0.3722		0.3736	0.3874
T6	0.3744	0.3685	TE	0.3782	0.3837
	0.3804	0.3721		0.3847	0.3877
	0.3825	0.3798		0.3869	0.3958
	0.3763	0.376		0.3802	0.3916
T7	0.3804	0.3721	TF	0.3847	0.3877
	0.3863	0.3758		0.3912	0.3917
	0.3887	0.3836		0.3937	0.4001
	0.3825	0.3798		0.3869	0.3958
T8	0.3863	0.3758	TG	0.3912	0.3917
	0.3924	0.3794		0.3978	0.3958
	0.395	0.3875		0.4006	0.4044
	0.3887	0.3836		0.3937	0.4001

## 2) Chromaticity Region & Coordinates (Continued)

Region	CIE X	CIE Y	Region	CIE X	CIE Y
R rank (5000K)					
R1	0.3366	0.3369	R6	0.3456	0.3601
	0.3441	0.3428		0.3539	0.3669
	0.3449	0.3515		0.3551	0.3760
	0.3369	0.3451		0.3464	0.3688
R2	0.3441	0.3428	R7	0.3363	0.3287
	0.3515	0.3487		0.3433	0.3341
	0.3527	0.3578		0.3441	0.3428
	0.3449	0.3515		0.3366	0.3369
R3	0.3369	0.3451	R8	0.3433	0.3341
	0.3449	0.3515		0.3503	0.3396
	0.3456	0.3601		0.3515	0.3487
	0.3373	0.3534		0.3441	0.3428
R4	0.3449	0.3515	R9	0.3376	0.3616
	0.3527	0.3578		0.3464	0.3688
	0.3539	0.3669		0.3471	0.3775
	0.3456	0.3601		0.3379	0.3698
R5	0.3373	0.3534	RA	0.3464	0.3688
	0.3456	0.3601		0.3551	0.3760
	0.3464	0.3688		0.3564	0.3851
	0.3376	0.3616		0.3471	0.3775
Q rank (5700K)					
Q1	0.3222	0.3243	Q6	0.3292	0.3461
	0.3294	0.3306		0.3373	0.3534
	0.3293	0.3384		0.3376	0.3616
	0.3217	0.3316		0.3292	0.3539
Q2	0.3294	0.3306	Q7	0.3227	0.3170
	0.3366	0.3369		0.3295	0.3228
	0.3369	0.3451		0.3294	0.3306
	0.3293	0.3384		0.3222	0.3243
Q3	0.3217	0.3316	Q8	0.3295	0.3228
	0.3293	0.3384		0.3363	0.3287
	0.3292	0.3461		0.3366	0.3369
	0.3212	0.3389		0.3294	0.3306
Q4	0.3293	0.3384	Q9	0.3207	0.3462
	0.3369	0.3451		0.3292	0.3539
	0.3373	0.3534		0.3291	0.3617
	0.3292	0.3461		0.3202	0.3535
Q5	0.3212	0.3389	QA	0.3292	0.3539
	0.3292	0.3461		0.3376	0.3616
	0.3292	0.3539		0.3379	0.3698
	0.3207	0.3462		0.3291	0.3617

Region	CIE X	CIE Y	Region	CIE X	CIE Y
P rank (6500K)					
P1	0.3068	0.3113	P6	0.3126	0.3324
	0.3145	0.3187		0.3210	0.3408
	0.3135	0.3256		0.3205	0.3481
	0.3055	0.3177		0.3117	0.3393
P2	0.3145	0.3187	P7	0.3081	0.3049
	0.3221	0.3261		0.3154	0.3119
	0.3216	0.3334		0.3145	0.3187
	0.3135	0.3256		0.3068	0.3113
P3	0.3055	0.3177	P8	0.3154	0.3119
	0.3135	0.3256		0.3226	0.3188
	0.3126	0.3324		0.3221	0.3261
	0.3041	0.3240		0.3145	0.3187
P4	0.3135	0.3256	P9	0.3028	0.3304
	0.3216	0.3334		0.3117	0.3393
	0.3210	0.3408		0.3107	0.3461
	0.3126	0.3324		0.3015	0.3368
P5	0.3041	0.3240	PA	0.3117	0.3393
	0.3126	0.3324		0.3205	0.3481
	0.3117	0.3393		0.3200	0.3554
	0.3028	0.3304		0.3107	0.3461

**Notes:** SAMSUNG ELECTRONICS maintains  $\pm 0.005$  tolerance of Cx, Cy

## 2. Characteristics

### 1) Absolute Maximum Rating

Item	Symbol	Rating	Condition
Operating temperature range	$T_{op}$	-40°C ~ +85°C	-
Storage temperature range	$T_{stg}$	-40°C ~ +120°C	-
LED junction temperature	$T_J$	110°C	-
Forward Current	$I_F$	180 mA	-
Peak Pulsed Forward Current	$I_{FP}$	300 mA	Duty 1/10 pulse width 10ms
Assembly Process Temperature	-	260°C, < 10sec	-
ESD	-	5kV	HBM

### 2) Electro-optical Characteristics

Item	Unit	Nominal CCT	Product Code	Rank		Min	Typ	Max
Forward Voltage <sup>1)</sup> ( $V_F$ ) (@65 mA, $T_s = 25^\circ\text{C}$ )	V	-	-	WA	AZ	2.70	-	2.80
					A1	2.80	-	2.90
					A2	2.90	-	3.00
					A3	3.00	-	3.10
					A4	3.10	-	3.20
Luminous Flux <sup>2)</sup> ( $\Phi_v$ ) (@65 mA, $T_s = 25^\circ\text{C}$ )	lm	2700K	*W★W☆SB	S2	26.0	-	28.0	
				S3	28.0	-	30.0	
				S3	28.0	-	30.0	
				S4	30.0	-	32.0	
				S4	30.0	-	32.0	
				S5	32.0	-	34.0	
		3000K	*W★V☆SB	S2	26.5	-	28.5	
				S3	28.5	-	30.5	
				S3	28.5	-	30.5	
				S4	30.5	-	32.5	
				S4	30.5	-	32.5	
				S5	32.5	-	34.5	
		3500K	*W★U☆SB	S2	27.0	-	29.0	
				S3	29.0	-	31.0	
				S3	29.0	-	31.0	
				S4	31.0	-	33.0	
				S4	31.0	-	33.0	
				S5	33.0	-	35.0	
		4000K	*W★T☆SB	S2	28.0	-	30.0	
				S3	30.0	-	32.0	
				S3	30.0	-	32.0	
				S4	32.0	-	34.0	
				S4	32.0	-	34.0	
				S5	34.0	-	36.0	
		5000K	*W★R☆SB	S2	29.0	-	31.0	
				S3	31.0	-	33.0	
				S3	31.0	-	33.0	
				S4	33.0	-	35.0	
				S4	33.0	-	35.0	
				S5	35.0	-	37.0	
		5700K	*W★Q☆SB	S2	28.5	-	30.5	
				S3	30.5	-	32.5	
				S3	30.5	-	32.5	
				S4	32.5	-	34.5	
				S4	32.5	-	34.5	
				S5	34.5	-	36.5	
6500K	*W★P☆SB	S2	28.0	-	30.0			
		S3	30.0	-	32.0			
		S3	30.0	-	32.0			
		S4	32.0	-	34.0			
		S4	32.0	-	34.0			
		S5	34.0	-	36.0			



## 2) Electro-optical Characteristics

Item	Unit	Nominal CCT	Product Code	Rank	Min	Typ	Max
Reverse Voltage (@5 mA, $T_s = 25^\circ\text{C}$ )	V	-	-	-	0.7	-	1.2
Color Rendering Index <sup>3)</sup> ( $R_a$ )	-	-	-	5	80	-	-
Special CRI <sup>4)</sup> (R9)	-	-	-	-	0	-	-
Thermal resistance (Junction to solder point)	$^\circ\text{C}/\text{W}$				-	16	-

### Notes:

1)~4) SAMSUNG ELECTRONICS maintains a tolerance of  $V_F:\pm 0.1\text{ V}$ ,  $\Phi_V:\pm 5\%$ ,  $R_a:\pm 3.0$ , R9  $:\pm 6.5$  on measurements

5) " \* " is Product Code of "SPMWHT541MD5"

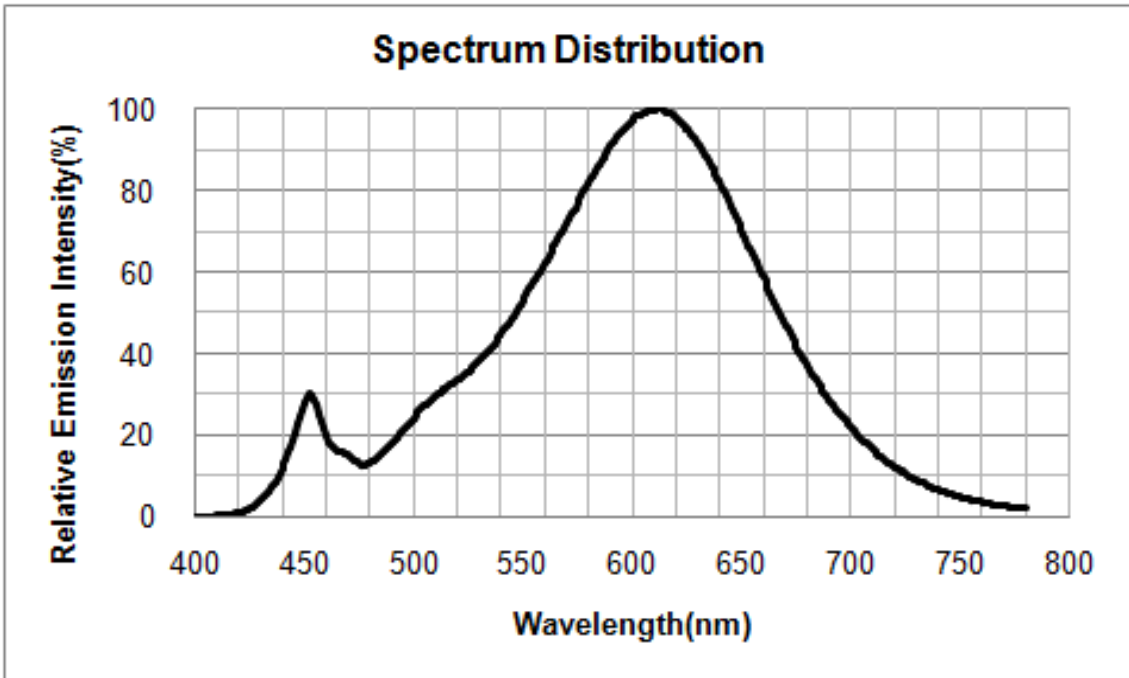
6) "★" can be "WA(VF 2.7~3.2V step 0.1V + 2500EA), WK(VF 2.7~3.2V step 0.1V + 10,000EA)"

7) Warm white : "☆" can be "0"(Whole Bin), "H"(Half Bin) or "M"(Quarter Bin) of the color binning.  
Cool white : "☆" can be "0"(Whole Bin) or "M"(Quarter Bin) of the color binning.

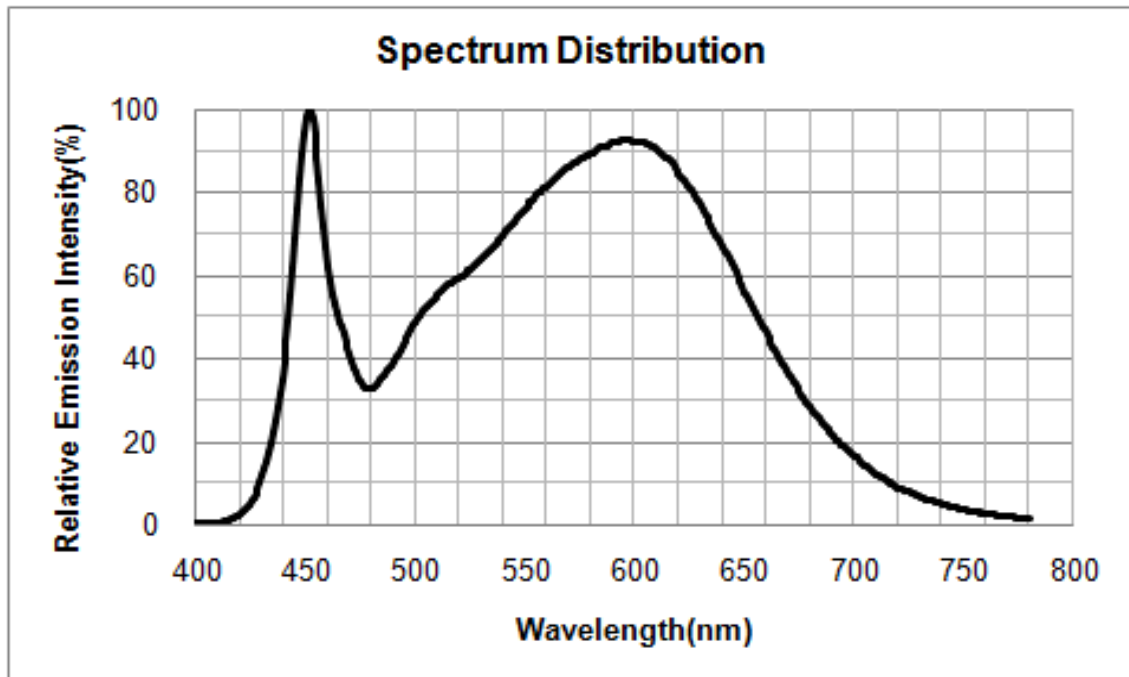
### 3. Typical Characteristics Graph ( $T_s = 25^\circ\text{C}$ )

