

NOTES: UNLESS OTHERWISE SPECIFIED:

1. INTERPRET DRAWING PER ASME Y14.5M-1994.
2. MATERIAL: ALUMINUM ADC -10 CASTING ALLOY
3. FINAL PRODUCT FREE OF LUBRICATING SUBSTANCE.
4. PART SHALL BE DIECAST, MOUNTING SURFACE TO BE FLY CUT IN ONE PASS.
5. ALL EXPOSED EDGES MUST MEET THE SAFE HANDLING REQUIREMENTS BY UL 1439.
6. THIS PART/ASSEMBLY MUST COMPLY WITH:
 - A) IBM SPECIFICATION 53P6233-COMPLIANCE REQUIREMENTS OF EUROPEAN UNION DIRECTIVE ON THE RESTRICTION OF THE USE OF CERTAIN HAZARDOUS SUBSTANCES IN ELECTRICAL AND ELECTRONICS EQUIPMENT FOR IBM PRODUCTS AND
 - B) IBM SPECIFICATION 46G3772-IBM ENVIRONMENTAL REQUIREMENTS FOR MATERIALS, PARTS AND PRODUCTS. SUPPLIER MUST COMPLETE AND FORWARD AND ECP QUESTIONNAIRE TO IBM PROCUREMENT ENGINEERING AS PART OF THE FIRST ARTICLE INSPECTION (FAI) PROCESS.
7. RoHS COMPLIANT AND CERTIFIED.

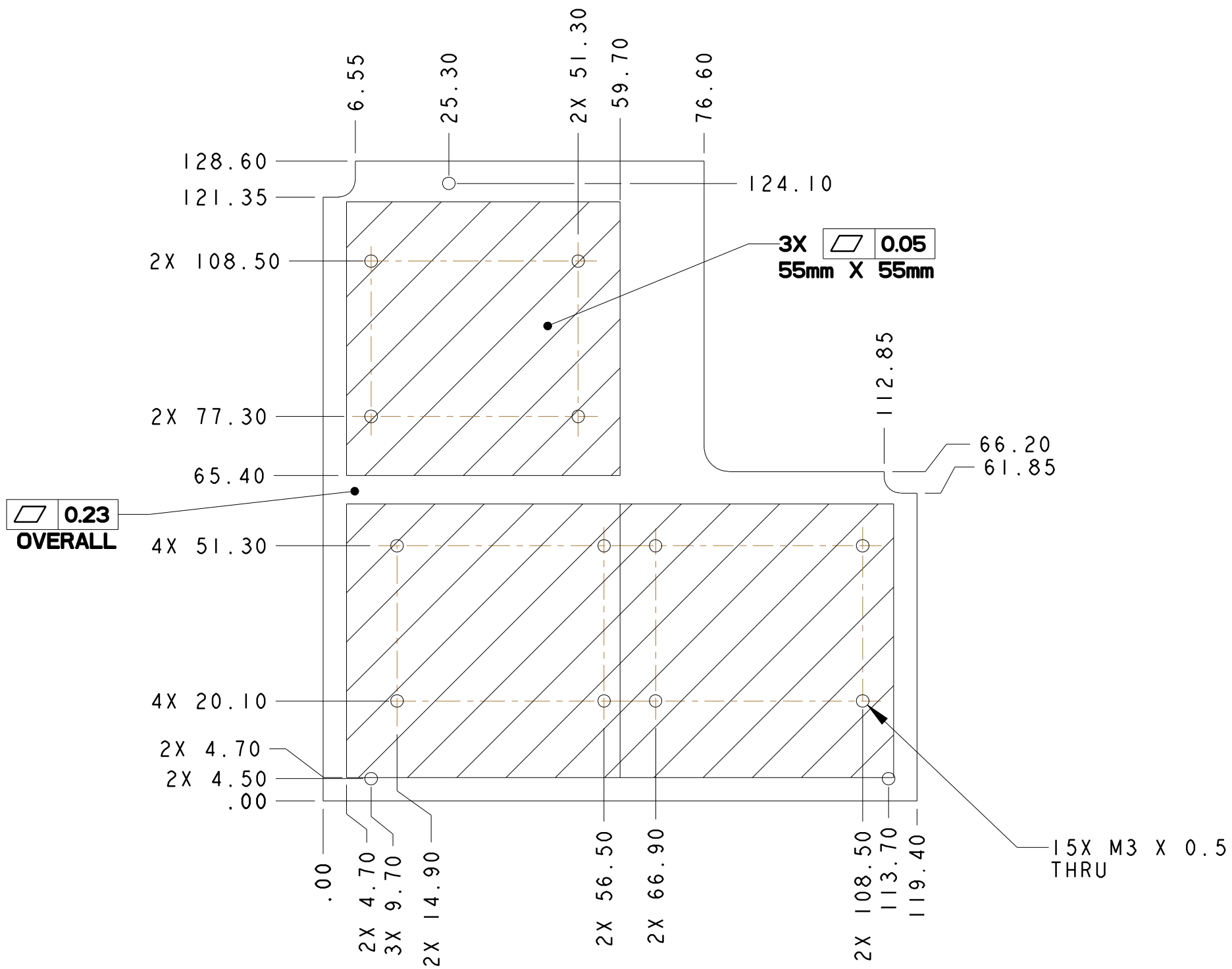
CUSTOMER DRAWING
SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

REVISION INFO	REV.
RELEASED ERN #1111673 BM 9-27-06 APP'D: VK 9-27-06	A
RELEASED ECO-06-027485 BM 11-22-06 APP'D: VK 11-22-06	B
RELEASED ECO-07-000246 BM 1-2-07 APP'D: VK 1-4-07	C
RELEASED ECO- ETAO DATE APP'D:	D
UNRELEASED ECO-07-02114 ETAO 9-7-07 APP'D: B.P 9-7-07	E

Tyco Electronics		North Attleboro, Massachusetts 02760	
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	DRAWN BY: BM	DATE: 9-27-06	MATERIAL: SEE NOTE 2
X, X ± .25	ENGINEER: V. KHEIL	DATE: 9-27-06	FINISH:
X, XX ± .20	FILENAME	PROJECT	SYSTEM
X, XXX ± .051	C-1963054		PRO-E
ANGLES ± 1°			

DO NOT SCALE	DIMENSIONS ARE IN: MILLIMETERS		SCALE: 1:1
	THIRD ANGLE PROJECTION		SIZE B

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TE PART NO.:	1963054-1	SHEET	1 of 2
DWG. NO.:	C-1963054	REV.	E



CUSTOMER DRAWING
 SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

REVISION INFO	REV.
RELEASED	
SEE SHEET 1	

DO NOT SCALE	Tyco Electronics		North Attleboro, Massachusetts 02760	
	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	DRAWN BY: BM	DATE: 9-17-06	MATERIAL:
	SEE SHEET 1	ENGINEER: V.KHEIL	DATE: 9-17-06	FINISH:
		FILENAME: C-1963054	PROJECT:	SYSTEM: PRO-E

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DIMENSIONS ARE IN: MILLIMETERS
 SCALE: 1:1
 SIZE: B
 THIRD ANGLE PROJECTION

TITLE: CUSTOMER DRAWING, HEATSINK, MDA-EZ	
TE PART NO.: 1963054-1	SHEET 2 of 2
DWG. NO.: C-1963054	REV. E