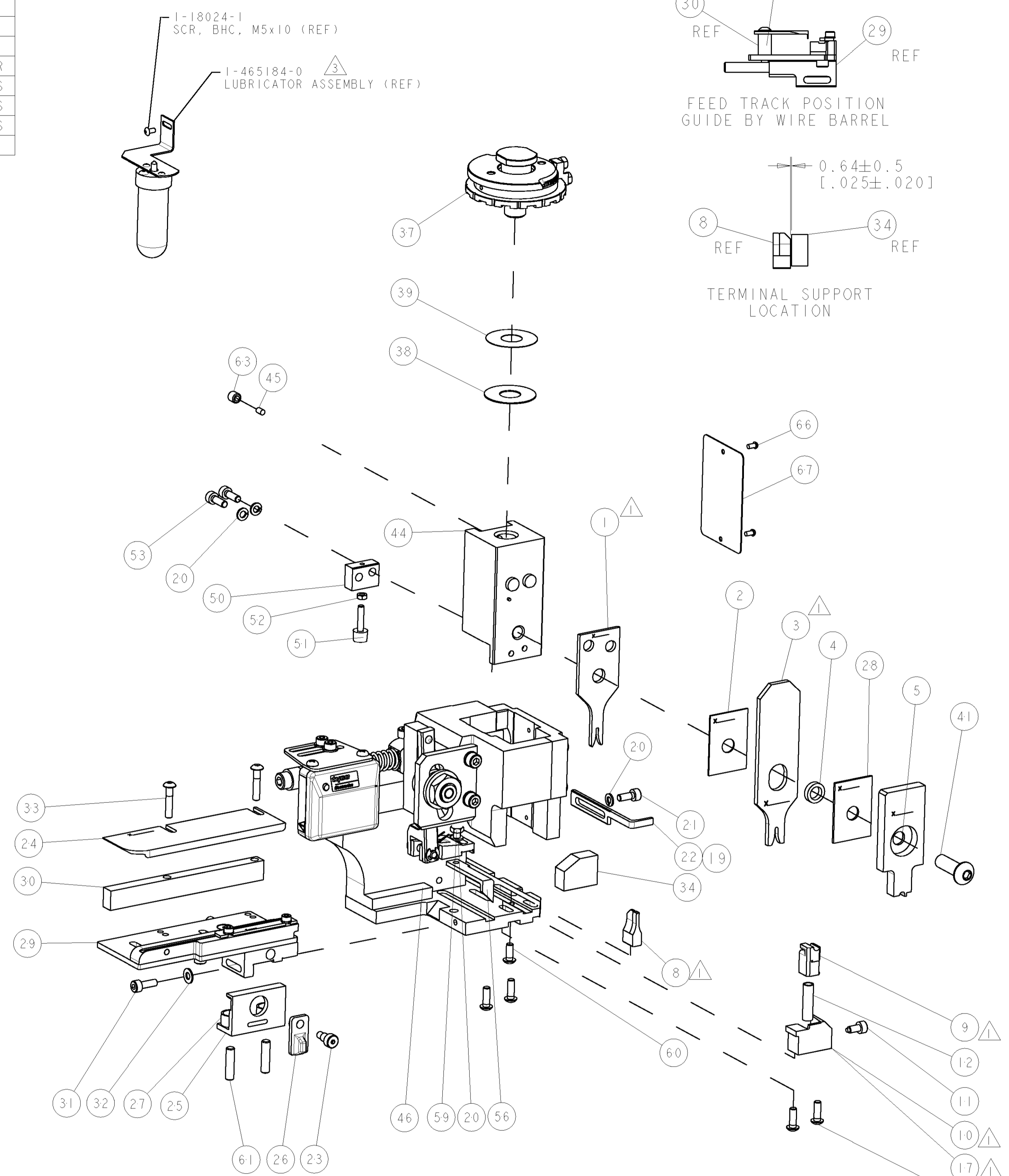


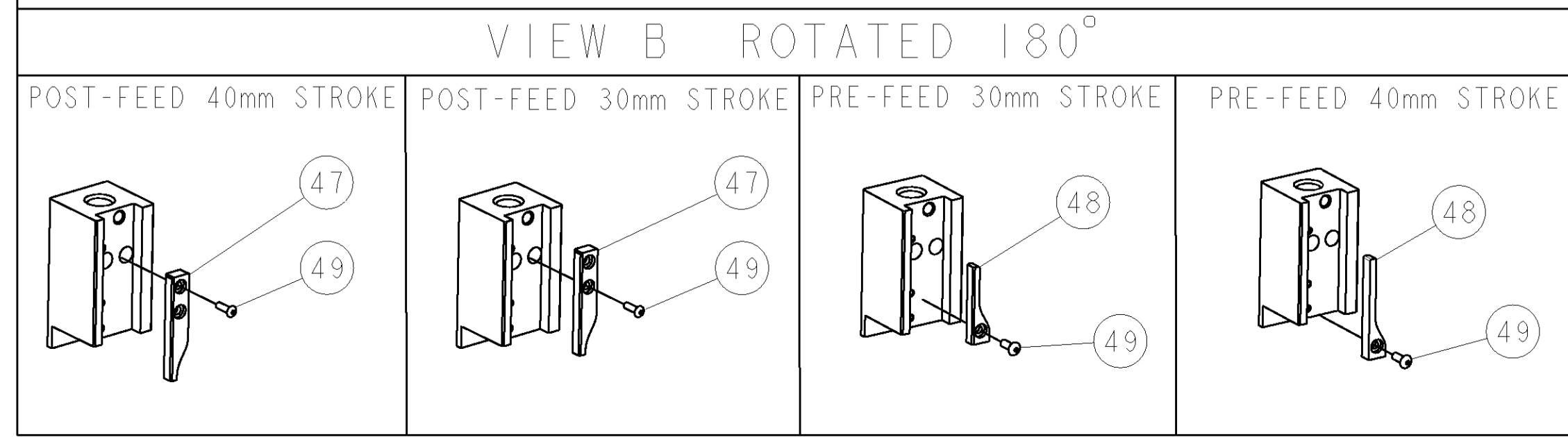
PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528602-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528602-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1528602-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528602-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528602-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528602-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528602-7	A	-	-	SPARE PARTS KIT

CRIMP DATA		FCI TERMINAL		TYCO CRIMP SPEC	
TERMINAL NAME: 1.5mm FEMALE CONTACT					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.40 [1.055 IN]	F	0.20-0.35mm ²		
INSUL	2.03 [1.080 IN]	O	1.30 MAX [1.051 IN]		
WIRE STRIP LENGTH		APPL INSTRUCTIONS			
3.50-4.30 [1.38-1.70 IN]		408-8322 & 408-8490			
TERMINAL APPL SPEC		FEED		8.13 [1.320 IN]	
TERMINALS APPLIED					
TYCO PN	MANU PN				
1572932-1	6 000 05 11				
1572932-2	6 000 05 14				
WIRE SIZE	CRIMP HEIGHT	REF SETTING			
0.35mm ²	1.09 ±0.05 [1.043 ±.002 IN]	C0			
0.20 or 0.22mm ²	1.02 ±0.05 [1.040 ±.002 IN]	C6			

- △ RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- 4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ ALL CRIMP DATA CALCULATED BY TYCO ELECTRONICS UK LTD.



* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
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SET UP GAGE 458637-3		LOC	DIST	REVISONS				DATE	BY	APPD																											
A	66			P	LTR	DESCRIPTION	DATE	BY	APPD																												
				A		SEE ECO-06-004985	06MAR2006	DP	MC																												
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-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO																												
<table border="1"> <tr> <td colspan="2">DIMENSIONS: mm [IN]</td> <td colspan="2">TOLERANCES UNLESS OTHERWISE SPECIFIED:</td> </tr> <tr> <td>0 PLC</td> <td>±</td> <td>0 PLC</td> <td>±</td> </tr> <tr> <td>1 PLC</td> <td>±</td> <td>1 PLC</td> <td>±</td> </tr> <tr> <td>2 PLC</td> <td>±</td> <td>2 PLC</td> <td>±</td> </tr> <tr> <td>3 PLC</td> <td>±</td> <td>3 PLC</td> <td>±</td> </tr> <tr> <td>4 PLC</td> <td>±</td> <td>4 PLC</td> <td>±</td> </tr> <tr> <td>ANGLES</td> <td>±</td> <td>ANGLES</td> <td>±</td> </tr> </table>										DIMENSIONS: mm [IN]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		0 PLC	±	0 PLC	±	1 PLC	±	1 PLC	±	2 PLC	±	2 PLC	±	3 PLC	±	3 PLC	±	4 PLC	±	4 PLC	±	ANGLES	±	ANGLES	±
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