#### 1) Spectrum Distribution

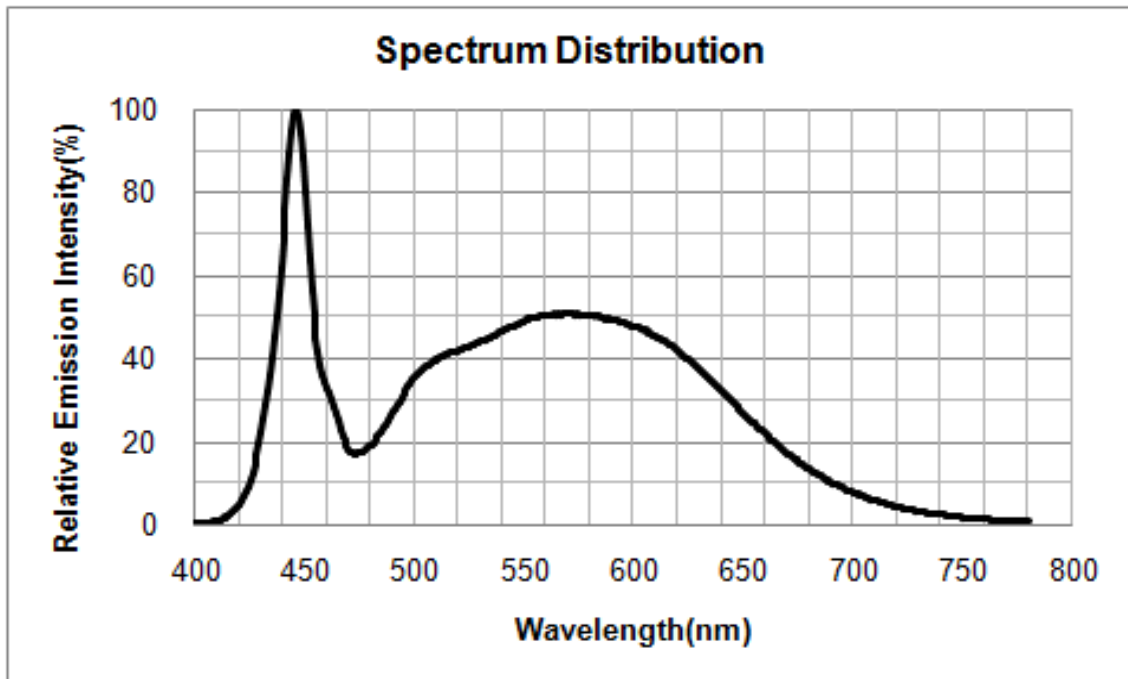
[CCT : 2700K & 3000K]



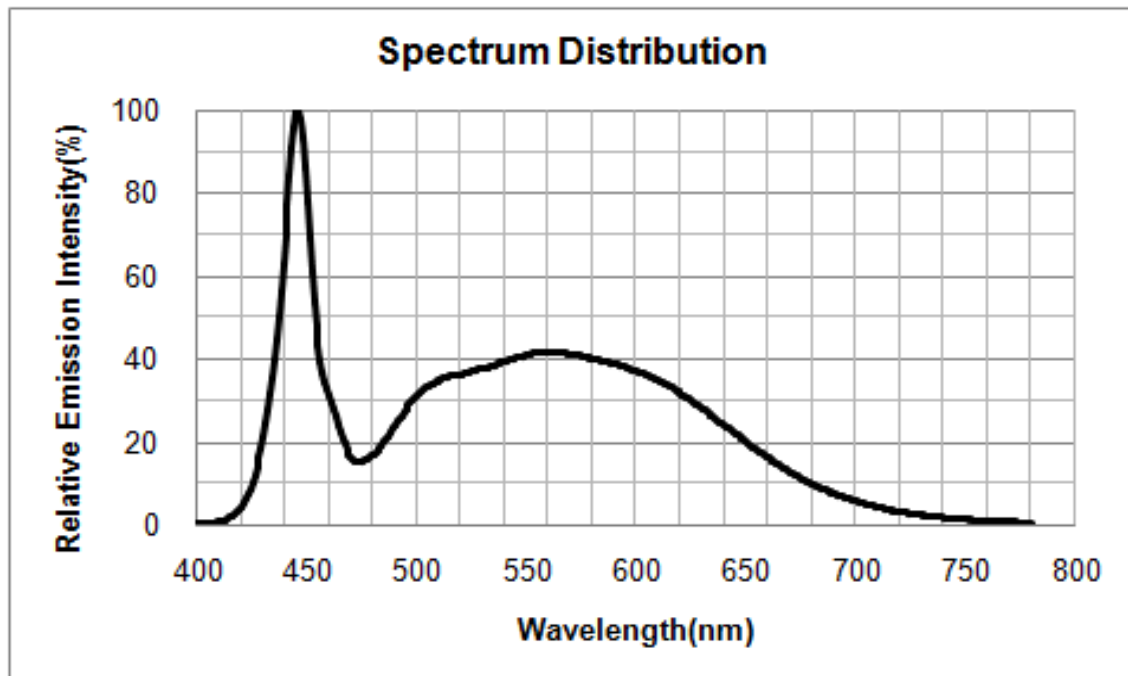
[CCT : 3500K & 4000K]



[CCT : 5000K & 5700K]



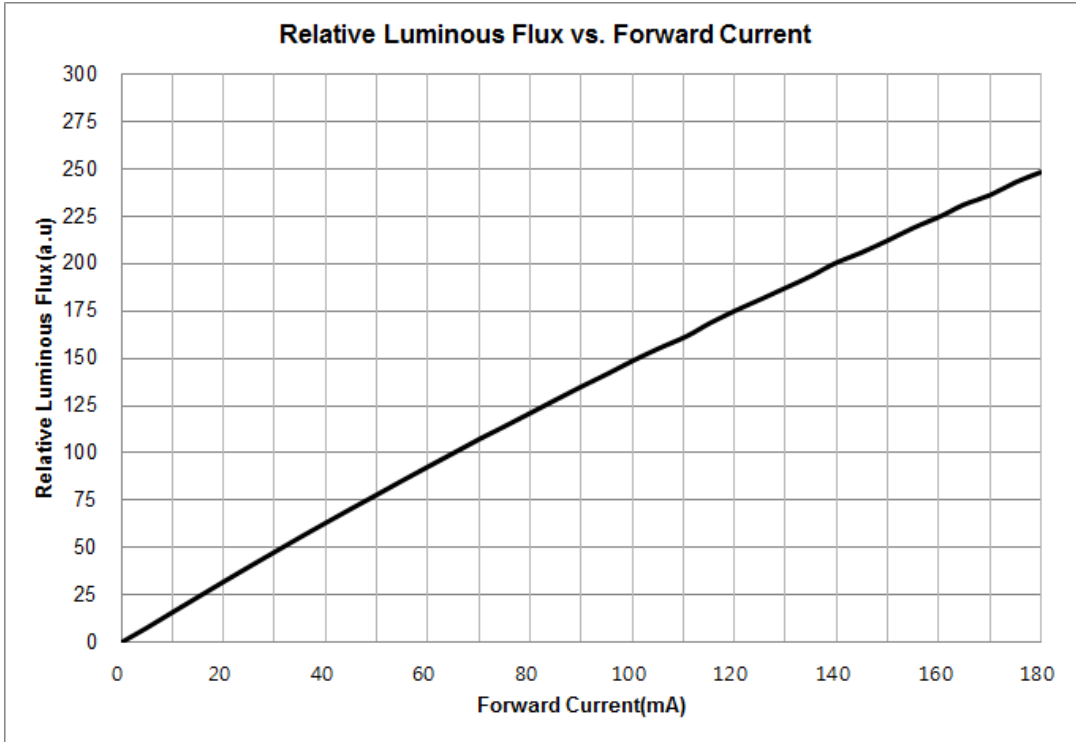
[CCT : 6500K]



## 2) Forward Current Characteristics

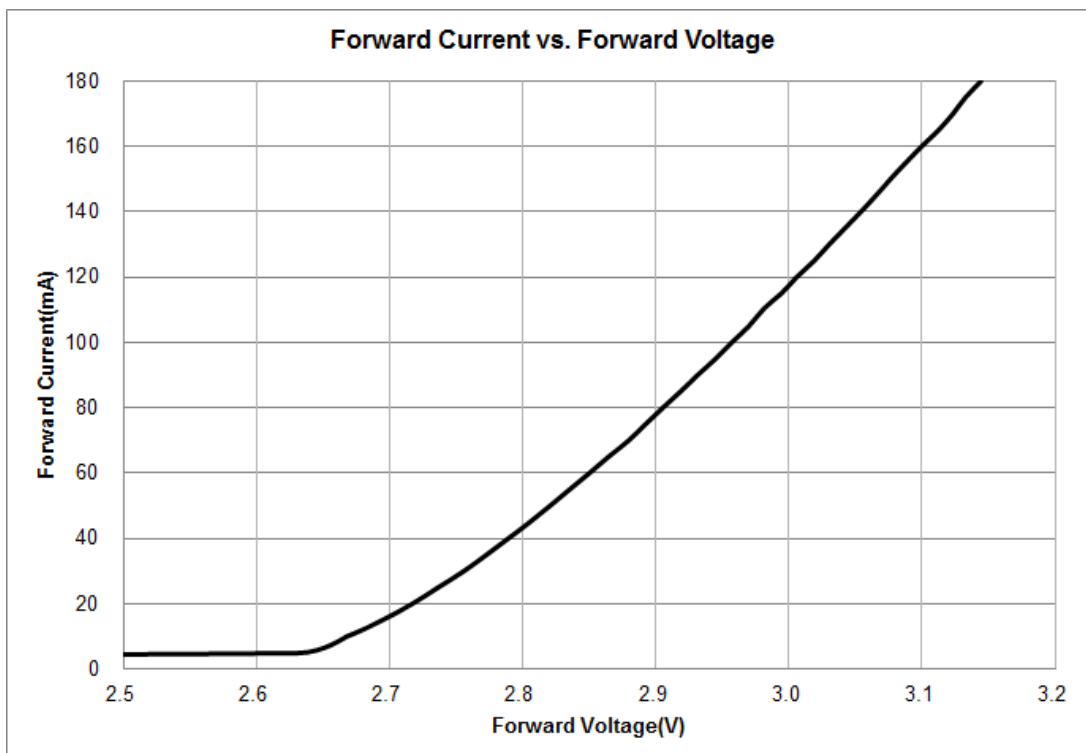
[Relative Luminous Flux vs. Forward Current]

( $T_s = 25^\circ\text{C}$ )



## [Forward Current vs. Forward Voltage]

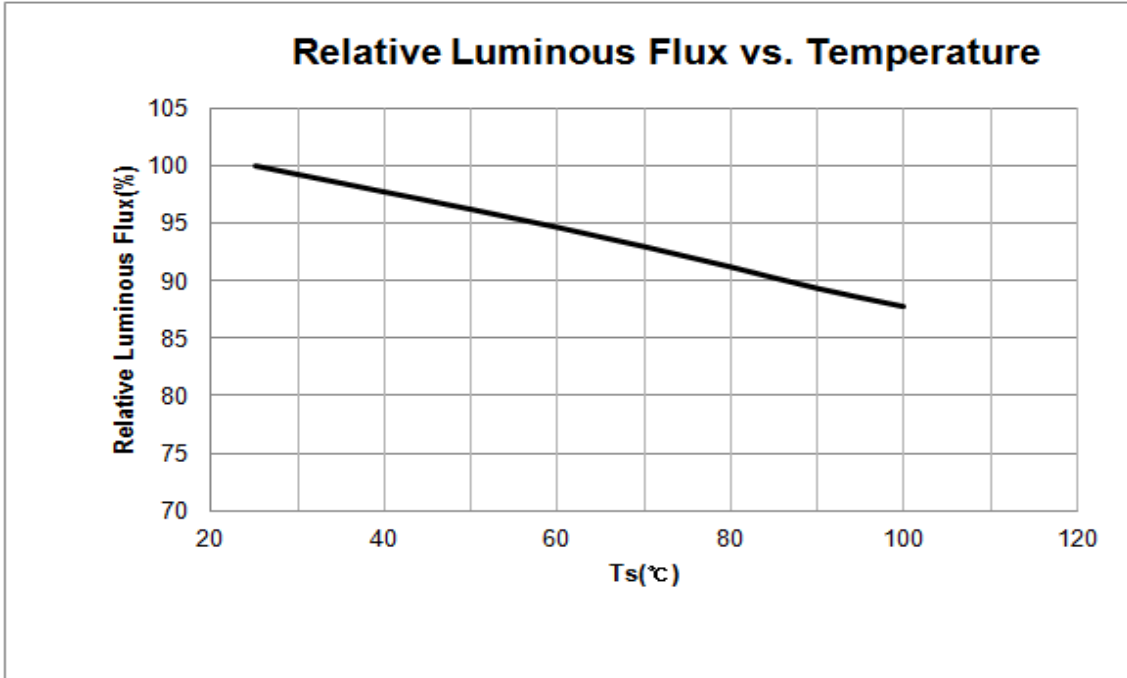
( $T_s = 25^\circ\text{C}$ )



### 3) Temperature Characteristics

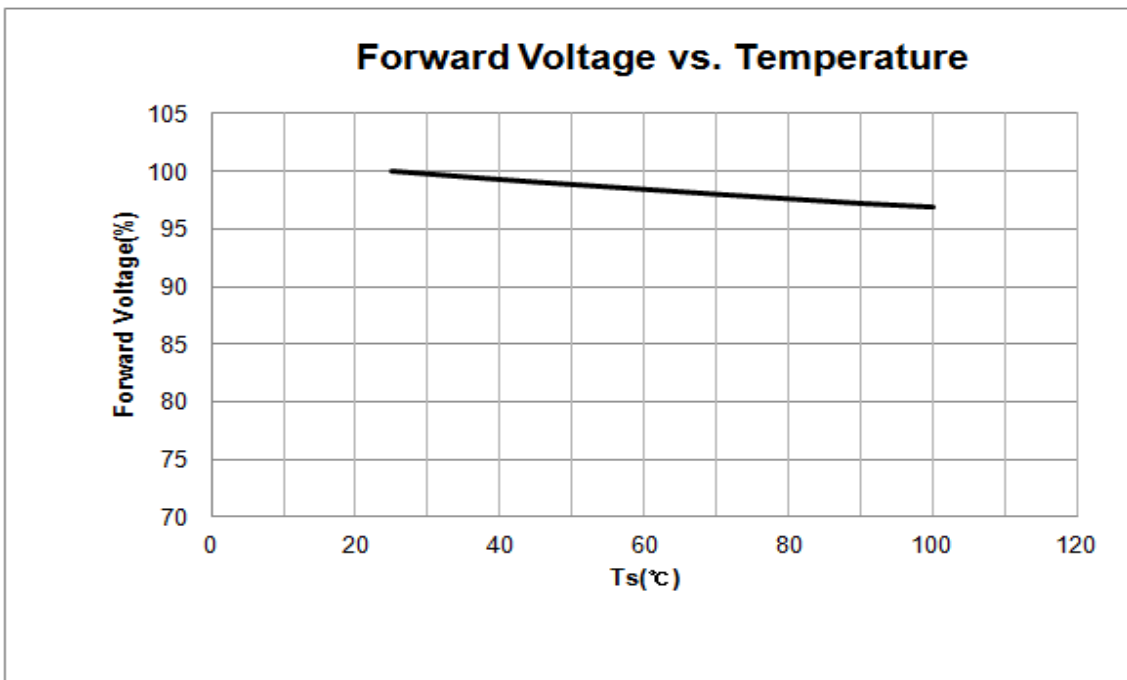
[Relative Luminous Flux vs.  $T_s$ ]

( $I_F = 65\text{mA}$ )



[Forward Voltage vs.  $T_s$ ]

( $I_F = 65\text{mA}$ )

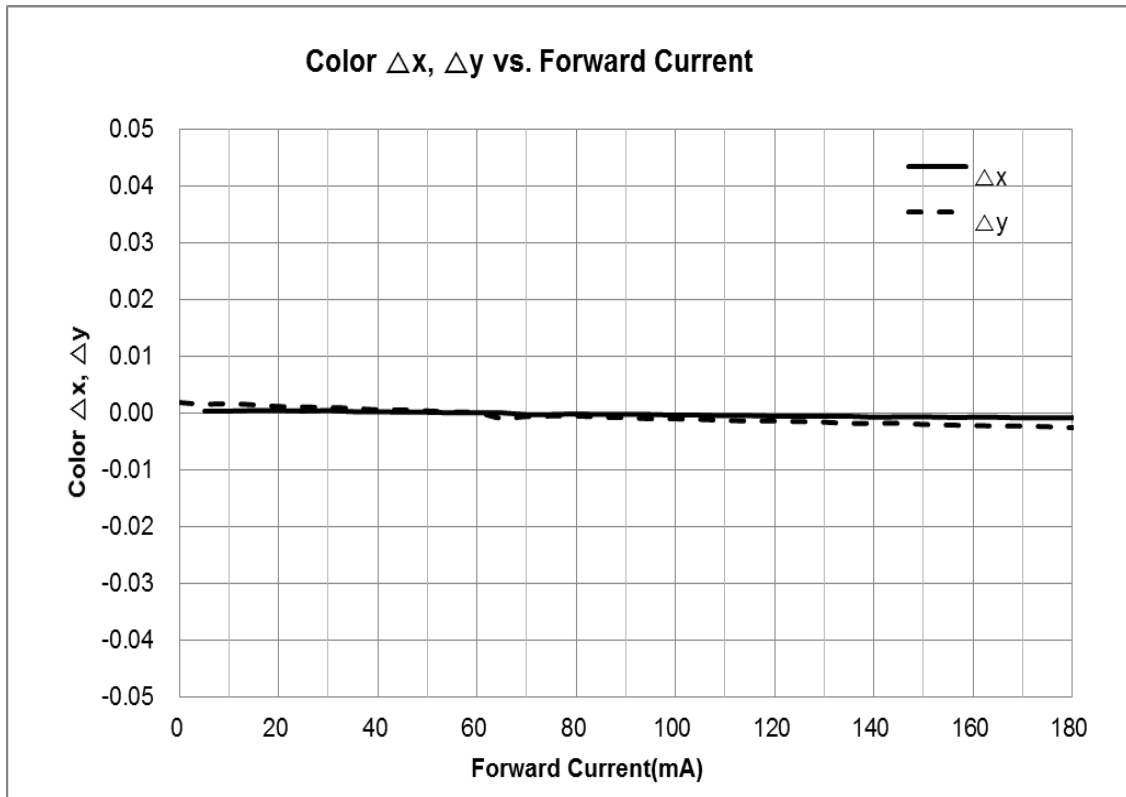




#### 4) Color shift Characteristics

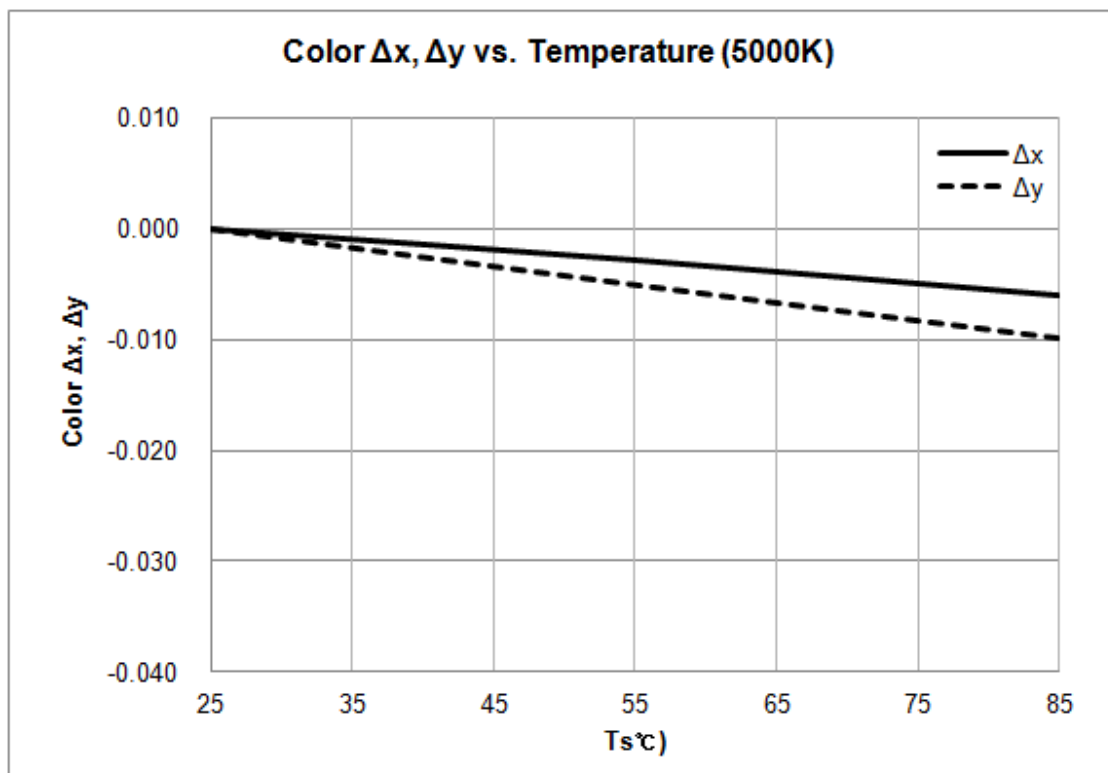
[Color  $\Delta x$ ,  $\Delta y$  vs. Forward Current]

( $T_s = 25^\circ\text{C}$ )



[Color  $\Delta x$ ,  $\Delta y$  vs.  $T_s$ ]

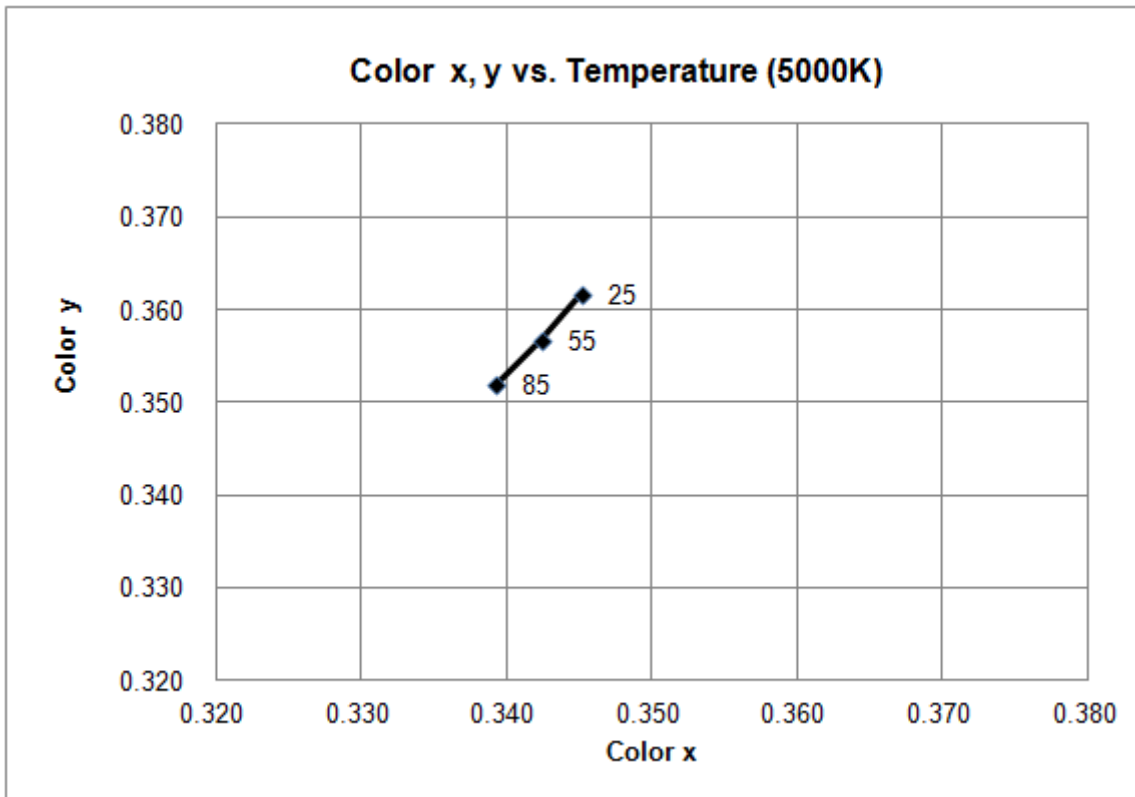
( $I_F = 65\text{mA}$ )



#### 4) Color shift Characteristics

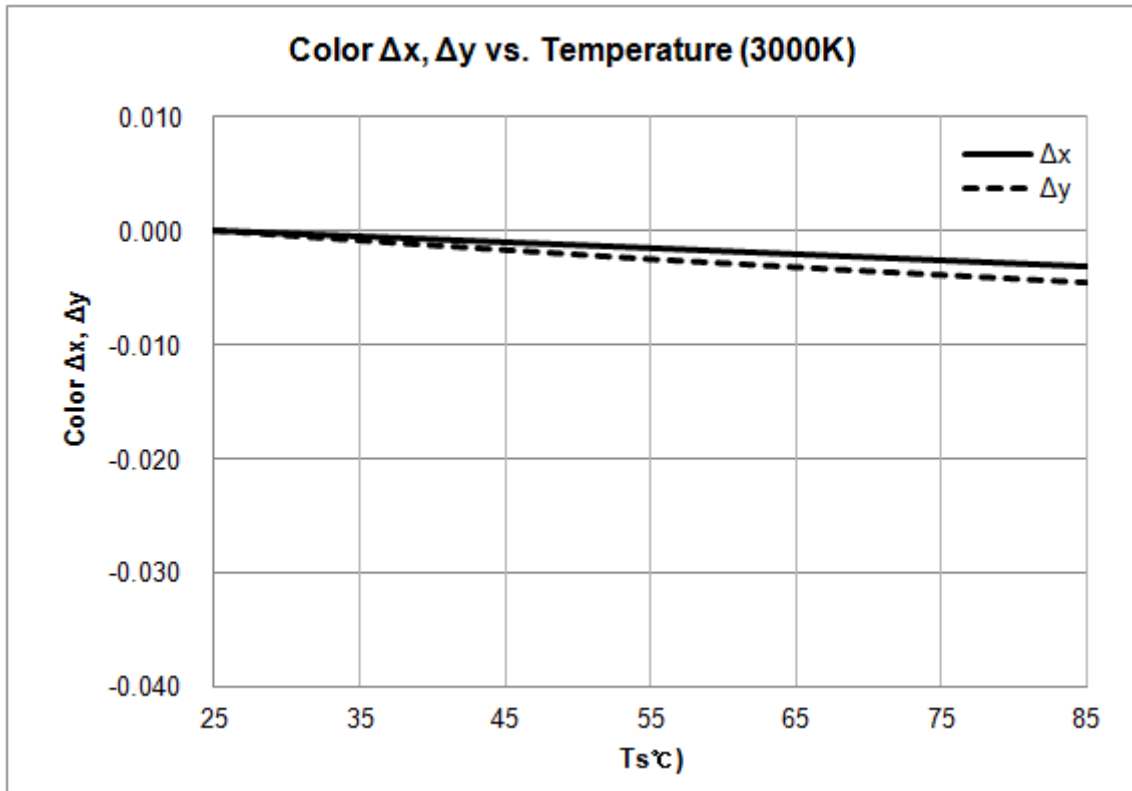
[Color x, y vs. Ts]

( $I_F = 65\text{mA}$ )



[Color  $\Delta x$ ,  $\Delta y$  vs. Ts]

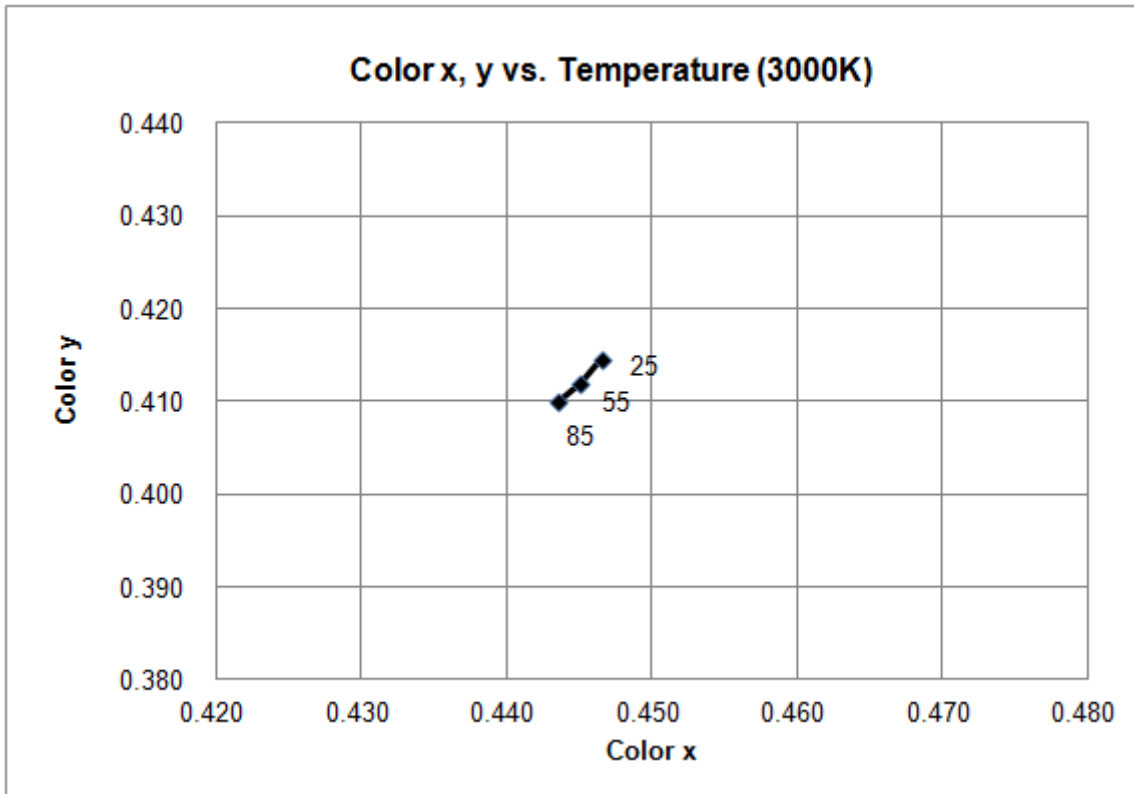
( $I_F = 65\text{mA}$ )



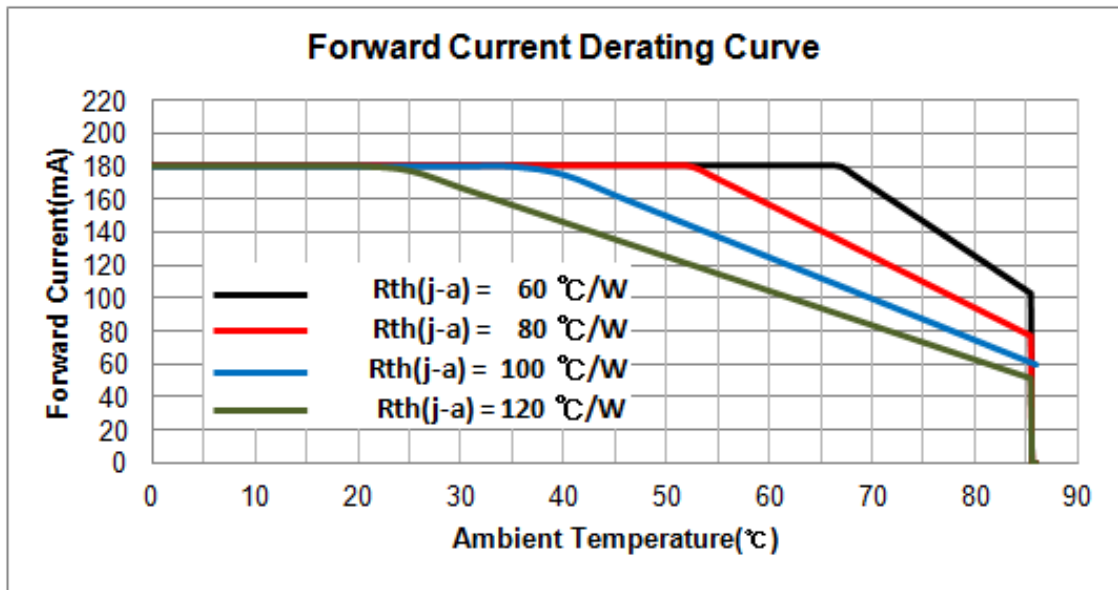
#### 4) Color shift Characteristics

[Color x, y vs. Ts]

( $T_s = 25^\circ\text{C}$ )

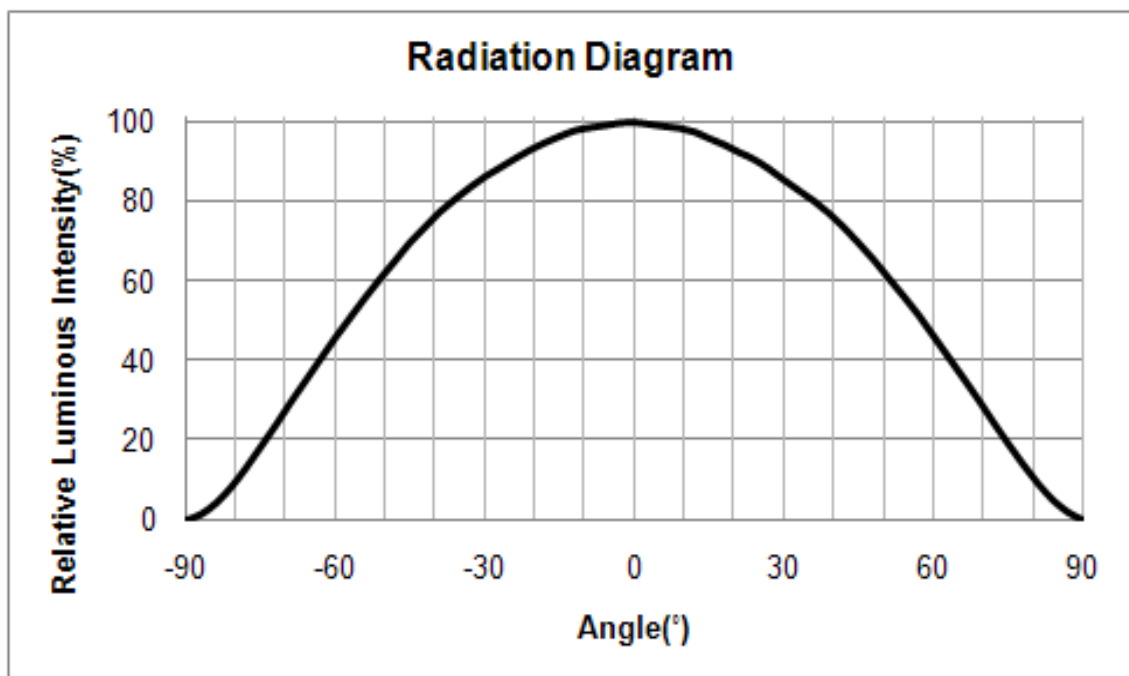


### 5) Derating Curve



### 6) Beam Angle Characteristics

( $I_F = 65\text{mA}$  &  $T_a = 25^\circ\text{C}$ )



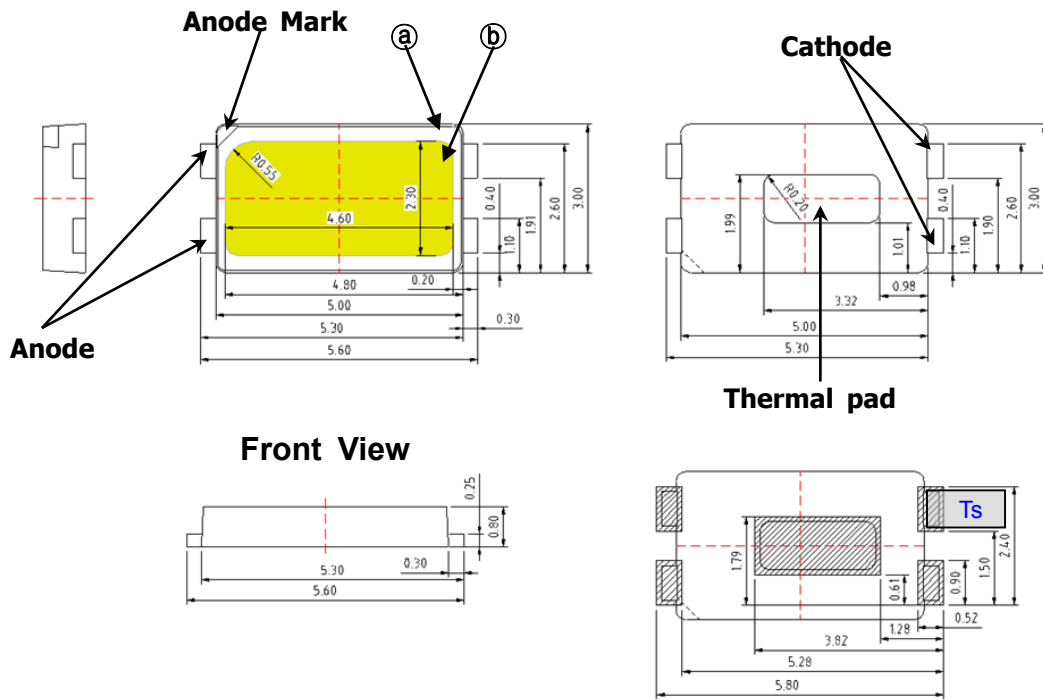
## 4. Outline Drawing & Dimension

1. Tolerance is  $\pm 0.10$  mm
2. The maximum compressing force is 15N on the body (a)
3. Do not place pressure on the encapsulation resin (b)

**Left Side View**

**Top View**

**Bottom View**



**Recommended Land Pattern**

### Notes:

- 1) This LED has built-in ESD protection device(s) connected in parallel to LED Chip(s).
- 2) Ts point & measurement method
  - ① Measure the nearest point to the thermal pad. If necessary, remove PSR of PCB to reach Ts point.
  - ② Thermal pad must be soldered to the PCB to dissipate heat properly. Otherwise, LED can be damaged.
- 3) The thermal pad is electrically connected to the cathode contact pads
- 4) Precautions
  - ① The pressure on the LEDs will influence to the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the LEDs. Do not put stress on the LEDs during heating.
  - ② Re-soldering should not be done after the LEDs have been soldered. If re-soldering is unavoidable, LED's characteristics should be carefully checked before and after such repair.
  - ③ Do not stack assembled PCBs together. Since materials of LEDs is soft, abrasion between two PCB assembled with LED might cause catastrophic failure of the LEDs.

## 5. Reliability Test Items and Conditions

### 1) Test Items

Test Item	Test Conditions	Test Hours/Cycles	Sample No	
MSL Test	125 °C 24hrs drying → 60 °C, 60 %RH 120hrs → 260 °C 10sec 3 cycles	1 cycle	11	
Room Temperature life test	25 °C±3 °C, DC180 mA	1,000 hrs	22	
High Temperature life test	85 °C±3 °C, DC180 mA	1,000 hrs	22	
High Temperature humidity life test	60 °C±3 °C, 90 %±2 %RH, DC180 mA	1,000 hrs	22	
Low Temperature life test	-40 °C±3 °C, DC180 mA	1,000 hrs	22	
Powered Temperature Cycle test	-45°C/20 min ↔ 85°C/20 min, Sweep 100min cycle on/off: each 5 min, DC 180 mA	100 cycle	22	
Thermal Shock	-45 °C/15 min ↔ 125 °C/15 min → Hot plate 180 °C	500 cycle	100	
High Temperature Storage	Ta=120 °C±3 °C	1000 hrs	11	
Low Temperature Storage	Ta=-40 °C±3 °C	1000 hrs	11	
ESD(HBM)		R1:10 MΩ, R2:1.5 kΩ, C:100 pF, V = ±5 kV	5 times	5
ESD(MM)		R1:10 MΩ, R2: 0, C:200 pF, V = ±0.5 kV	5 times	5
Vibration Test	20~2000~20 Hz 200 m/s <sup>2</sup> , Sweep 4 min X, Y, Z 3 direction, each 1 cycle	4 cycles	11	
Mechanical Shock Test	1500G, 0.5 ms,	5 cycles	11	

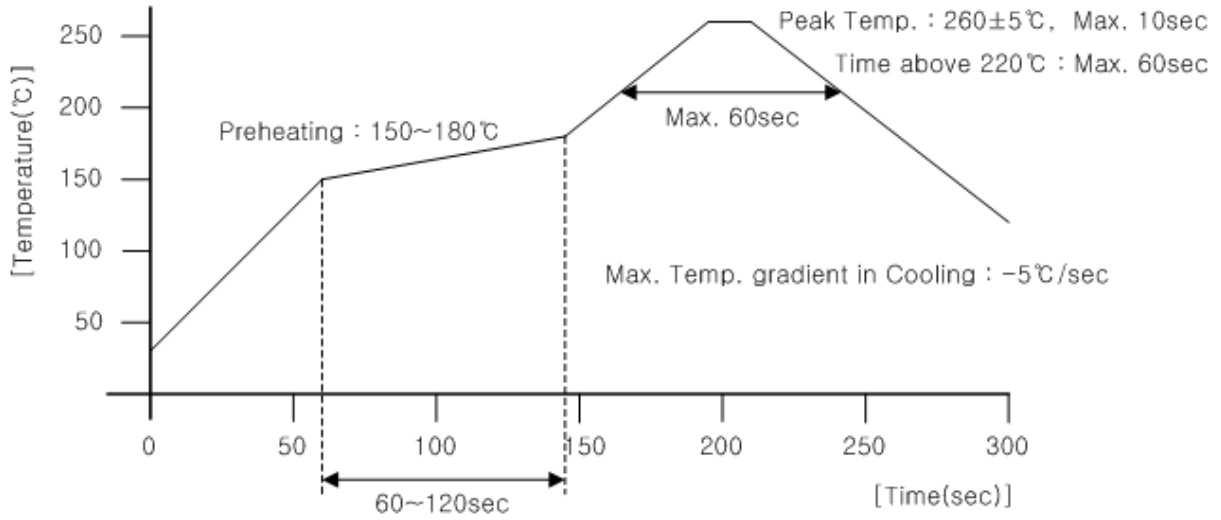
### 2) Criteria for Judging the Damage

Item	Symbol	Test Condition	Limit	
			Min	Max
Forward Voltage	V <sub>F</sub>	I <sub>F</sub> = 65 mA	Init. Value*0.9	Init. Value*1.1
Luminous Flux	Φ <sub>v</sub>	I <sub>F</sub> = 65 mA	Init. Value*0.7	Init. Value*1.2

## 6. Solder Conditions

### 1) Reflow Conditions ( Pb Free )

Reflow Frequency : 2 times max.



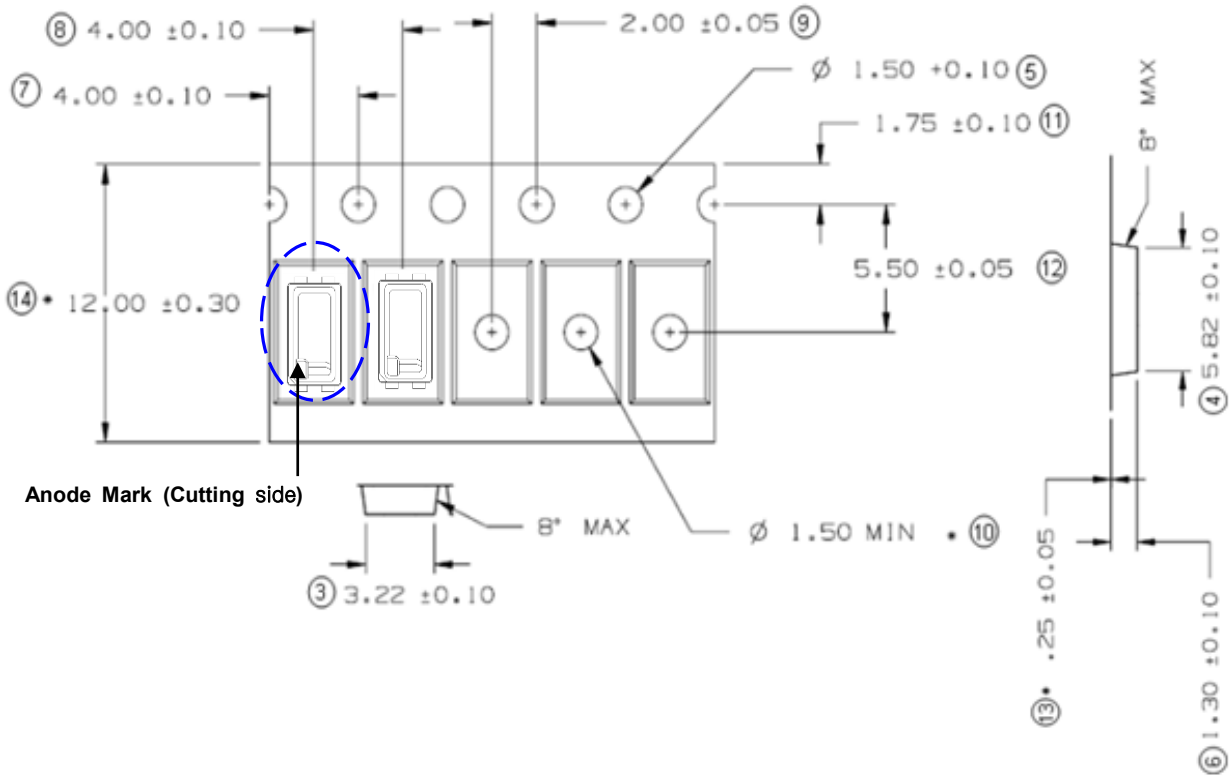
### 2) For Manual Soldering

Not more than 5 seconds @Max. 300°C, under soldering iron.

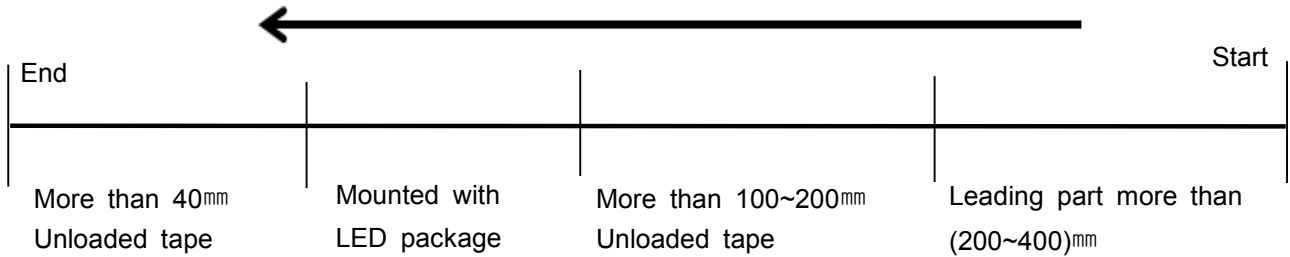
# 7. Tape & Reel

## 1) Taping Dimension

(unit : mm)

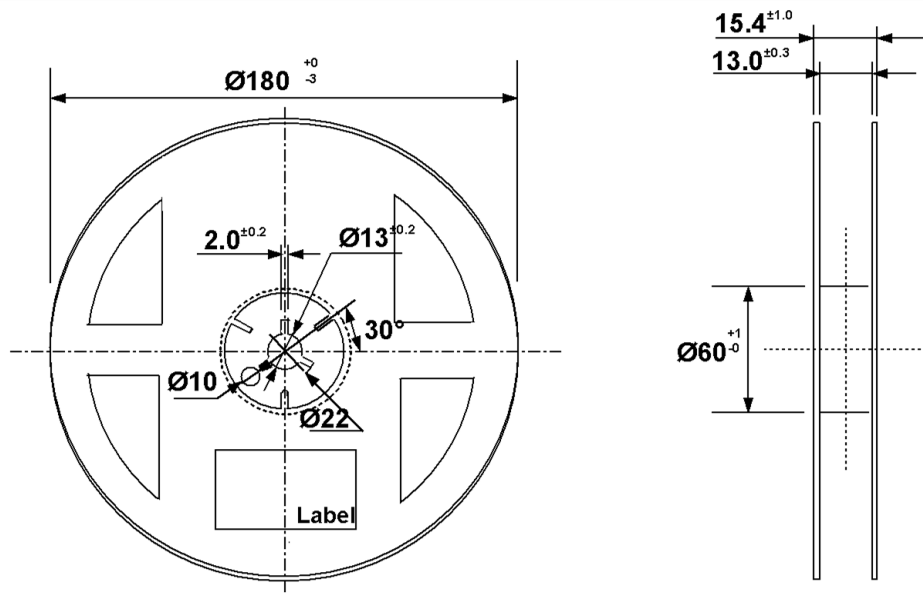


Tapping Direction



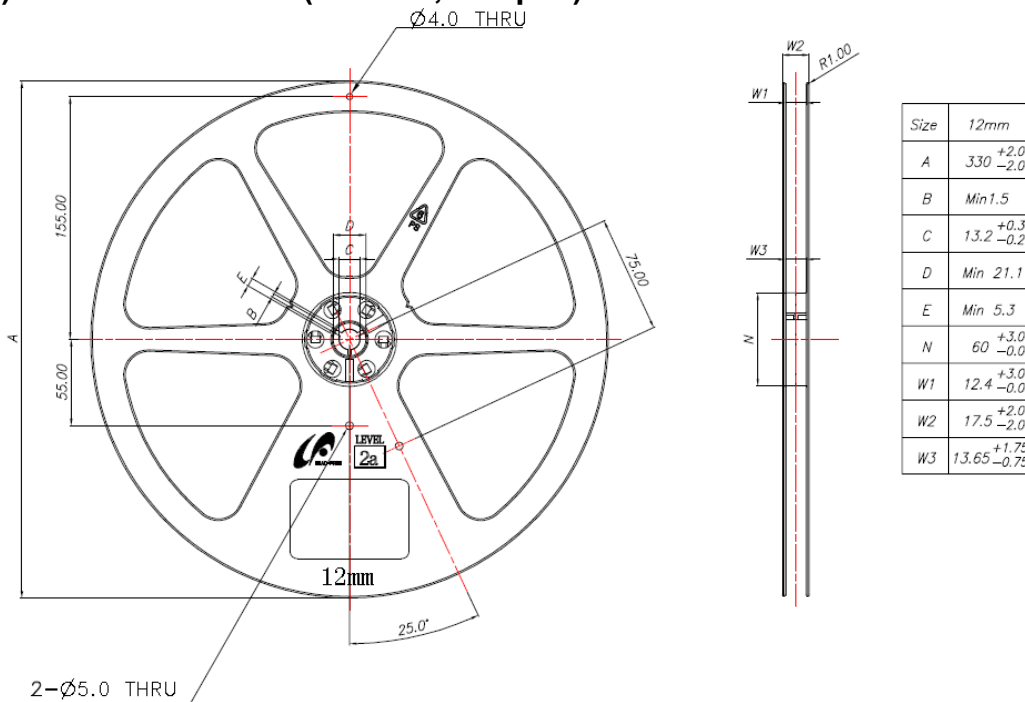


## 2-1) Reel Dimension (max 2,500 pcs)



Tolerance  $\pm 0.2$  , Unit:mm

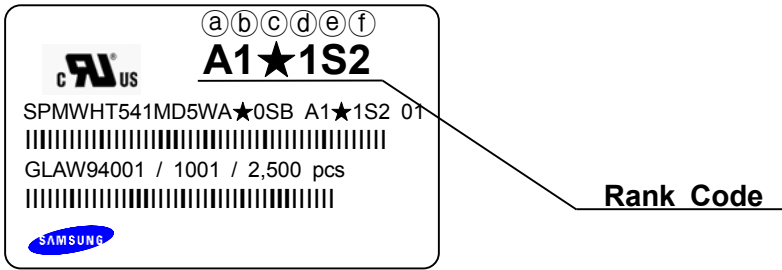
## 2-2) Reel Dimension (max 10,000 pcs)



- (1) Quantity : The quantity/Reel to be 2,500 pcs or 10,000 pcs, .
- (2) Cumulative Tolerance : Cumulative tolerance/10 pitches to be  $\pm 0.2$ mm
- (3) Adhesion Strength of Cover Tape : Adhesion strength to be 0.1-0.7N when the cover tape is turned off from the carrier tape at 10°C angle to be the carrier tape.
- (4) Packaging : P/N, Manufacturing data code no. and quantity to be indicated on a damp proof Package.

## 8. Label Structure

### 1) Label Structure



N.B) Denoted rank is the only example.

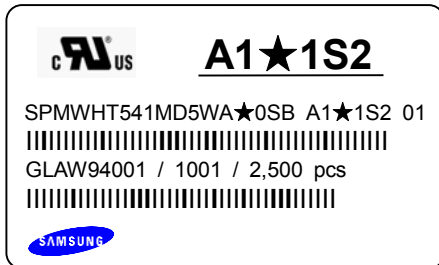
'★' means All kind of Chromaticity Coordinate Rank.

### Rank Code

- ⒶⒷ : Forward Voltage( $V_F$ ) Rank (refer to page. 11)
- ⒸⒹ : Chromaticity Coordinate Rank (refer to page. 5~10)
- ⒺⒻ : Luminous Flux( $\Phi_v$ , lm) Rank (refer to page. 3)

### 2) LOT Number

The Lot number is composed of the following characters



①②③④⑤⑥⑦⑧⑨ / 1ⒶⒷⒸ / 2,500 or 10,000 PCS

- ① : Production Site (S:SAMSUNG ELECTRONICS, G:TIAJIN CHINA)
- ② : L (LED)
- ③ : Product State (A:Normality, B:Bulk, C:First Production, R:Reproduction, S:Sample)
- ④ : Year (Y:2014, Z:2015, A:2016...)
- ⑤ : Month (1 ~ 9, A, B, C)
- ⑥ : Day (1 ~ 9, A, B ~ V)
- ⑦⑧⑨ : SAMSUNG ELECTRONICS LED Product number (001 ~ 999)
- ⒶⒷⒸ : Reel Number (001 ~ 999)

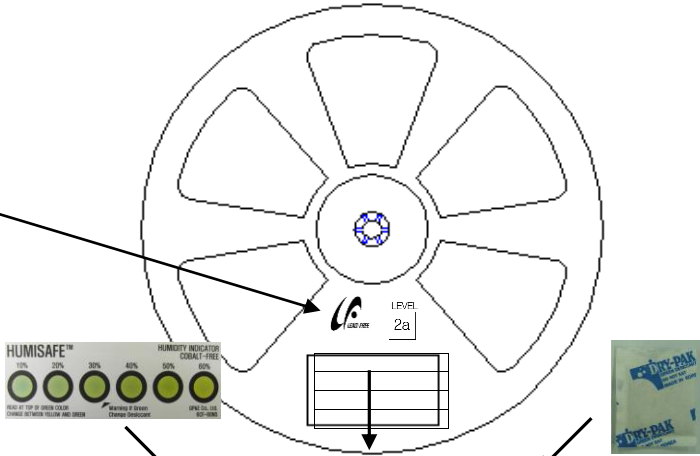
# 9. Packing Structure

1-1) Packing Process (The quantity of PKG on the Reel to be Max 2,500 pcs)

## Reel

**A1★1S2**

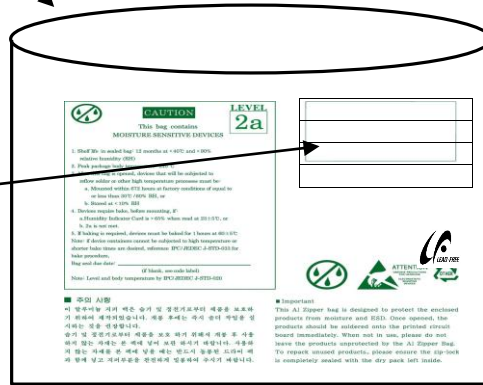
SPMWHT541MD5WA★0SB A1★1S2 01  
 GLAW94001 / 1001 / 2,500 pcs



## Aluminum Vinyl Bag

**A1★1S2**

SPMWHT541MD5WA★0SB A1★1S2 01  
 GLAW94001 / 1001 / 2,500 pcs



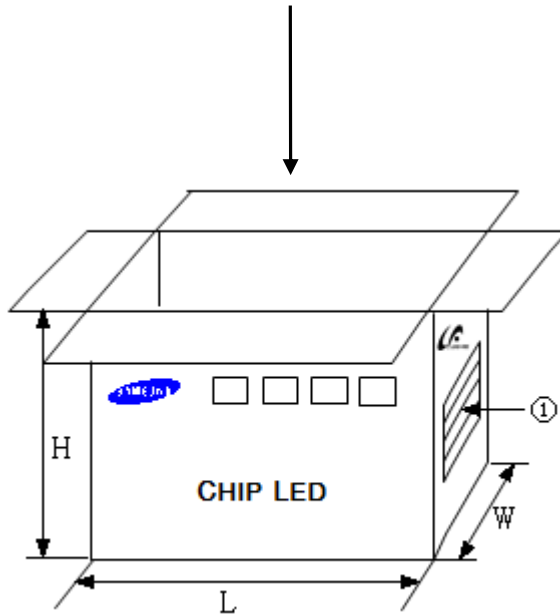
Material : Paper(SW3B(B))

TYPE	SIZE(mm)			Notes
	L	W	H	
7inch L	245±5	220±5	182±5	Up to 10 Reels
7inch S	245±5	220±5	86±5	Up to 5 Reels

① SIDE

**A1★1S2**

SPMWHT541MD5WA★0SB A1★1S2 01  
 GLAW94001 / 1001 / 25,000 pcs



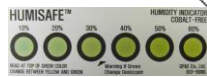
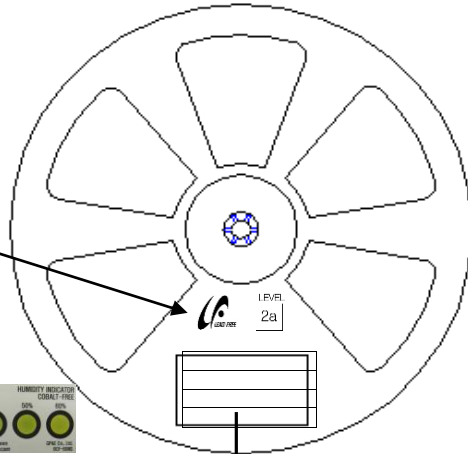
# 1-2) Packing Process (The quantity of PKG on the Reel to be Max 10,000 pcs)

## Reel

**A1W1S2**

SPMWH1541MD5WKW0SB A1W1S2 01

GLAV94001 / 1001 / 10,000 pcs

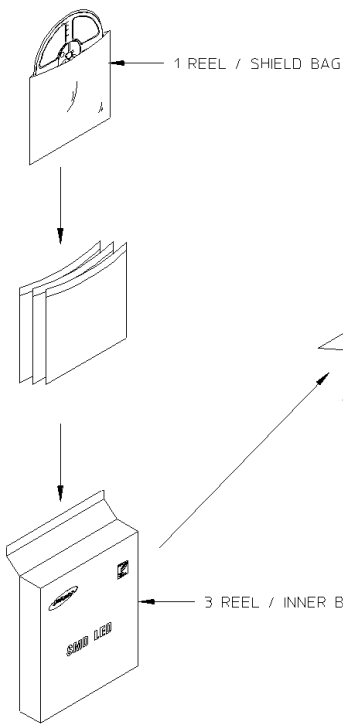
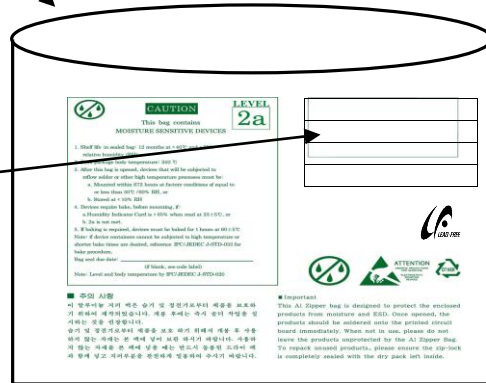


## Aluminum Vinyl Bag

**A1W1S2**

SPMWH1541MD5WKW0SB A1W1S2 01

GLAV94001 / 1001 / 10,000 pcs

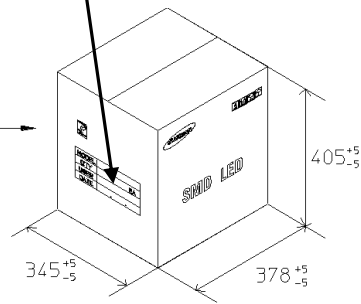
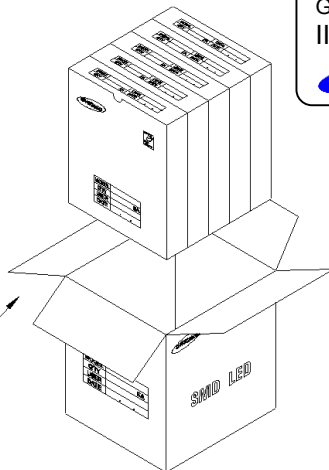


**A1W1S2**

SPMWH1541MD5WKW0SB A1W1S2 01


GLAV94001 / 1001 / 150,000 pcs

[Box Label]



Box	SIZE(mm)		
	L	W	H
Inner	340±5	370±5	80±5
Outer	345±5	378±5	405±5

## 2) Aluminum Packing Bag



**CAUTION**

This bag contains  
**MOISTURE SENSITIVE DEVICES**

**LEVEL**


**2a**

1. Shelf life in sealed bag: 12 months at <math>< 40^{\circ}\text{C}</math> and <math>< 90\%</math> relative humidity (RH)
2. Peak package body temperature: 240 °C
3. After this bag is opened, devices that will be subjected to reflow solder or other high temperature processes must be:
  - a. Mounted within 672 hours at factory conditions of equal to or less than 30°C / 60% RH, or
  - b. Stored at <math>< 10\%</math> RH
4. Devices require bake, before mounting, if:
  - a. Humidity Indicator Card is > 65% when read at 23±5°C, or
  - b. 2a is not met.
5. If baking is required, devices must be baked for 1 hours at 60±5°C

Note: if device containers cannot be subjected to high temperature or shorter bake times are desired, reference IPC/JEDEC J-STD-033 for bake procedure,

Bag seal due date: \_\_\_\_\_  
(if blank, see code label)


Note: Level and body temperature by IPC/JEDEC J-STD-020





**A1★1S2**

SPMWHT541MD5WA★0SB A1★1S2 01

GLAW94001 / 1001 / 2,500 pcs




**ATTENTION**

OBserve PRECAUTIONS FOR HANDLING

ELECTROSTATIC SENSITIVE DEVICES



**■ 주의 사항**

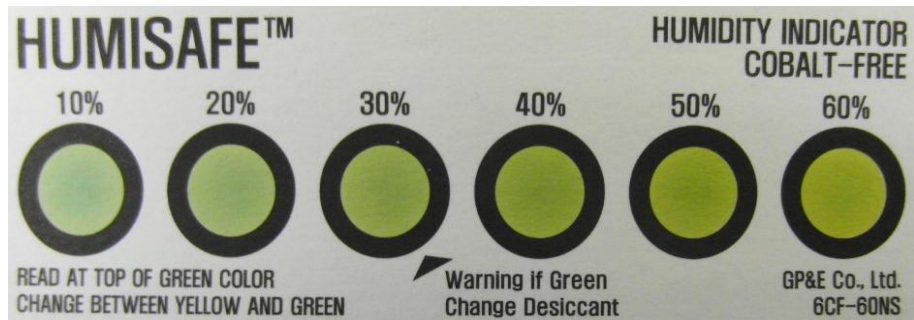
이 알루미늄 지퍼 팩은 습기 및 정전기로부터 제품을 보호하기 위하여 제작되었습니다. 개봉 후에는 즉시 솔더 작업을 실시하는 것을 권장합니다.

습기 및 정전기로부터 제품을 보호 하기 위해서 개봉 후 사용하지 않는 자재는 본 팩에 넣어 보관 하시기 바랍니다. 사용하지 않는 자재를 본 팩에 넣을 때는 반드시 동봉된 드라이 팩과 함께 넣고 지퍼부분을 완전하게 밀봉하여 주시기 바랍니다.

**■ Important**

This Al Zipper bag is designed to protect the enclosed products from moisture and ESD. Once opened, the products should be soldered onto the printed circuit board immediately. When not in use, please do not leave the products unprotected by the Al Zipper Bag. To repack unused products., please ensure the zip-lock is completely sealed with the dry pack left inside.

## Silica gel & Humidity Indicator Card in Aluminum Vinyl Bag



## 10. Precaution for use

- 1) For over-current-proof function, customers are recommended to apply resistors to prevent sudden change of the current caused by slight shift of the voltage.
- 2) This device should not be used in any type of fluid such as water, oil, organic solvent, etc. When washing is required, IPA is recommended to use.
- 3) When the LEDs illuminate, operating current should be decided after considering the ambient maximum temperature.
- 4) LEDs must be stored in a clean environment.  
If the LEDs are to be stored for 3 months or more after being shipped from Samsung Electronics, they should be packed by a sealed container with nitrogen gas injected.(Shelf life of sealed bags: 12 months, temp.  $\sim 40^{\circ}\text{C}$ ,  $\sim 90\%$  RH)
- 5) After storage bag is open, device subjected to soldering, solder reflow, or other high temperature processes must be:
  - a. Mounted within 672 hours(28 days) at an assembly line with a condition of no more than  $30^{\circ}\text{C}/60\%RH$
  - b. Stored at  $<10\%RH$ .
- 6) Repack unused Products with anti-moisture packing, fold to close any opening and then store in a dry place.
- 7) Devices require baking before mounting, if humidity card reading is  $>60\%$  at  $23\pm 5^{\circ}\text{C}$ .
- 8) Devices must be baked for 1 hour at  $60\pm 5^{\circ}\text{C}$ , if baking is required.
- 9) The LEDs are sensitive to the static electricity and surge. It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.  
  
If voltage exceeding the absolute maximum rating is applied to LEDs, it may cause damage or even destruction to LED devices.  
  
Damaged LEDs may show some unusual characteristics such as increase in leak current, lowered turn-on voltage, or abnormal lighting of LEDs at low current.

10) VOCs (volatile organic compounds) can be generated from adhesives, flux, hardener or organic additives used in luminaires (fixtures).

Transparent LED silicone encapsulant is permeable to those chemicals and they may lead a discoloration of encapsulant when they expose to heat or light.

This phenomenon can cause a significant loss of light emitted(output) from the luminaires(fixture).

In order to prevent these problems, we recommend you to know the physical properties of the materials used in luminaires, They must be selected carefully.

#### 11) Risk of Sulfurization (or Tarnishing)

The LED from Samsung Electronics uses a silver-plated lead frame and its surface color may change to black(or dark colored) when it is exposed to sulfur(S), chlorine (Cl) or other halogen compound.

Sulfurization of lead frame may cause intensity degradation, change of chromaticity coordinates and, in extreme cases, open circuit. It requires caution.

Due to possible sulfurization of lead frame, LED should not be used and stored together with oxidizing substances made of materials in a following list,  
: Rubber, plain paper, lead solder cream and so on.

## 12. Hazard Substance Analysis

### 1) SVHC (Reach) Report



#### Test Report

No. F690101/LF-CTSAYAA14-58066

Issued Date: 2014. 12. 26

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SAMSUNG ELECTRONICS CO  
95 Samsung 2-ro Giheung-gu  
Yongin-city Gyeonggi-do  
Korea

The following sample(s) was/were submitted and identified by/on behalf of the client as:-

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SGS File No.	: AYAA14-58066
Product Name	: 5630G2 white PKG
Item/Part Name	: N/A
Received Date	: 2014. 12. 18
Test Period	: 2014. 12. 19 ~ 2014. 12. 26
Test Requested	: One hundred-sixty one (161) substances in the Candidate List of Substances of Very High Concern (SVHC) for authorization published by European Chemicals Agency (ECHA) on December 17, 2014 regarding Regulation (EC) No 1907/2006 concerning the REACH.
Test Method	: Please refer to next page(s).
Test Result(s)	: Please refer to next page(s).
Summary	: According to the specified scope and analytical technique, concentrations of all SVHC are <0.1% in the submitted sample(s).

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Jeff Jang / Chemical Lab Mgr

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## Test Method:

SGS In-House method - Analyzed by ICP-OES, PLM, UV/VIS, LC/MS, GC/MS and colorimetric method

## Remarks:

- The chemical analysis of specified SVHC is performed by means of currently available analytical techniques against the following SVHC related documents published by ECHA:  
<http://echa.europa.eu/web/guest/candidate-list-table> (Candidate list)  
[http://echa.europa.eu/proposals-to-identify-substances-of-very-high-concern-previous-consultations?p\\_p\\_id=substancetypelist\\_WAR\\_substanceportlet&p\\_p\\_lifecycle=0&p\\_p\\_state=normal&p\\_p\\_mode=view&p\\_p\\_col\\_id=column-1&p\\_p\\_col\\_pos=2&p\\_p\\_col\\_count=4&substancetypelis](http://echa.europa.eu/proposals-to-identify-substances-of-very-high-concern-previous-consultations?p_p_id=substancetypelist_WAR_substanceportlet&p_p_lifecycle=0&p_p_state=normal&p_p_mode=view&p_p_col_id=column-1&p_p_col_pos=2&p_p_col_count=4&substancetypelis)  
 (Proposals to identify SVHC consultations)  
 This list is under evaluation by ECHA and may subject to change in the future.
- In accordance with Regulation (EC) No 1907/2006, any producer or importer of articles shall notify ECHA, in accordance with paragraph 2 of Article 7, if a substance meets the criteria in Article 57 and is identified in accordance with Article 59(1) of the Regulation, if (a) the substance is present in those articles in quantities totaling over one tonne per producer or importer per year; and (b) the substance is present in those articles above a concentration of 0.1 % weight by weight (w/w).
- Article 33 of Regulation (EC) No 1907/2006 requires supplier of an article containing a substance meeting the criteria in Article 57 and identified in accordance with Article 59(1) in a concentration above 0.1 % weight by weight (w/w) shall provide the recipient of the article with sufficient information, available to the supplier, to allow safe use of the article including, as a minimum, the name of that substance in the Candidate List.
- SGS adopts the interpretation of ECHA for SVHC in article unless indicated otherwise. Detail explanation is available at the following link:  
[http://webstage.contribute.sgs.net/corpreach/documents/SGS-CTS\\_SVHC-paper-EN-11.pdf](http://webstage.contribute.sgs.net/corpreach/documents/SGS-CTS_SVHC-paper-EN-11.pdf)
- Test results in this report are based on the tested sample. This report refers to testing result of composite material group by equal weight proportion. The material in each composite test group may come from one article.
- If a SVHC is found over the reporting limit, client is suggested to identify the component which contains the SVHC and the exact concentration of the SVHC by requesting further quantitative analysis from the laboratory.

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## Test Result(s)

Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Alkanes, C10-13, chloro (Short Chain Chlorinated Paraffins)	85535-84-8	287-476-5	N.D.	0.05	PBT
Anthracene	120-12-7	204-371-1	N.D.	0.05	PBT
Benzyl butyl phthalate (BBP)	85-68-7	201-622-7	N.D.	0.05	Toxic for Reproduction
Bis(2-ethylhexyl)phthalate (DEHP)	117-81-7	204-211-0	N.D.	0.05	Toxic for Reproduction Equivalent level of concern having probable serious effects to the environment
Bis(tributyltin)oxide	56-35-9	200-268-0	N.D.	0.05	PBT
Cobalt dichloride*	7646-79-9	231-589-4	N.D.	0.005	Carcinogen Toxic for Reproduction
4,4-Diaminodiphenylmethane	101-77-9	202-974-4	N.D.	0.05	Carcinogen
Diarsenic pentaoxide*	1303-28-2	215-116-9	N.D.	0.005	Carcinogen
Diarsenic trioxide*	1327-53-3	215-481-4	N.D.	0.005	Carcinogen
Dibutyl phthalate (DBP)	84-74-2	201-557-4	N.D.	0.05	Toxic for Reproduction
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified ( $\alpha$ -HBCDD, $\beta$ -HBCDD, $\gamma$ -HBCDD)	25637-99-4 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8)	247-148-4 221-695-9	N.D.	0.05	PBT
Lead hydrogen arsenate*	7784-40-9	232-064-2	N.D.	0.005	Carcinogen Toxic for Reproduction
Sodium dichromate (Sodium dichromate, dehydrate)	10588-01-9 (7789-12-0)	234-190-3	N.D.	0.005	Carcinogen Mutagen Toxic for Reproduction
5-tert-butyl-2,4,6-trinitro-m-xylene (musk xylene)	81-15-2	201-329-4	N.D.	0.05	vPvB
Triethyl arsenate*	15606-95-8	427-700-2	N.D.	0.005	Carcinogen

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Di-isobutyl phthalate(DIBP)	84-69-5	201-553-2	N.D.	0.05	Toxic for Reproduction
2,4-Dinitrotoluene	121-14-2	204-450-0	N.D.	0.05	Carcinogen
Tris(2-chloroethyl) phosphate	115-96-8	204-118-5	N.D.	0.05	Toxic for Reproduction
Anthracene oil	90640-80-5	292-602-7	N.D.	0.05	PBT; vPvB Carcinogen
Anthracene oil, anthracene paste; distn. Lights	91995-17-4	295-278-5	N.D.	0.05	PBT; vPvB Carcinogen Mutagen
Anthracene oil, anthracene paste, anthracene fraction	91995-15-2	295-275-9	N.D.	0.05	PBT; vPvB Carcinogen Mutagen
Anthracene oil, anthracene-low	90640-82-7	292-604-8	N.D.	0.05	PBT; vPvB Carcinogen Mutagen
Anthracene oil, anthracene paste	90640-81-6	292-603-2	N.D.	0.05	PBT; vPvB Carcinogen Mutagen
Coal tar pitch, high temperature	65996-93-2	266-028-2	N.D.	0.05	PBT; vPvB Carcinogen
Lead sulfochromate yellow (C.I. Pigment Yellow 34)*	1344-37-2	215-693-7	N.D.	0.005	Carcinogen Toxic for Reproduction
Lead chromate molybdate sulfate red (C.I. Pigment Red 104)*	12656-85-8	235-759-9	N.D.	0.005	Carcinogen Toxic for Reproduction
Lead chromate*	7758-97-6	231-846-0	N.D.	0.005	Carcinogen Toxic for Reproduction
Acrylamide	79-06-01	201-173-7	N.D.	0.05	Carcinogen Mutagen

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Boric acid*	10043-35-3 11113-50-1	233-139-2 234-343-4	N.D.	0.005	Toxic for Reproduction
Disodium tetraborate, anhydrous*	1330-43-4 12179-04-3 1303-96-4	215-540-4	N.D.	0.005	Toxic for Reproduction
Tetraboron disodium heptaoxide, hydrate*	12267-73-1	235-541-3	N.D.	0.005	Toxic for Reproduction
Trichloroethylene	79-01-6	201-167-4	N.D.	0.05	Carcinogen
Sodium chromate*	7775-11-3	231-889-5	N.D.	0.005	Carcinogen Mutagen Toxic for Reproduction
Ammonium dichromate*	7789-09-5	232-143-1	N.D.	0.005	Carcinogen Mutagen Toxic for Reproduction
Potassium dichromate*	7778-50-9	231-906-6	N.D.	0.005	Carcinogen Mutagen Toxic for Reproduction
Potassium chromate*	7789-00-6	232-140-5	N.D.	0.005	Carcinogen Mutagen

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Cobalt(II) sulphate*	10124-43-3	233-334-2	N.D.	0.005	Carcinogen Toxic for Reproduction
Cobalt(II) dinitrate*	10141-05-6	233-402-1	N.D.	0.005	Carcinogen Toxic for Reproduction
Cobalt(II) carbonate*	513-79-1	208-169-4	N.D.	0.005	Carcinogen Toxic for Reproduction
Cobalt(II) diacetate*	71-48-7	200-755-8	N.D.	0.005	Carcinogen Toxic for Reproduction
2-Methoxyethanol	109-86-4	203-713-7	N.D.	0.05	Toxic for Reproduction
2-Ethoxyethanol	110-80-5	203-804-1	N.D.	0.05	Toxic for Reproduction
Chromium trioxide*	1333-82-0	215-607-8	N.D.	0.005	Carcinogen Mutagen
Acids generated from chromium trioxide and their oligomers:  Chromic acid Dichromic acid  Oligomers of chromic acid and dichromic acid	7738-94-5 13530-68-2 -	231-801-5 236-881-5 -	N.D.	0.005	Carcinogen
1-methyl-2-pyrrolidone	872-50-4	212-828-1	N.D.	0.05	Toxic for Reproduction
2-ethoxyethyl acetate	111-15-9	203-839-2	N.D.	0.05	Toxic for Reproduction
1,2-benzenedicarboxylic acid, di-C6-8-branched alkyl esters, C7-rich	71888-89-6	276-158-1	N.D.	0.05	Toxic for Reproduction
1,2-benzenedicarboxylic acid, di-C7-11-branched and linear alkyl esters	68515-42-4	271-084-6	N.D.	0.05	Toxic for Reproduction
1,2,3-trichloropropane	96-18-4	202-486-1	N.D.	0.05	Carcinogen Toxic for Reproduction
Hydrazine	7803-57-8 302-01-2	206-114-9	N.D.	0.05	Carcinogen
Strontium chromate*	7789-06-2	232-142-6	N.D.	0.005	Carcinogen

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
1,2-Dichloroethane	107-06-2	203-458-1	N.D.	0.05	Carcinogenic
2,2'-dichloro-4,4'-methylenedianiline (MOCA)	101-14-4	202-918-9	N.D.	0.05	Carcinogenic
2-Methoxyaniline o-Anisidine	90-04-0	201-963-1	N.D.	0.05	Carcinogenic
4-(1,1,3,3-tetramethylbutyl) phenol, (4-tert-Octylphenol)	140-66-9	205-426-2	N.D.	0.05	Equivalent level of concern having probable serious effects to the environment
Aluminosilicate Refractory Ceramic Fibres* (RCF)	650-017-00-8 (Index no.)	-	N.D.	0.005	Carcinogenic
Arsenic acid*	7778-39-4	231-901-9	N.D.	0.005	Carcinogenic
Bis(2-methoxyethyl) ether	111-96-6	203-924-4	N.D.	0.05	Toxic for reproduction
Bis(2-methoxyethyl) phthalate	117-82-8	204-212-6-	N.D.	0.05	Toxic for reproduction
Calcium arsenate*	7778-44-1	231-904-5	N.D.	0.005	Carcinogenic
Dichromium tris(chromate)*	24613-89-6	246-356-2	N.D.	0.005	Carcinogenic
Formaldehyde, oligomeric reaction products with aniline (technical MDA)	25214-70-4	500-036-1	N.D.	0.05	Carcinogenic
Lead diazide*	13424-46-9	236-542-1	N.D.	0.005	Toxic for reproduction
Lead dipicrate*	6477-64-1	229-335-2	N.D.	0.005	Toxic for reproduction
Lead styphnate*	15245-44-0	239-290-2	N.D.	0.005	Toxic for reproduction
N,N-dimethylacetamide (DMAC)	127-19-5	204-826-4	N.D.	0.05	Toxic for reproduction
Pentazinc chromate octahydroxide*	49663-84-5	256-418-0	N.D.	0.005	Carcinogenic
Phenolphthalein	77-09-8	201-004-7	N.D.	0.05	Carcinogenic
Potassium hydroxyoctaoxidizincatedichromate*	11103-86-9	234-329-8	N.D.	0.005	Carcinogenic
Trilead diarsenate*	3687-31-8	222-979-5	N.D.	0.005	Carcinogenic Toxic for reproduction

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Zirconia Aluminosilicate Refractory Ceramic Fibres (Zr-RCF)*	650-017-00-8 (Index no.)	-	N.D.	0.005	Carcinogenic
1,2-bis(2-methoxyethoxy) ethane (TEGDME; triglyme)	112-49-2	203-977-3	N.D.	0.05	Toxic for reproduction
1,2-dimethoxyethane; ethylene glycol dimethyl ether (EGDME)	110-71-4	203-794-9	N.D.	0.05	Toxic for reproduction
Diboron trioxide*	1303-86-2	215-125-8	N.D.	0.005	Toxic for reproduction
Formamide	75-12-7	200-842-0	N.D.	0.05	Toxic for reproduction
Lead(II) bis(methanesulfonate)*	17570-76-2	401-750-5	N.D.	0.005	Toxic for reproduction
TGIC(1,3,5-tris (oxiranyl methyl)-1,3,5-triazine-2,4,6(1H,3H,5H)-trione)	2451-62-9	219-514-3	N.D.	0.05	Mutagenic
$\beta$ -TGIC (1,3,5-tris[(2S and 2R)-2,3-epoxypropyl]-1,3,5-triazine-2,4,6-(1H,3H,5H)-trione)**	59653-74-6	423-400-0	N.D.	0.05	Mutagenic
4,4'-bis(dimethylamino) benzophenone (Michler's ketone)	90-94-8	202-027-5	N.D.	0.05	Carcinogenic
N,N,N',N'-tetramethyl-4,4'-methylenedianiline (Michler's base)	101-61-1	202-959-2	N.D.	0.05	Carcinogenic
[4-[4,4'-bis(dimethylamino) benzhydrylidene]cyclohexa-2,5-dien-1-ylidene] dimethylammonium chloride (C.I. Basic Violet 3)	548-62-9	208-953-6	N.D.	0.05	Carcinogenic
[4-[[4-anilino-1-naphthyl][4-(dimethylamino)phenyl]methylenecyclohexa-2,5-dien-1-ylidene] dimethylammonium chloride (C.I. Basic Blue 26)	2580-56-5	219-943-6	N.D.	0.05	Carcinogenic
$\alpha,\alpha$ -Bis[4-(dimethylamino) phenyl]-4 (phenylamino) naphthalene-1-methanol (C.I. Solvent Blue 4)	6786-83-0	229-851-8	N.D.	0.05	Carcinogenic
4,4'-bis(dimethylamino)-4''-(methylamino)trityl alcohol	561-41-1	209-218-2	N.D.	0.05	Carcinogenic

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Bis(pentabromophenyl) ether (DecaBDE)	1163-19-5	214-604-9	N.D.	0.05	PBT vPvB
Pentacosaflluorotridecanoic acid	72629-94-8	276-745-2	N.D.	0.05	vPvB
Tricosaflluorododecanoic acid	307-55-1	206-203-2	N.D.	0.05	vPvB
Henicosaflluoroundecanoic acid	2058-94-8	218-165-4	N.D.	0.05	vPvB
Heptacosaflluorotetradecanoic acid	376-06-7	206-803-4	N.D.	0.05	vPvB
4-(1,1,3,3-tetramethylbutyl) phenol, ethoxylated - covering well-defined substances and UVCB substances, polymers and homologues	-	-	N.D.	0.05	Equivalent level of concern - probable serious effects on the environment
4-Nonylphenol, branched and linear – substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, covering also UVCB- and well-defined substances which include any of the individual isomers or a combination thereof	-	-	N.D.	0.05	Equivalent level of concern - probable serious effects on the environment
Diazene-1,2-dicarboxamide (C,C'-azodi(fomamide))	123-77-3	204-650-8	N.D.	0.05	Equivalent level of concern - probable serious effects on human health
Cyclohexane-1,2-dicarboxylic anhydride (Hexahydrophthalic anhydride - HHPA)	85-42-7	201-604-9	N.D.	0.05	Equivalent level of concern - probable serious effects on human health

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Hexahydromethylphthalic anhydride, Hexahydro-4-methylphthalic anhydride, Hexahydro-1-methylphthalic anhydride, Hexahydro-3-methylphthalic anhydride	25550-51-0, 19438-60-9, 48122-14-1, 57110-29-9	247-094-1, 243-072-0, 256-356-4, 260-566-1	N.D.	0.05	Equivalent level of concern - probable serious effects on human health
Methoxy acetic acid	625-45-6	210-894-6	N.D.	0.05	Toxic for reproduction equivalent level of concern -probable serious effects on human health and the environment
1,2-Benzenedicarboxylic acid, dipentylester, branched and linear	84777-06-0	284-032-2	N.D.	0.05	Toxic for reproduction
Diisopentylphthalate (DIPP)	605-50-5	210-088-4	N.D.	0.05	Toxic for reproduction
N-pentyl-isopentylphthalate	-	-	N.D.	0.05	Toxic for reproduction
1,2-Diethoxyethane	629-14-1	211-076-1	N.D.	0.05	Toxic for reproduction
N,N-dimethylformamide; dimethyl formamide	68-12-2	200-679-5	N.D.	0.05	Toxic for reproduction
Dibutyltin dichloride (DBT)	683-18-1	211-670-0	N.D.	0.05	Toxic for reproduction
Acetic acid, lead salt, basic*	51404-69-4	257-175-3	N.D.	0.005	Toxic for reproduction
Basic lead carbonate (trilead bis(carbonate)dihydroxide)*	1319-46-6	215-290-6	N.D.	0.005	Toxic for reproduction
Lead oxide sulfate (basic lead sulfate)*	12036-76-9	234-853-7	N.D.	0.005	Toxic for reproduction
[Phthalato(2-)]dioxotrilead (dibasic lead phthalate)*	69011-06-9	273-688-5	N.D.	0.005	Toxic for reproduction

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Dioxobis(stearato)trilead*	12578-12-0	235-702-8	N.D.	0.005	Toxic for reproduction
Fatty acids, C16-18, lead salts*	91031-62-8	292-966-7	N.D.	0.005	Toxic for reproduction
Lead bis(tetrafluoroborate)*	13814-96-5	237-486-0	N.D.	0.005	Toxic for reproduction
Lead cyanamidate*	20837-86-9	244-073-9	N.D.	0.005	Toxic for reproduction
Lead dinitrate*	10099-74-8	233-245-9	N.D.	0.005	Toxic for reproduction
Lead oxide (lead monoxide)*	1317-36-8	215-267-0	N.D.	0.005	Toxic for reproduction
Lead tetroxide (orange lead)*	1314-41-6	215-235-6	N.D.	0.005	Toxic for reproduction
Lead titanium trioxide*	12060-00-3	235-038-9	N.D.	0.005	Toxic for reproduction
Lead Titanium Zirconium Oxide*	12626-81-2	235-727-4	N.D.	0.005	Toxic for reproduction
Pentalead tetraoxide sulphate*	12065-90-6	235-067-7	N.D.	0.005	Toxic for reproduction
Pyrochlore, antimony lead yellow*	8012-00-8	232-382-1	N.D.	0.005	Toxic for reproduction
Silicic acid, barium salt, lead-doped*	68784-75-8	272-271-5	N.D.	0.005	Toxic for reproduction
Silicic acid, lead salt*	11120-22-2	234-363-3	N.D.	0.005	Toxic for reproduction
Sulfurous acid, lead salt, dibasic*	62229-08-7	263-467-1	N.D.	0.005	Toxic for reproduction
Tetraethyllead*	78-00-2	201-075-4	N.D.	0.005	Toxic for reproduction
Tetralead trioxide sulphate*	12202-17-4	235-380-9	N.D.	0.005	Toxic for reproduction

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Trilead dioxide phosphonate*	12141-20-7	235-252-2	N.D.	0.005	Toxic for reproduction
Furan	110-00-9	203-727-3	N.D.	0.05	Carcinogenic
Propylene oxide; 1,2-epoxypropane; methyloxirane	75-56-9	200-879-2	N.D.	0.05	Carcinogenic Mutagenic
Diethyl sulphate	64-67-5	200-589-6	N.D.	0.05	Carcinogenic Mutagenic
Dimethyl sulphate	77-78-1	201-058-1	N.D.	0.05	Carcinogenic
3-ethyl-2-methyl-2-(3-methylbutyl)-1,3-oxazolidine	143860-04-2	421-150-7	N.D.	0.05	Toxic for reproduction
Dinoseb	88-85-7	201-861-7	N.D.	0.05	Toxic for reproduction
4,4'-methylenedi-o-toluidine	838-88-0	212-658-8	N.D.	0.05	Carcinogenic
4,4'-oxydianiline and its salts	101-80-4	202-977-0	N.D.	0.05	Carcinogenic Mutagenic
4-Aminoazobenzene; 4-Phenylazoaniline	60-09-3	200-453-6	N.D.	0.05	Carcinogenic
4-methyl-m-phenylenediamine (2,4-toluene-diamine)	95-80-7	202-453-1	N.D.	0.05	Carcinogenic
6-methoxy-m-toluidine (p-cresidine)	120-71-8	204-419-1	N.D.	0.05	Carcinogenic
Biphenyl-4-ylamine	92-67-1	202-177-1	N.D.	0.05	Carcinogenic
o-aminoazotoluene	97-56-3	202-591-2	N.D.	0.05	Carcinogenic
o-Toluidine; 2-Aminotoluene	95-53-4	202-429-0	N.D.	0.05	Carcinogenic
N-methylacetamide	79-16-3	201-182-6	N.D.	0.05	Toxic for reproduction
1-bromopropane; n-propyl bromide	106-94-5	203-445-0	N.D.	0.05	Toxic for reproduction

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Cadmium	7440-43-9	231-152-8	N.D.	0.005	Carcinogenic
Cadmium oxide*	1306-19-0	215-146-2	N.D.	0.005	Carcinogenic
Dipentyl phthalate (DPP)	131-18-0	205-017-9	N.D.	0.05	Toxic for reproduction
4-Nonylphenol, branched and linear, ethoxylated [substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, ethoxylated covering UVCB- and well-defined substances, polymers and homologues, which include any of the individual isomers and/or combinations thereof]	-	-	N.D.	0.05	Equivalent level of concern having probable serious effects to the environment
Ammonium pentadecafluorooctanoate (APFO)	3825-26-1	223-320-4	N.D.	0.05	Toxic for reproduction
Pentadecafluorooctanoic acid (PFOA)	335-67-1	206-397-9	N.D.	0.05	Toxic for reproduction

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
Dihexyl phthalate	84-75-3	201-559-5	N.D.	0.05	Toxic for reproduction
Trixylyl phosphate	25155-23-1	246-677-8	N.D.	0.05	Toxic for reproduction
Imidazolidine-2-thione; 2-imidazoline-2-thiol	96-45-7	202-506-9	N.D.	0.05	Toxic for reproduction
Disodium 4-amino-3-[[4'-[(2,4-diaminophenyl)azo][1,1'-biphenyl]-4-yl]azo]-5-hydroxy-6-(phenylazo)naphthalene-2,7-disulphonate (C.I. Direct Black 38)	1937-37-7	217-710-3	N.D.	0.05	Carcinogenic
Disodium 3,3'-[[1,1'-biphenyl]-4,4'-diylbis(azo)]bis(4-aminonaphthalene-1-sulphonate) (C.I. Direct Red 28)	573-58-0	209-358-4	N.D.	0.05	Carcinogenic
Cadmium sulphide*	1306-23-6	215-147-8	N.D.	0.005	Carcinogenic Equivalent level of concern having probable serious effects to human health
Lead di(acetate)*	301-04-2	206-104-4	N.D.	0.005	Toxic for reproduction

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
1,2-Benzenedicarboxylic acid, dihexyl ester, branched and linear	68515-50-4	271-093-5	N.D.	0.05	Toxic for reproduction
Cadmium chloride*	10108-64-2	233-296-7	N.D.	0.005	Carcinogenic Mutagenic Toxic for Reproduction Equivalent level of concern having probable serious effects to human health
Sodium perborate*; perboric acid, sodium salt*	-	239-172-9 234-390-0	N.D.	0.005	Toxic for reproduction
Sodium peroxometaborate*	7632-04-4	231-556-4	N.D.	0.005	Toxic for reproduction

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Substance Name	CAS number	EC number	Concentration (%)	Reporting Limit (%)	Classification
2-benzotriazol-2-yl-4,6-di-tert-butylphenol (UV-320)	3846-71-7	223-346-6	N.D	0.05	PBT vPvB
2-(2H-benzotriazol-2-yl)-4,6-ditertpentylphenol (UV-328)	25973-55-1	247-384-8	N.D	0.05	PBT vPvB
2-ethylhexyl 10-ethyl-4,4-dioctyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate (DOTE)	15571-58-1	239-622-4	N.D	0.05	Toxic for Reproduction
Reaction mass of 2-ethylhexyl 10-ethyl-4,4-dioctyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate and 2-ethylhexyl 10-ethyl-4-[[2-((2-ethylhexyl)oxy)-2-oxoethyl]thio]-4-octyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate (reaction mass of DOTE and MOTE)	-	-	N.D	0.05	Toxic for Reproduction
Cadmium fluoride	7790-79-6	232-222-0	N.D	0.005	Carcinogenic Mutagenic Toxic for Reproduction Equivalent level of concern having probable serious effects to human health
Cadmium sulphate	10124-36-4; 31119-53-6	233-331-6	N.D	0.005	Carcinogenic Mutagenic; Toxic for Reproduction Equivalent level of concern having probable serious effects to human health

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## Note:

1. RL = Reporting Limit
2. N.D. = Not detected (lower than RL)

N.A. = Not applicable for respective material type.

The submitted sample was found to contain significant amount of specific element(s) of SVHC. Upon further test verification and also information provided from client, the possibility that the element(s) content originate from SVHC is very unlikely, even though their presence cannot be exclude entirely. It may be assumed that the detected element(s) have a non-SVHC source.

3. Definition of classification is listed in Appendix A of this report in accordance with 67/548/EEC and Regulation (EC) No 1907/2006. For detail information, Detail explanation is available at the following link:

<http://echa.europa.eu/web/quest/candidate-list-table> (Candidate list)

[http://echa.europa.eu/proposals-to-identify-substances-of-very-high-concern-previous-consultations?p\\_p\\_id=substancetypeolist\\_WAR\\_substanceportlet&p\\_p\\_lifecycle=0&p\\_p\\_state=normal&p\\_p\\_mode=view&p\\_p\\_col\\_id=column-1&p\\_p\\_col\\_pos=2&p\\_p\\_col\\_count=4&substancetypeis](http://echa.europa.eu/proposals-to-identify-substances-of-very-high-concern-previous-consultations?p_p_id=substancetypeolist_WAR_substanceportlet&p_p_lifecycle=0&p_p_state=normal&p_p_mode=view&p_p_col_id=column-1&p_p_col_pos=2&p_p_col_count=4&substancetypeis)  
(Proposals to identify SVHC consultations)

4. \*.The test result is based on the calculation of selected element(s) / marker(s) and to the worst-case scenario. For detail information, please refer to the SGS REACH website: [www.reach.sgs.com/substance-of-very-high-concern-analysis-information-page.htm](http://www.reach.sgs.com/substance-of-very-high-concern-analysis-information-page.htm)

The client is advised to review the chemical formulation to ascertain above metal substances present in the article.

RL = 0.005% is evaluated for element (i.e. cobalt, arsenic, lead, sodium, chromium, chromium(VI), silicon, aluminum, zirconium, boron, and potassium respectively), except molybdenum RL=0.0005%

0.1% (w/w) = 1,000 ppm = 1,000 mg/kg

5. \*\*.β-TGIC is one of the isomers for TGIC compounds and hence, tested together. The reported test result is based the proposed ratio as according to ECHA dossier.

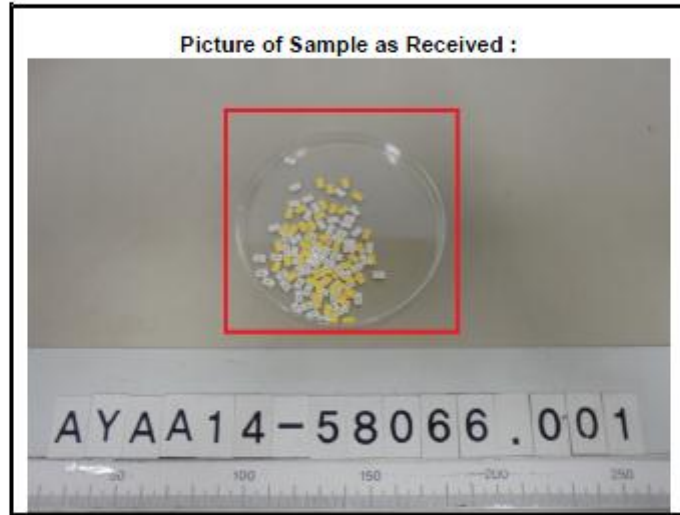
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## Appendix A

<b>Classification</b>	<b>Definition under 67/548/EEC and Regulation (EC) No 1907/2006</b>
Carcinogen Category 1:	<u>Substances known to be carcinogenic to man.</u> There is sufficient evidence to establish a causal association between human exposure to a substance and the development of cancer.
Carcinogen Category 2:	<u>Substances which should be regarded as if they are carcinogenic to man.</u> There is sufficient evidence to provide a strong presumption that human exposure to a substance may result in the development of cancer. Generally on the basis of: - appropriate long-term animal studies - other relevant information.
Mutagen Category 1:	<u>Substances known to be mutagenic to man.</u> There is sufficient evidence to establish a causal association between human exposure to a substance and heritable genetic damage.
Mutagen Category 2:	<u>Substances which should be regarded as if they are mutagenic to man.</u> There is sufficient evidence to provide a strong presumption that human exposure to the substance may result in the development of heritable genetic damage, generally on the basis of: - appropriate animal studies, - other relevant information.
Toxic to Reproduction Category 1:	<u>Substances known to impair fertility in humans.</u> There is sufficient evidence to establish a causal relationship between human exposure to the substance and impaired fertility. <u>Substances known to cause developmental toxicity in humans.</u> There is sufficient evidence to establish a causal relationship between human exposure to the substance and subsequent developmental toxic effects in the progeny.
Toxic to Reproduction Category 2:	<u>Substances which should be regarded as if they impair fertility in humans.</u> There is sufficient evidence to provide a strong presumption that human exposure to the substance may result in impaired fertility on the basis of: - clear evidence in animal studies of impaired fertility in the absence of toxic effects, or, evidence of impaired fertility occurring at around the same dose levels as other toxic effects but which is not a secondary nonspecific consequence of the other toxic effects, - other relevant information. <u>Substances which should be regarded as if they cause developmental toxicity to humans.</u> There is sufficient evidence to provide a strong presumption that human exposure to the substance may result in developmental toxicity, generally on the basis of: - clear results in appropriate animal studies where effects have been observed in the absence of signs of marked maternal toxicity, or at around the same dose levels as other toxic effects but which are not a secondary non-specific consequence of the other toxic effects, - other relevant information.
PBT & vPvB:	Substances which are persistent, bioaccumulative and toxic (PBT) or very persistent and very bioaccumulative (vPvB) pose a particular challenge to the chemicals safety management. For these substances a "safe" concentration in the environment cannot be established with sufficient reliability.

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<h3>Revision History</h3>
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Date	No.	Revision History	Writer	
			Drawn	Approved
2014.05.08	1.0	New version.	Y.J Cho	S.B Yun
2015.01.12	2.0	Added of VF Rank Code WK (VF 2.7~3.2V step 0.1V+10000 EA reel)	Y.J Cho	S.B Yun
2015.02.03	3.0	Max Current Upgrade	Y.J Cho	J.K Park